



**Susol**  
*Super Solution*  
North American Edition

Low voltage  
circuit breakers

**LS** Industrial Systems  
[www.lsis.biz](http://www.lsis.biz)



# *Susol* Low voltage circuit breakers



Susol Low voltage circuit breakers



## Super Solution

# Contents :

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Overview	A-1
Main characteristics	A-2
Accessories	A-3
Technical information	A-4
Mounting & connection	A-5
Characteristics curves	A-6
Dimensions	A-7

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**Susol**  
**UL 489 listed**  
**MCCB**



## *Super Solution*



### **For power distribution**

- High breaking capacity
- Optimum coordination technique (Cascading & discrimination)
- Powerful engineering tools

### **For protection of motor & its control device**

- Optimal overload protection
- Guaranteed Short Circuit Current Ratings

### **For controlling and disconnecting circuits**

### **For extensive applications**

- Wide range of optimized auxiliaries and accessories

# Global Leading Products

## *Circuit breakers*

*For protection of  
power distribution*

## *Molded Case Switch*

*For protecting and  
disconnecting circuits*

# Susol UL MCCB

*Beyond the limits...*



**TS250NU**  
Industrial  
Circuit Breaker  
Interrupting Capacity  
(RMS Sym. Amps)

240 V ~	50 kA
480 V ~	35 kA
600 V ~	10 kA

50/60Hz  
3 Poles  
Max. 600V ~  
Cal. Base 40°C  
HACR Type

LS Industrial Systems  
MADE IN KOREA

**Susol**  
Terminal Information  
Cat. No. LSCA2

Wire Size (AWG/kcmil)	Torque (Lb-in)
1	150
1/0 - 2/0	180
3/0 - 4/0	250
250 - 300	325

60 / 75°C CU ONLY

**UL** LISTED  
CIRCUIT BREAKER  
3 POLE UNIT  
E21295  
ISSUE NO. AD-1142

**LS**

**DANGER** HAZARD OF ELECTRIC SHOCK, BURN OR EXPLOSION  
Turn off all power supplying this equipment before removing the auxiliary cover.  
Replace the auxiliary cover before power supplying this equipment is turned on.

$I_m = 2500A$  250A 40°C 3P

The circuit breaker will supply more stable, reliable, upgraded systems to customer with high breaking capacity.

# Susol UL TD and TS series



## Molded Case Circuit Breakers



## Susol MCCB

### Simplified product range

- AF: 125AF, 250AF, 400AF, 800AF
- Ampere Range: 15A ~ 800A

### High performance

- Ultimate breaking capacity (kA rms)  
Icu: Max 65kA @480VAC

### Standards

- World class with UL489

### Variable accessories

- Electrical auxiliaries
- Extended rotary handle
- Flange handle
- Locking devices

### Various trip units

- FTU: Fixed thermal & Magnetic unit
- ATU: Adjustable thermal & Magnetic unit
- FMU: Adjustable thermal, Fixed magnetic unit
- MCS: Molded Case Switch



# MCCB

## 8 Models in 4 Frames

Susol TD and TS circuit breakers are rated from 15 through 800 amperes and are available in four frame sizes.

# UL 489 Listed Circuit Breakers Family TD/TS

65kA at 480VAC / 8 models in 4 frames



### TD125U

In 15~125A  
Icu: 35kA(NU), 65kA(HU)  
90(W) x 164(H) x 86mm(D)

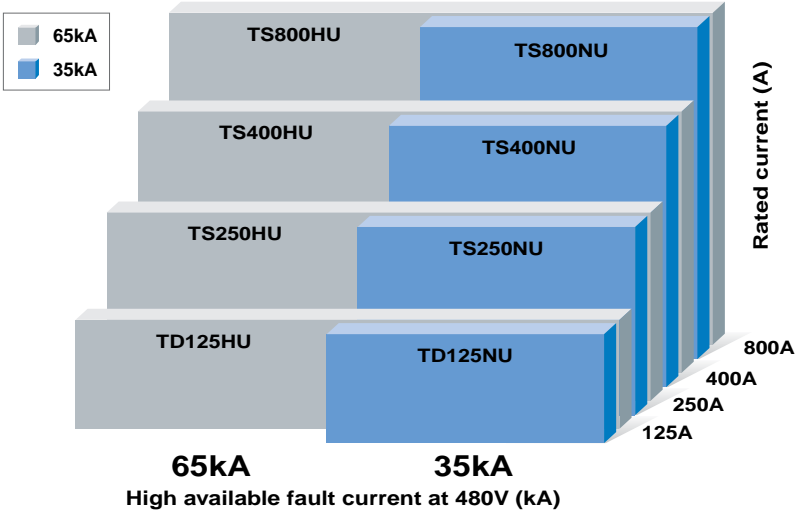




# Enhanced high performance

## *N Type - 35kA, H Type - 65kA*

Maximum breaking capacity for all Ampere Frame is 65kA at 480VAC.



### TS250U

In 150~250A  
Icu: 35kA(NU), 65kA(HU)  
105(W) x 178(H) x 86mm(D)



### TS400U

In 300~400A  
Icu: 35kA(NU), 65kA(HU)  
140(W) x 292(H) x 110mm(D)



### TS800U

In 500~800A  
Icu: 35kA(NU), 65kA(HU)  
210(W) x 428(H) x 135mm(D)





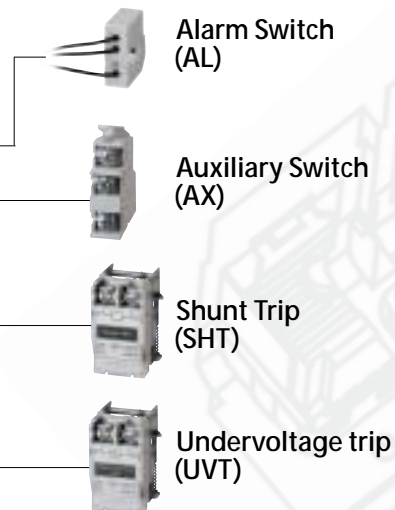
## MCCB Accessories

A complete range of convenient internal and external accessories for Susol TD and TS series

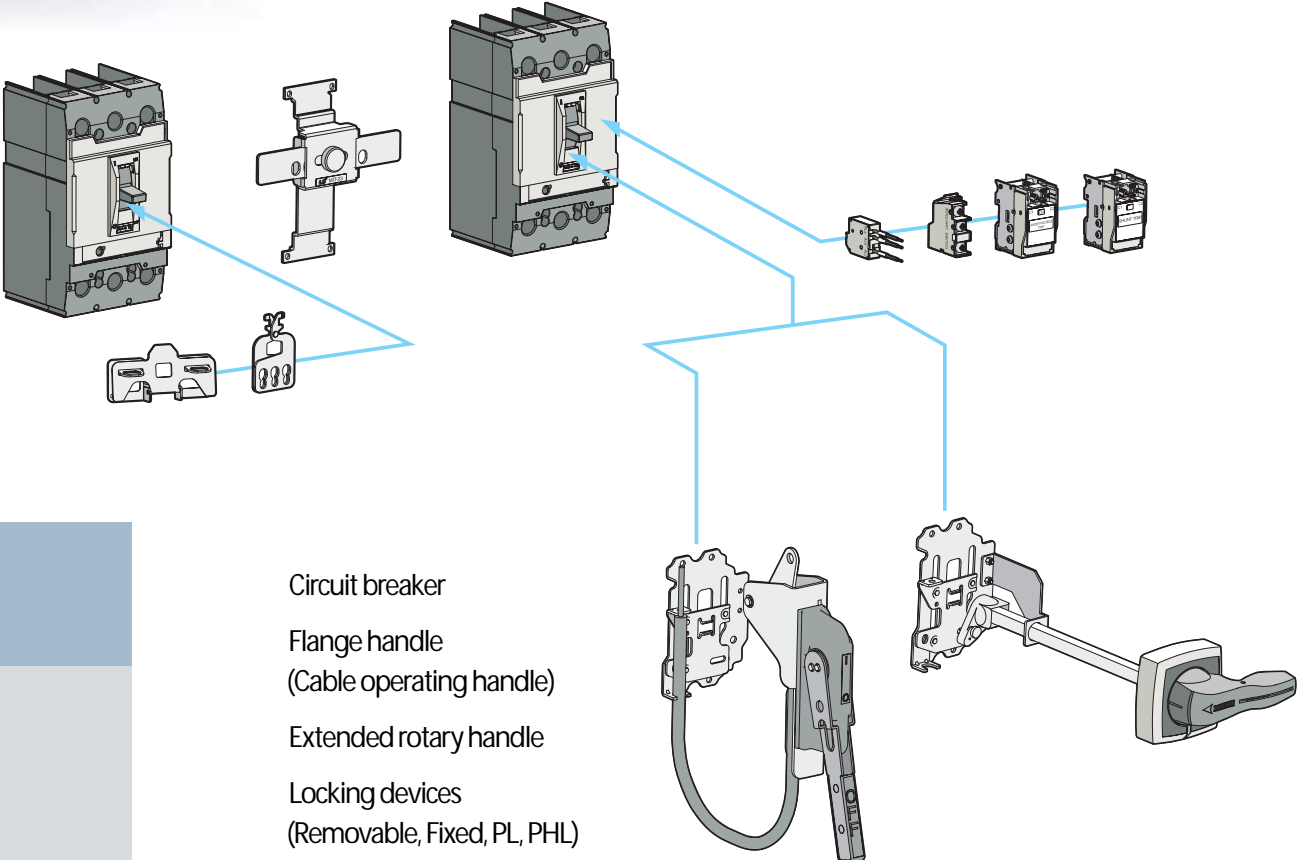
## Simplicity & Flexibility

*Various kinds of accessories for user convenience*

Internal auxiliaries (AX, AL, SHT, UVT) are the same for all frame size. And trip units, Handles, Locking devices are the same for a given frame size.



# Susol UL Circuit Breaker System Overview



Circuit breaker

Flange handle  
(Cable operating handle)

Extended rotary handle

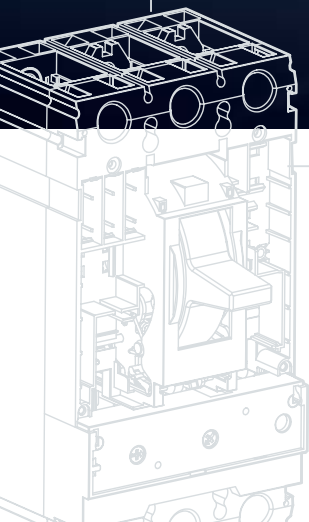
Locking devices  
(Removable, Fixed, PL, PHL)

Mechanical interlock device  
(MIT)

Accessories device  
(AL, AX, UVT, SHT)



# Susol UL MCCB Internal accessories



## ■ Simplicity

The range of internal accessories of TD & TS series circuit breakers is characterized by common use regardless of frame size and is allowing reduction of stocks.

# Internal accessories

## Common use to all Susol TD and TS circuit breakers

Electrical auxiliaries that are installed internally are common from 15A to 800A.



### Alarm Switch (AL)

Alarm switches offer provisions for immediate audio or visual indication of a tripped breaker due to overload, short-circuit, operation of shunt trip, or undervoltage trip conditions, operation of push button.

They are particularly useful in automated plants where operators must be signaled

about changes in the electrical distribution system. This switch features a closed contact when the circuit breaker is tripped automatically. In other words, this switch does not function when the breaker is operated manually. Its contact is open when the circuit breaker is reset.



### Auxiliary Switch (AX)

Auxiliary switch is for applications requiring remote "ON" and "OFF" indication. Each switch contains two contacts having a common connection.

One is open and the other closed when the circuit breaker is open, and vice-versa.



### Undervoltage trip (UVT)

The undervoltage trip automatically opens a circuit breaker when voltage drops to a value ranging between 35% to 70% of the line voltage. The operation is instantaneous, and the

circuit breaker cannot be reclosed until the voltage returns to 85% of line voltage. Continuously energized, the undervoltage trip must be operating before the circuit breaker can be closed.



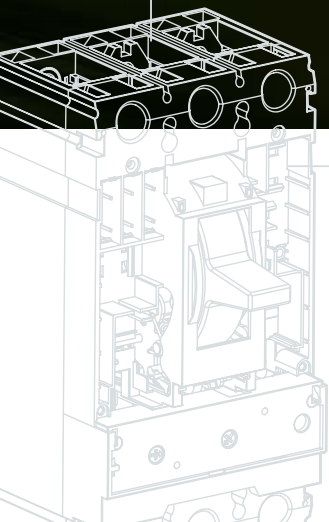
### Shunt Trip (SHT)

The shunt trip opens the mechanism in response to an externally applied voltage signal. LS shunt trips include

coil clearing contacts that automatically clear the signal circuit when the mechanism has tripped.



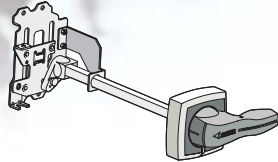
# Susol UL MCCB External accessories



## ■ Convenience

Wide range of external accessories provides convenient solution for easy installation.

# External accessories

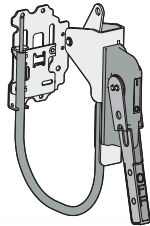


## Extended rotary handle

There are 3 types of length

12/16/24inch

UL50 type 1, 3(R), 12 and 4(X) option available

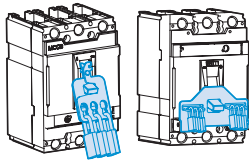


## Flange handle (Cable operating handle)

There are 4 types of length

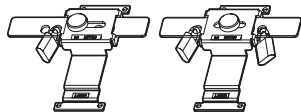
36/48/60/72inch at each AF

UL50 type 1, 3(R), 12 and 4(X) option available



## Locking device

- Fixed padlock
- Removable padlock



## Mechanical interlocking device

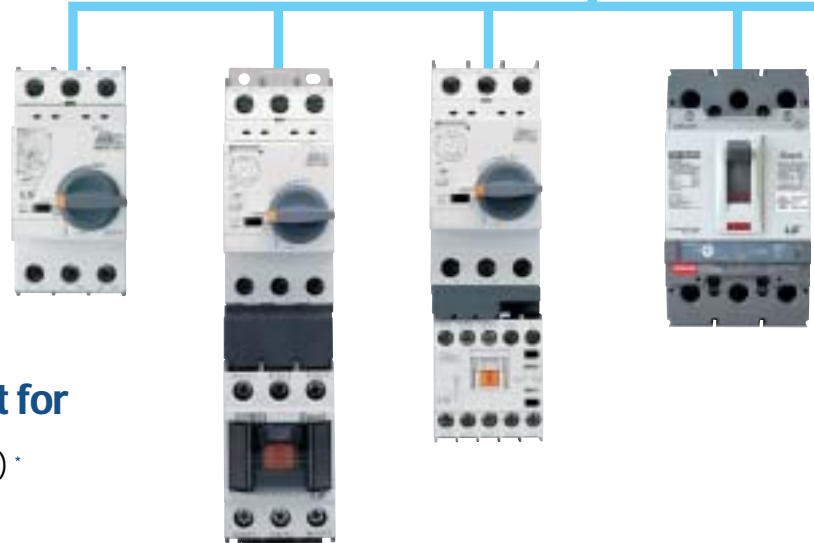
Interlocks prevent connection to both sources at the same time, even momentarily.

# Susol UL MCCB Main characteristics



## ■ Susol series circuit breakers are suitable for

- Protection of power distribution
- Controlling and disconnecting circuits

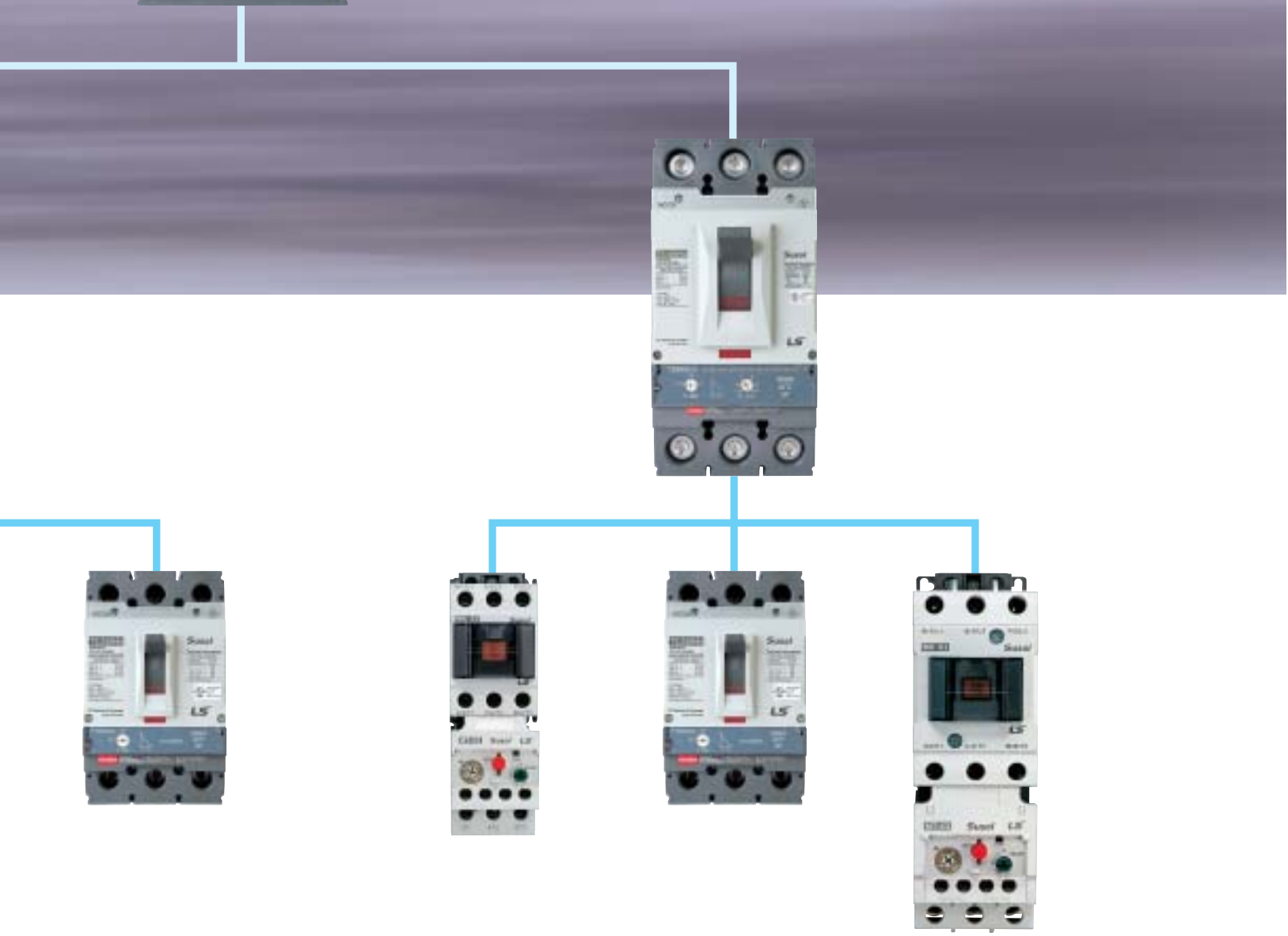


## ■ Optimum technical support for

- (Cascading, Discrimination, Type 2 coordination) \*
- Selecting economical protection system
  - Guarantee safety of the installation
  - Reducing the stress on components and damage
  - Guarantee service continuity

\* Certificate under process











# A-1. Overview

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Range of Susol products .....	A-1-1
Overview of TD/TS family .....	A-1-3
Marking and configuration .....	A-1-5
Overview of trip units .....	A-1-7
Switching mechanism .....	A-1-8
Degree of protection .....	A-1-9





# Range of Susol products

**Susol**

		125AF	250AF
<b>Susol TD circuit breakers</b>			
For power distribution			
	TD125U		
	Thermal magnetic trip unit		
	FTU (Fixed thermal, Fixed magnetic trip unit)		
	FMU (Adjustable thermal, Fixed magnetic trip unit)		
<b>Susol TS circuit breakers</b>			
For power distribution			
			TS250U
			Thermal magnetic trip unit
			FTU (Fixed thermal, Fixed magnetic trip unit)
			FMU (Adjustable thermal, Fixed magnetic trip unit)
		ATU (Adjustable thermal, Adjustable magnetic trip unit)	
<b>Susol switch-disconnectors</b>			
Molded Case Switch			
	TS125U		TS250U
	Molded case switch unit		
	MCS (Molded Case Switch)		

# Range of Susol products

**Susol**

	400AF	800AF
For power distribution		
<b>Susol TS circuit breakers</b>		
For power distribution		
	TS400U	TS800U
	Thermal magnetic trip unit	
	FTU (Fixed thermal, Fixed magnetic trip unit)	
	FMU (Adjustable thermal, Fixed magnetic trip unit)	
ATU (Adjustable thermal, Adjustable magnetic trip unit)		
<b>Susol switch-disconnectors</b>		
Molded Case Switch		
	TS400U	TS800U
	Molded case switch unit	
MCS (Molded Case Switch)		

# Overview of TD/TS family

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Frame size	[AF]
Rated current I <sub>n</sub>	[A]
No. of Poles	
Rated operational voltage, U <sub>e</sub> AC	[V]
UL interrupting rating	[kA]
AC 50/60Hz	120V 240 V 480 V 600 V
Reference standard	
Trip unit (Thermal-Magnetic)	
Fixed-thermal, Fixed-magnetic	FTU
Adjustable-thermal, Fixed-magnetic	FMU
Adjustable-thermal, Adjustable-magnetic (3Pole)	ATU
Molded Case Switch	MCS
Variable accessories	
AX	
AL	
SHT	
UVT	
Extended rotary handle	
Flange handle	
Locking devices (Removable, Fixed)	
Mechanical interlock device	
Mechanical life	[operations]
Electrical life @600V AC	[operations]
Weight 3-Pole	[lbs/kg]
Basic dimension, W x H x D 3-Pole	[inch/m]

## TD series



### TD125U

125

15, 20, 30, 40, 50, 60, 80, 100, 125

2, 3

600

NU	HU
50	100
50	100
35	65
10	14

UL 489

4,000

4,000

2.65/1.2

3.54 x 6.46 x 3.39/0.90 x 1.64 x 0.86

# Overview of TD/TS family

Susol

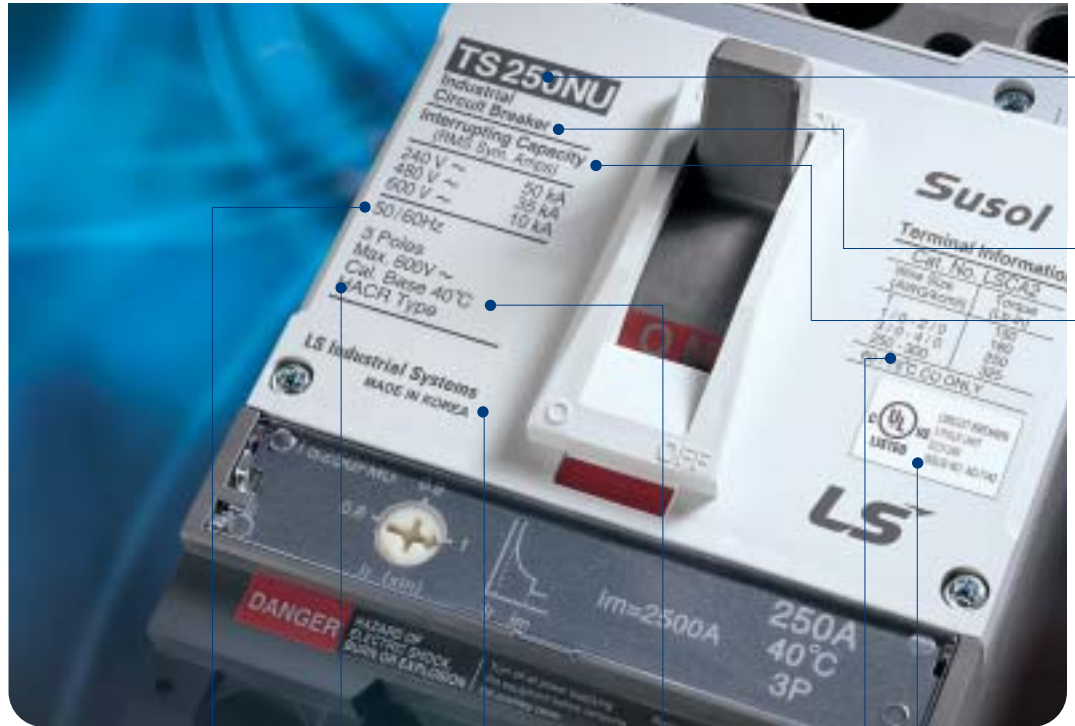
## TS series



TS250U		TS400U		TS800U	
250		400		800	
150, 160, 175, 200, 225, 250		300, 350, 400		500, 600, 700, 800	
2, 3		2, 3		2, 3	
600		600		600	
NU	HU	NU	HU	NU	HU
50	100	50	100	50	100
35	65	35	65	35	65
10	18	14	20	18	25
UL 489		UL 489		UL 489	
(3Ø)		(3Ø)		(3Ø)	
5,000		5,000		3,000	
1,000		1,000		500	
4.19/1.9		12.57/5.7		29.98/13.6	
4.13 × 7.01 × 3.39/1.05 × 1.78 × 0.86		5.51 × 11.50 × 4.33/1.40 × 2.92 × 1.10		8.27 × 16.85 × 5.31/2.10 × 4.28 × 1.35	

# Marking and configuration

Susol



Rated frequency

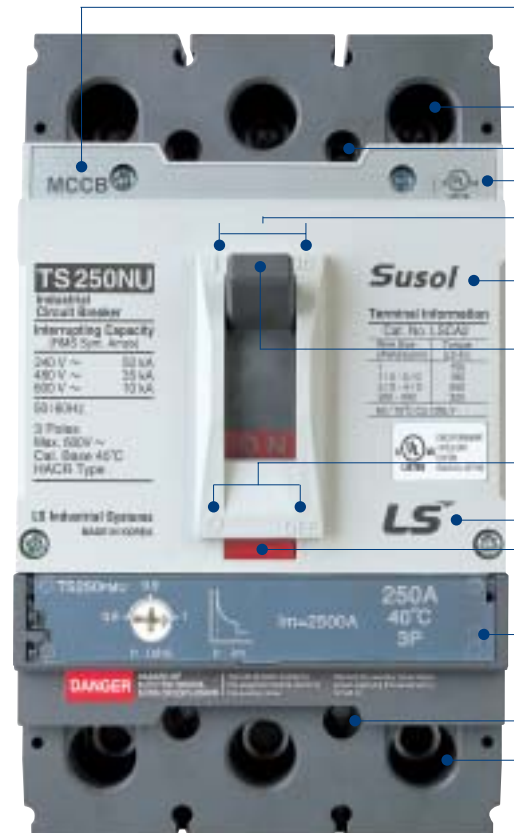
Standard

Manufacturer

Utilization category

UL listed number

Terminal Information





# Marking and configuration

**Susol**

## Model (Rating and breaking capacity)

- TS: Series
- 250: Max. Ampere rating
- NU: Normal (Standard)
- HU: High

## Standardized characteristics:

- Ui: Rated insulation voltage
- Uimp: Impulse withstand voltage
- Ue: Rated operational voltage

## Interrupt Capacity:

	125AF	250AF	400AF	800AF
NU	TD125NU	TS250NU	TS400NU	TS800NU
HU	TD125HU	TS250HU	TS400HU	TS800HU

NU	50kA	50kA	50kA	50kA
HU	100kA	100kA	100kA	100kA

	125AF		250AF		400AF		800AF	
	NU	HU	NU	HU	NU	HU	NU	HU
240V	50	100	50	100	50	100	50	100
480V	35	65	35	65	35	65	35	65
600V	10	14	10	18	14	20	18	25

Product: Molded Case Circuit Breaker

Upstream connections

Fixing hole

Certificate plate

Indication of closed (I/ON) position

Brand name

Operating handle

Indication of open (O/OFF) position

Company logo

"push to trip" button

Trip

Fixing hole

Downstream connections

# Overview of trip units

Susol

On TD125U to TS800U circuit breakers, the thermal-magnetic trip units are interchangeable and may be rapidly fitted to the circuit breakers.

It is therefore easy to change the protection of a given circuit following a modification in an uninstallation.

## Ampere ratings

MCCB frame type	
	Type of trip unit
TD125U	
TS250U	
TS400U	
TS800U	

Rated current, In[A]			
Thermal magnetic release			MCS
FTU	FMU	ATU	
15, 20, 30, 40, 50, 60, 80, 100, 125	40, 50, 60, 80, 100, 125	-	125
150, 160, 175, 200, 225, 250	160, 200, 250	160, 200, 250	250
300, 350, 400	300, 400	300, 400	400
500, 600, 700, 800	500, 600, 800	500, 600, 800	800
<ul style="list-style-type: none"> <li>• Fixed thermal, Fixed magnetic</li> <li>• Adjustable thermal, Fixed magnetic</li> <li>• Adjustable thermal, Adjustable magnetic</li> <li>• Molded case switch</li> </ul>			

## Types of trip units

FTU
FMU
ATU
MCS

# Switching mechanism

Susol

## Double contactor structure

### Optimize

#### Repulsion force

#### Shape of contactor

- Induce easily the arc mobility to grid direction
- Rapidly redeploy the arc from moving contactor
- Prevent contact tip from erosion

#### Open speed & contact force

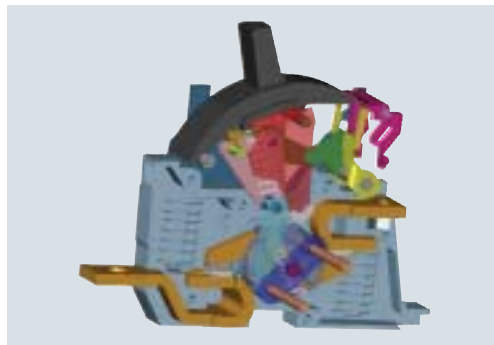


Fig. 3 "ON" position

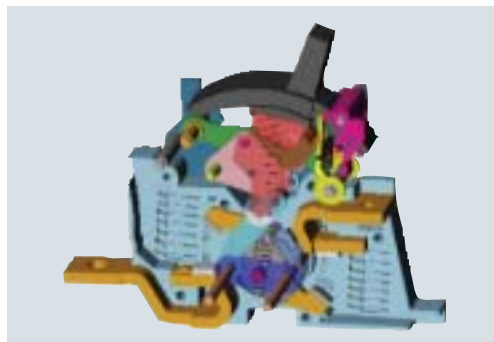


Fig. 4 "OFF" position

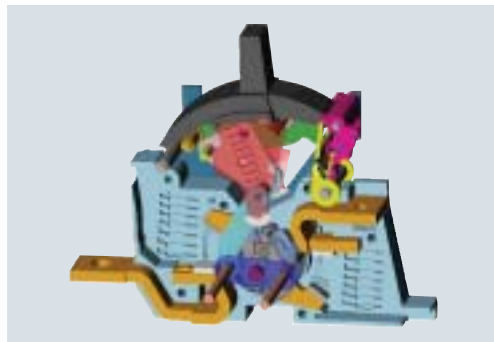
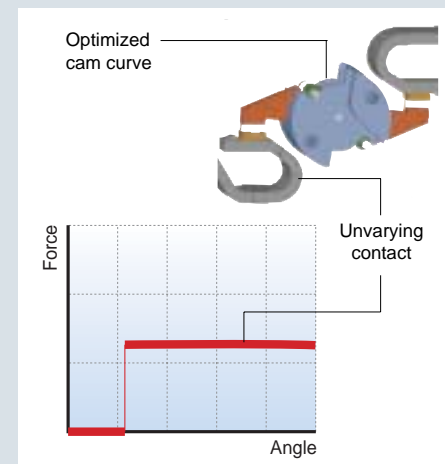


Fig. 5 "TRIP" position

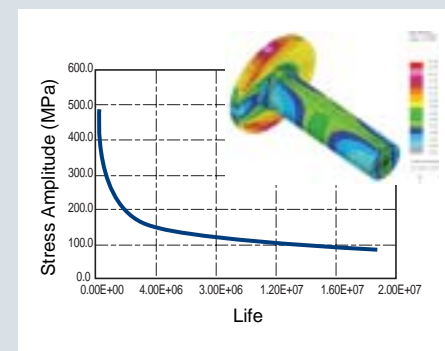
### ON position

- Unvarying contact force regardless of over travel
- Open speed of moving contact is rapid by optimized cam curve regardless of trip signal
- Function of trip free



### OFF position

- Push to trip in OFF position  
\* Reset pin moment < Main spring moment
- Stability of endurance



### TRIP position

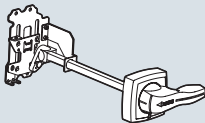
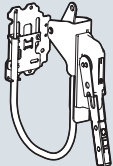
- Enables tripping mechanically from outside, for confirming the operation of the accessory switches and the manual resetting function

# Degree of protection

**Susol**

The table indicates the degrees of protection guaranteed by Susol TD and TS circuit-breakers according to several type of installation. Basically, the fixed parts are always preset with NEMA degree of protection.

NEMA degree of protection can be obtained with the circuit-breaker installed in a switchboard fitted with an extended rotary handle operating mechanism transmitted on the compartment door.

Type	Degree of protection	NEMA type	Protection of persons against access to hazardous parts with:
 <p>Extended rotary handle</p>	There are 3 types of length	1, 3R,12 4X	Alluminum bar
 <p>Flange handle (Cable operating handle)</p>	There are 4 types of length	1, 3R,12 4X	Wire

## A-2. Main characteristics

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### MCCBs for power distribution

#### Thermal magnetic trip

Overview .....	A-2-3
FTU, FMU for TD125U .....	A-2-5
FTU, FMU for TS250U, ATU for TS250U .....	A-2-8
FTU, FMU, ATU for TS400U .....	A-2-11
FTU, FMU, ATU for TS800U .....	A-2-14

<b>Molded case switch</b> .....	A-2-17
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# MCCBs for power distribution

Susol

Frame size	[AF]				
No. of Poles					
Maximum voltage ratings	[V AC]				
Switch ampere ratings	[A]				
Magnetic override	[A]				
Short circuit withstand ratings	<table border="1"> <tr> <td>120V AC</td> </tr> <tr> <td>240V AC</td> </tr> <tr> <td>480V AC</td> </tr> <tr> <td>600V AC</td> </tr> </table>	120V AC	240V AC	480V AC	600V AC
120V AC					
240V AC					
480V AC					
600V AC					
Catalog number of wire connector					

TD series



TD125U

	125
	2, 3
	600
	125
	1250
NU	HU
50	100
50	100
35	65
10	14
LSCA1	

# MCCBs for power distribution

**Susol**

## TS series



TS250U		TS400U		TS800U	
250		400		800	
		2, 3			
600		600		-	
250		400		800	
2500		4000		8000	
NU	HU	NU	HU	NU	HU
-	-	-	-	-	-
50	100	50	100	50	100
35	65	35	65	35	65
10	18	14	20	10	25
LSCA2		LSCA4		LSCA8	

# MCCBs for power distribution

Susol

## Thermal magnetic trip Overview

Susol TD & TS series circuit breakers can be installed with thermal magnetic trip units. And, there are two kinds of trip units according to way of installation as follows.

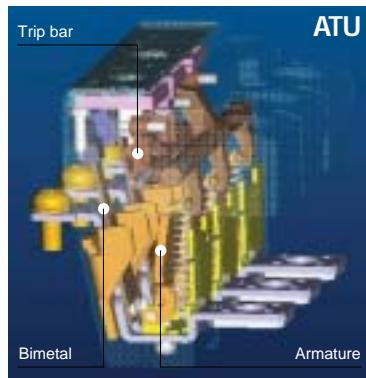
- Built-in trip units for TD series upto 125A
- Interchangeable trip units for TS series upto 800A

### Function

Protection of power distribution

- Overload protection: Thermal protection with a fixed or adjustable threshold
- Short-circuit protection: Magnetic protection with a fixed or adjustable pick-up

### Operation



#### Thermal magnetic types

- Time-Delay operation  
An overcurrent heats and warps the bimetal to actuate the trip bar by the bimetal characteristic.
- Instantaneous operation  
If the overcurrent is excessive, the armature is attracted and the trip bar actuated by electromagnetic force.

### Ratings

Ratings(A)	at 40	In
	TD125U	
TS250U		
TS400U		
TS800U		

Thermal magnetic trip units(FTU/FMU/ATU)													TD125U to TS800U								
15	20	30	40	50	60	80	100	125	150	160	175	200	225	250	300	350	400	500	600	700	800
										-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-						-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				

Note) Rated current 500A-800A is available for TS800UFTU.



# MCCBs for power distribution

Susol

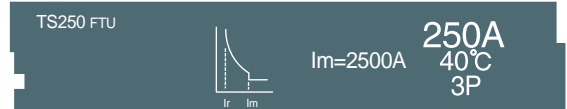
## Thermal magnetic trip Overview

### Characteristics

#### Fixed thermal, fixed magnetic trip units

##### FTU

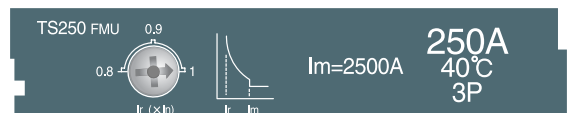
- Fixed thermal  
15A ... 800A rated currents
- Fixed magnetic  
400A ... 8000A tripping currents
- Applicable to TD125U ... TS800U frames



#### Adjustable thermal, fixed magnetic trip units

##### FMU

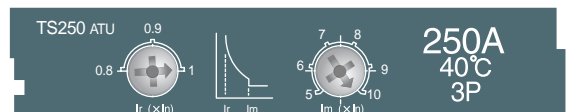
- Adjustable thermal  
40A ... 800A rated currents  
Adjustable :  $0.8 \sim 1 \times I_n$
- Fixed magnetic  
400A ... 8000A tripping currents
- Applicable to TD125U ... TS800U frames



#### Adjustable thermal, adjustable magnetic trip units

##### ATU

- Adjustable thermal  
160A ... 800A rated currents  
Adjustable :  $0.8 \sim 1 \times I_n$
- Adjustable magnetic  
800A ... 8000A tripping currents  
Adjustable :  $5 \sim 10 \times I_n$
- Applicable to TS250U ... TS800U frames

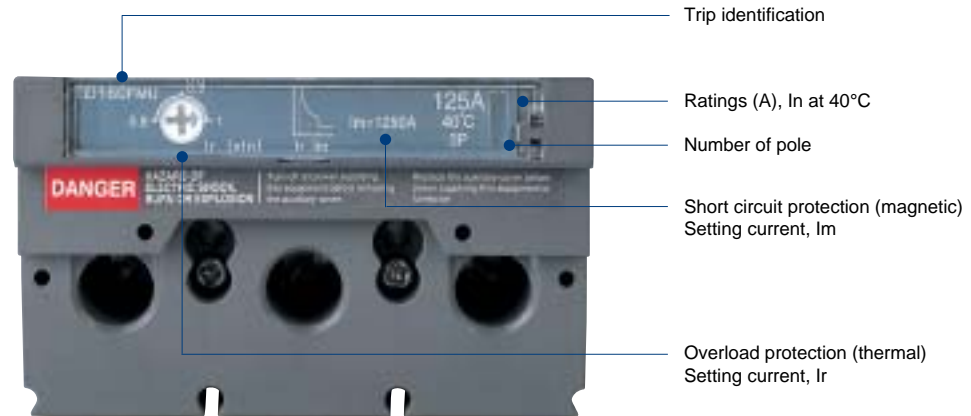


# MCCBs for power distribution

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## Thermal magnetic trip FTU, FMU for TD125U

### Configuration



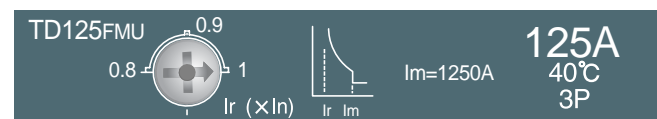
### TD125U FTU

- Fixed thermal & magnetic trip unit

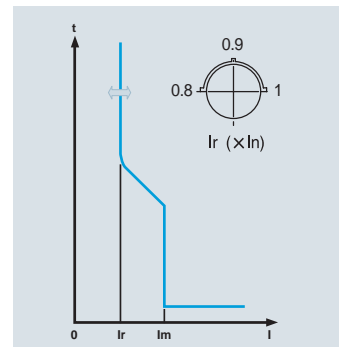


### TD125U FMU

- Adjustable thermal & fixed magnetic trip unit



### TD125U FMU



# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU for TD125U

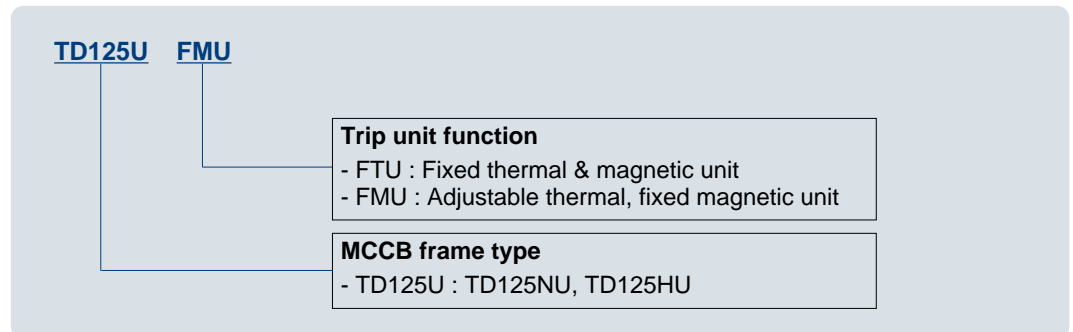
### Characteristics

Thermal magnetic trip units(FTU/FMU) ... TD125U											
Rating(A)	at 40 In	15	20	30	40	50	60	80	100	125	
	TD125U										

Overload protection(thermal)		
Current setting(A)	I <sub>r</sub>	
FTU		Fixed
FMU		Adjustable 0.8, 0.9, 1 × I <sub>n</sub> (3 settings)

Short - circuit protection(magnetic)			
Current setting(A)	I <sub>m</sub>		
FTU		Fixed 400A	Fixed 10 × I <sub>n</sub>
FMU		Fixed 400A	Fixed 10 × I <sub>n</sub>

### Catalogue numbering system



# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU for TD125U

### Setting details

#### Thermal overload protection

Trip unit type	
	TD125U FTU
	TD125U FMU

Setting I <sub>r</sub>	Trip unit rating, I <sub>n</sub> (A)									
	15	20	30	40	50	60	80	100	125	
Fixed	15	20	30	40	50	60	80	100	125	
0.8	-	-	-	32	40	48	64	80	100	
0.9	-	-	-	36	45	54	72	90	112.5	
1	-	-	-	40	50	60	80	100	125	

#### Magnetic short-circuit protection

Trip unit type	
	TD125U FTU
	TD125U FMU

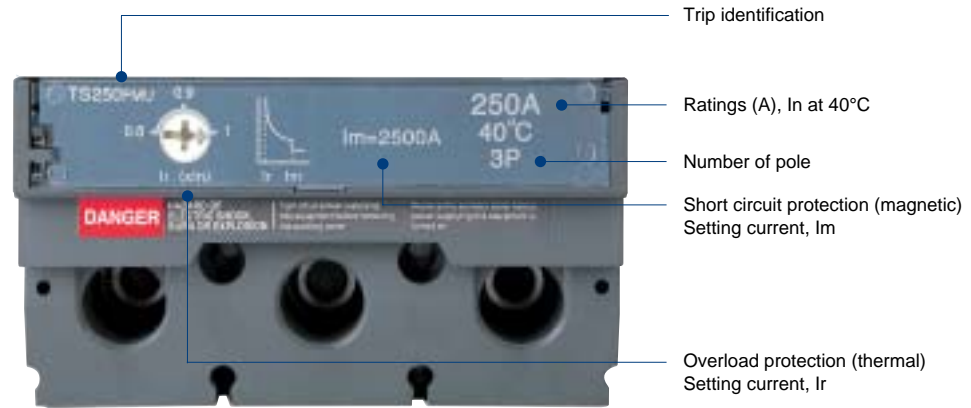
Setting current, I <sub>r</sub>	Setting current, I <sub>m</sub>		Trip unit rating, I <sub>n</sub> (A)								
	15	20	30	40	50	60	80	100	125		
Fixed	I <sub>n</sub> × 10	400	400	400	400	500	600	800	1000	1250	
0.8 × I <sub>n</sub>	Fixed	I <sub>n</sub> × 10	-	-	-	400	500	600	800	1000	1250
0.9 × I <sub>n</sub>	Fixed	I <sub>n</sub> × 10	-	-	-	400	500	600	800	1000	1250
1.0 × I <sub>n</sub>	Fixed	I <sub>n</sub> × 10	-	-	-	400	500	600	800	1000	1250

# MCCBs for power distribution

Susol

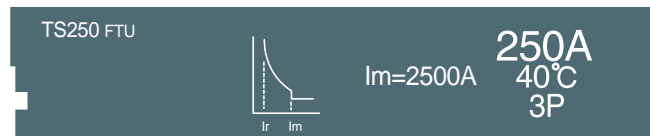
## Thermal magnetic trip FTU, FMU for TS250U ATU for TS250U

### Configuration

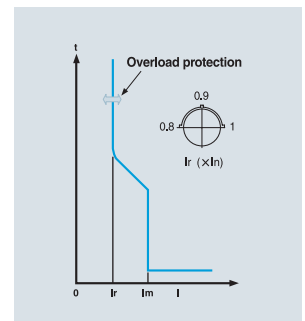


### TS250U FTU

- Fixed thermal fixed magnetic trip unit

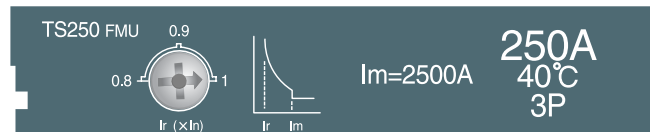


### TS250U FMU

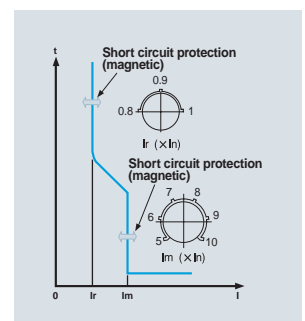


### TS250U FMU

- Adjustable thermal fixed magnetic trip unit

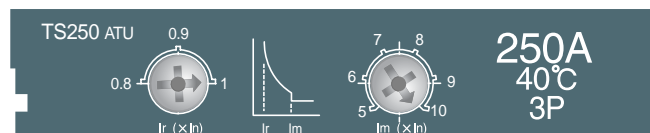


### TS250U ATU



### TS250U ATU

- Adjustable thermal adjustable magnetic trip unit



# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU for TS250U ATU for TS250U

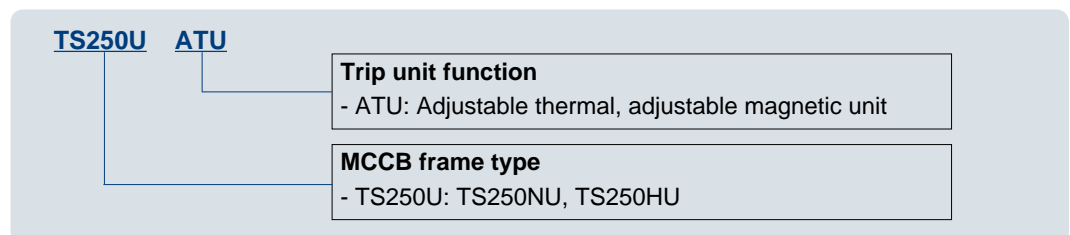
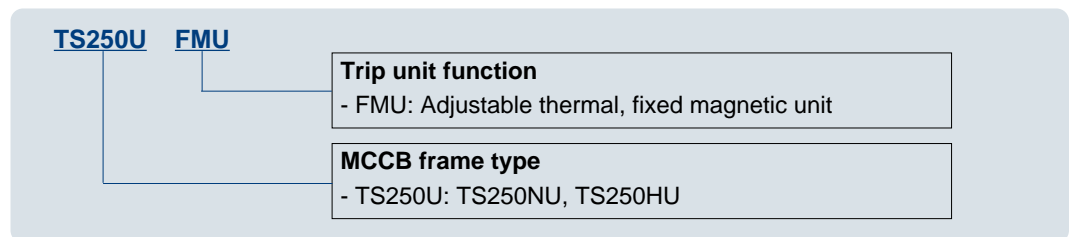
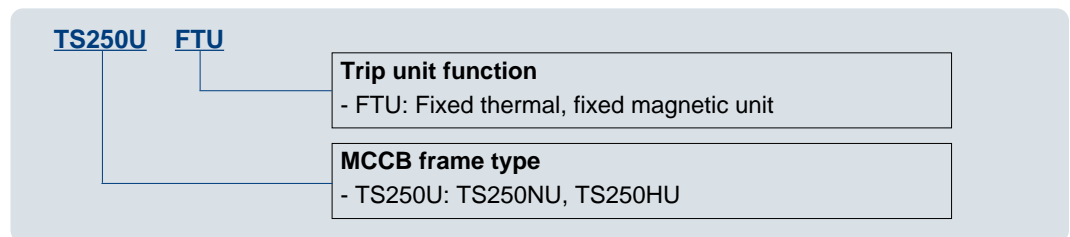
### Characteristics

Thermal magnetic trip units(FTU/FMU) ... TS250U							
Rating(A)		FTU	FMU	FTU	FTU/FMU	FTU	FTU/FMU
	at 40 In		150	160	175	200	225
	TS250U						

Overload protection(thermal)	
Current setting(A) Ir	
FTU	Fixed
FMU	Adjustable 0.8 to $\times I_n$
ATU	Adjustable 0.8 to $\times I_n$

Short - circuit protection(magnetic)	
Current setting(A) Im	
FTU	Fixed $10 \times I_n$
FMU	Fixed $10 \times I_n$
ATU	Adjustable 5, 6, 7, 8, 9, $10 \times I_n$ (6 settings)

### Catalogue numbering system



The trip unit ATU is available from 125A

# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU for TS250U ATU for TS250U

### Setting details

#### Thermal overload protection

Trip unit type		Setting	Trip unit rating, In (A)					
		I <sub>r</sub>	150	160	175	200	225	250
TS250U FTU	Fixed	150	-	175	200	225	250	
	TS250U FMU	0.8	-	128	-	160	-	200
		0.9	-	144	-	180	-	225
TS250U ATU	1	-	160	-	200	-	250	
		0.8	-	128	-	160	-	200
		0.9	-	144	-	180	-	225
		1	-	160	-	200	-	250

#### Magnetic short-circuit protection

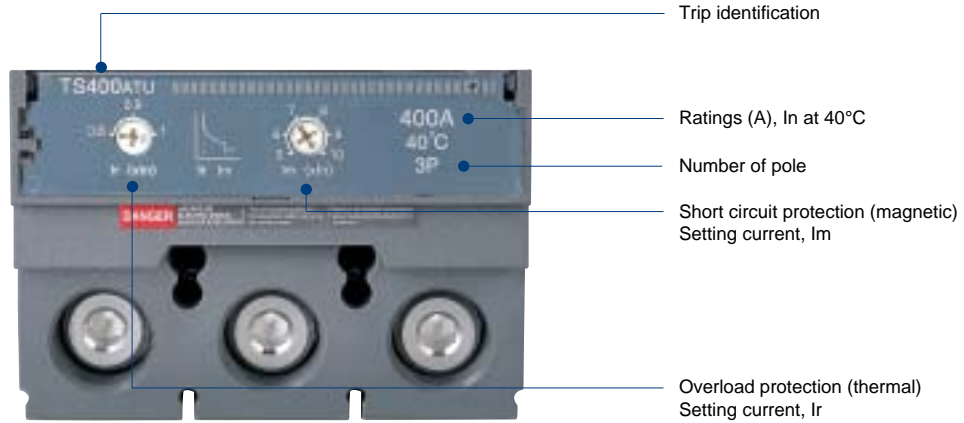
Trip unit type		Setting current, I <sub>r</sub>	Setting current, I <sub>m</sub>		Trip unit rating, In (A)							
					150	160	175	200	225	250		
TS250U FTU	Fixed	In × 10	1500	-	1750	2000	2250	2500				
	TS250U FMU	0.8 × In	Fixed	In × 10	-	-	-	2000	-	2500		
		0.9 × In	Fixed	In × 10	-	-	-	2000	-	2500		
TS250U ATU	1.0 × In	Fixed	In × 10	-	-	-	2000	-	2500			
				0.8 × In	Adjustable	In × 5	-	800	-	1000	-	1250
						In × 6	-	960	-	1200	-	1500
						In × 7	-	1120	-	1400	-	1750
						In × 8	-	1280	-	1600	-	2000
						In × 9	-	1440	-	1800	-	2250
	In × 10	-	1600			-	2000	-	2500			
	0.9 × In	Adjustable	In × 5	-	800	-	1000	-	1250			
			In × 6	-	960	-	1200	-	1500			
			In × 7	-	1120	-	1400	-	1750			
			In × 8	-	1280	-	1600	-	2000			
			In × 9	-	1440	-	1800	-	2250			
			In × 10	-	1600	-	2000	-	2500			
	1.0 × In	Adjustable	In × 5	-	800	-	1000	-	1250			
			In × 6	-	960	-	1200	-	1500			
			In × 7	-	1120	-	1400	-	1750			
			In × 8	-	1280	-	1600	-	2000			
			In × 9	-	1440	-	1800	-	2250			
In × 10			-	1600	-	2000	-	2500				

# MCCBs for power distribution

Susol

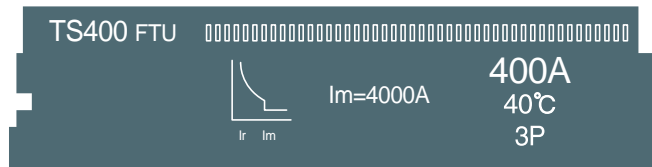
## Thermal magnetic trip FTU, FMU, ATU for TS400U

### Configuration

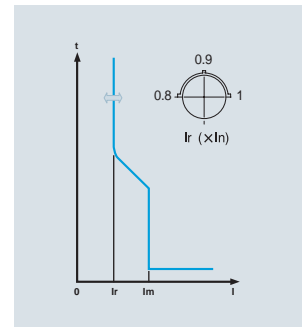


### TS400U FTU

- Fixed thermal fixed magnetic trip unit

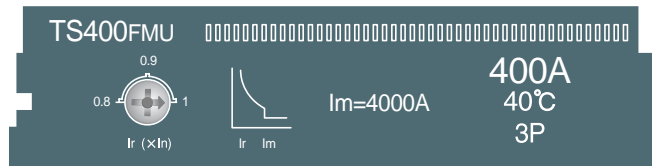


### TS400U FMU

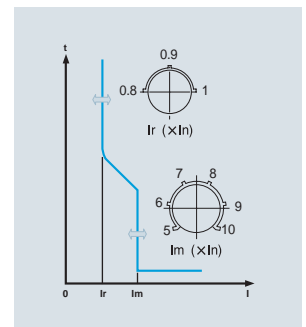


### TS400U FMU

- Adjustable thermal fixed magnetic trip unit

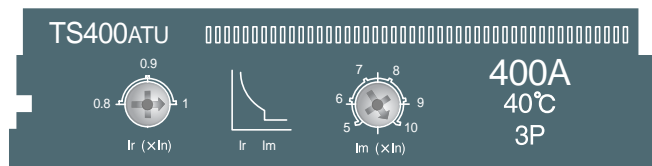


### TS400U ATU



### TS400U ATU

- Adjustable thermal adjustable magnetic trip unit





# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU, ATU for TS400U

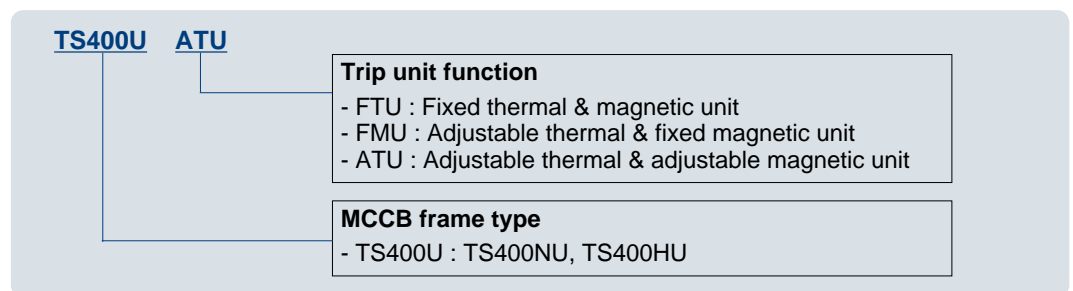
### Characteristics

Thermal magnetic trip units(FTU/FMU/ATU) ... TS400U				
Rating(A)		FTU/FMU/ATU	FTU	FTU/FMU/ATU
at 40 In	TS400U	300	350	400

Overload protection(thermal)		
Current setting(A)	I <sub>r</sub>	
FTU		I <sub>n</sub> =I <sub>r</sub> (Fixed)
FMU		Adjustable 0.8, 0.9, 1 × I <sub>n</sub> (3 settings)
ATU		Adjustable 0.8, 0.9, 1 × I <sub>n</sub> (3 settings)

Short - circuit protection(magnetic)		
Current setting(A)	I <sub>m</sub>	
FTU		Fixed 10 × I <sub>n</sub>
FMU		Fixed 10 × I <sub>n</sub>
ATU		Adjustable 5, 6, 7, 8, 9,10 × I <sub>n</sub> (6 settings)

### Catalogue numbering system



# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU, ATU for TS400U

### Setting details

#### Thermal overload protection

Trip unit type		Setting I <sub>r</sub>	Trip unit rating, I <sub>n</sub> (A)		
			300	350	400
TS400U FTU	TS400U FMU	Fixed	300	350	400
		0.8	240	-	320
		0.9	270	-	360
TS400U ATU		1	300	-	400
		0.8	240	-	320
		0.9	270	-	360
		1	300	-	400

#### Magnetic short-circuit protection

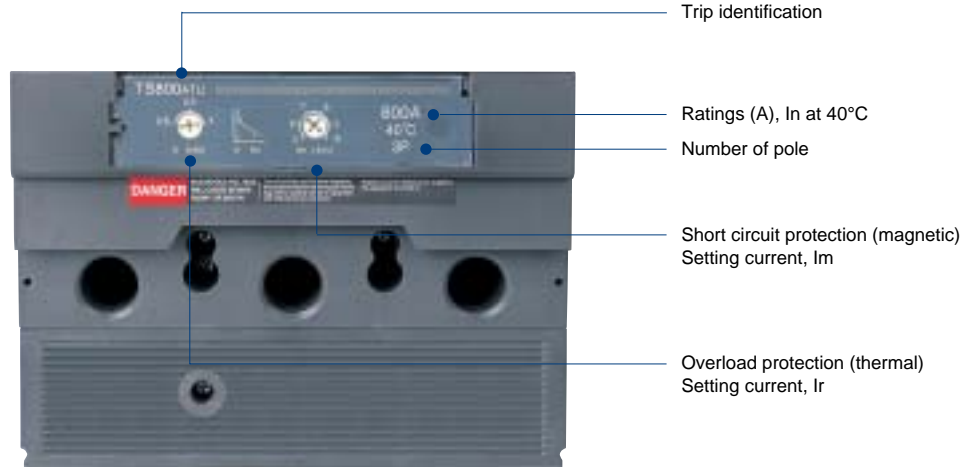
Trip unit type		Setting current, I <sub>r</sub>	Setting current, I <sub>m</sub>		Trip unit rating, I <sub>n</sub> (A)								
					300	350	400						
TS400U FTU	TS400U FMU	Fixed	In × 10	3000	3500	4000							
							0.8 × In	Fixed	In × 10	3000	-	4000	
							0.9 × In	Fixed	In × 10	3000	-	4000	
TS400U ATU		1.0 × In	Fixed	In × 10	3000	-	4000						
								0.8 × In	Adjustable	In × 5	1500	-	2000
										In × 6	1800	-	2400
		In × 7	2100	-	2800								
		In × 8	2400	-	3200								
		In × 9	2700	-	3600								
		In × 10	3000	-	4000								
		0.9 × In	Adjustable	In × 5	1500	-	2000						
				In × 6	1800	-	2400						
				In × 7	2100	-	2800						
				In × 8	2400	-	3200						
				In × 9	2700	-	3600						
				In × 10	3000	-	4000						
		1.0 × In	Adjustable	In × 5	1500	-	2000						
				In × 6	1800	-	2400						
In × 7	2100			-	2800								
In × 8	2400			-	3200								
In × 9	2700			-	3600								
In × 10	3000			-	4000								

# MCCBs for power distribution

Susol

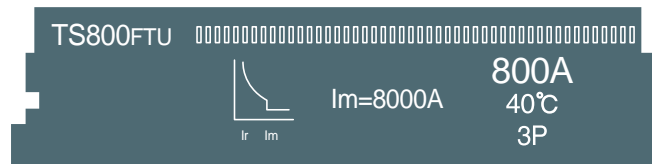
## Thermal magnetic trip FTU, FMU, ATU for TS800U

### Configuration

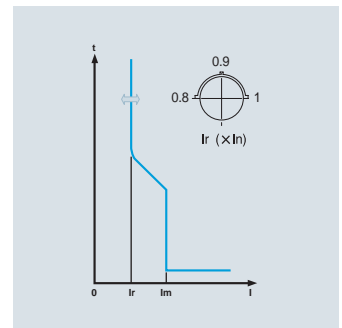


### TS800U FTU

- Fixed thermal fixed magnetic trip unit

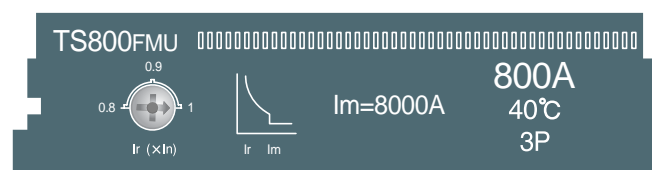


### TS800U FMU

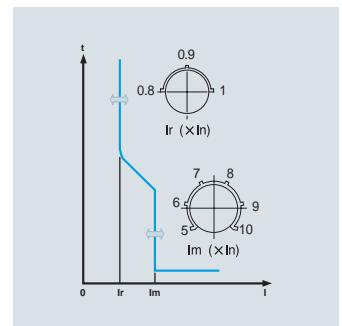


### TS800U FMU

- Adjustable thermal fixed magnetic trip unit

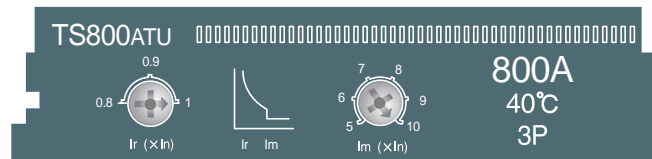


### TS800U ATU



### TS800U ATU

- Adjustable thermal adjustable magnetic trip unit



# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU, ATU for TS800U

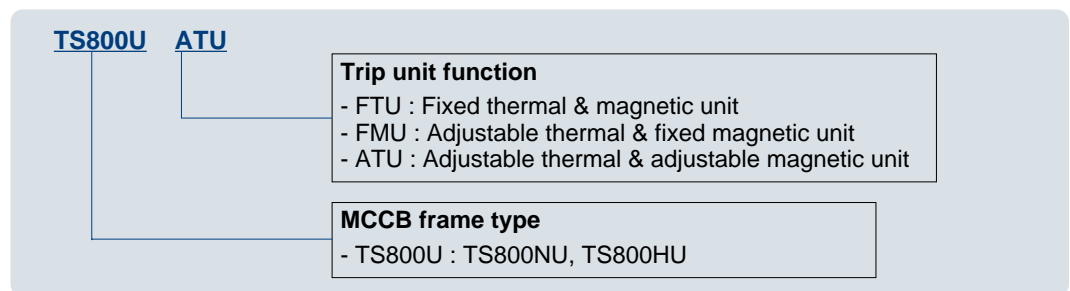
### Characteristics

Thermal magnetic trip units(FTU/FMU/ATU) ... TS800U					
Rating(A)		FTU/FMU/ATU	FTU/FMU/ATU	FTU	FTU/FMU/ATU
at 40 In	TS800U	500	600	700	800

Overload protection(thermal)		
Current setting(A)	Ir	
	FTU	Fixed
	FMU	Adjustable 0.8, 0.9, 1 × In (3 settings)
	ATU	Adjustable 0.8, 0.9, 1 × In (3 settings)

Short - circuit protection(magnetic)		
Current setting(A)	Im	
	FTU	Fixed 10 × In
	FMU	Fixed 10 × In
	ATU	Adjustable 5, 6, 7, 8, 9, 10 × In (6 settings)

### Catalogue numbering system



# MCCBs for power distribution

Susol

## Thermal magnetic trip FTU, FMU, ATU for TS800U

### Setting details

#### Thermal overload protection

Trip unit type		Setting I <sub>r</sub>	Trip unit rating, I <sub>n</sub> (A)			
			500	600	700	800
TS800U FTU	Fixed	500	600	700	800	
		0.8	400	480	-	640
		0.9	450	540	-	720
TS800U FMU	Fixed	500	600	-	800	
		0.8	400	480	-	640
		0.9	450	540	-	720
TS800U ATU	Fixed	500	600	-	800	
		0.8	400	480	-	640
		0.9	450	540	-	720

#### Magnetic short-circuit protection

Trip unit type		Setting current, I <sub>r</sub>	Setting current, I <sub>m</sub>		Trip unit rating, I <sub>n</sub> (A)				
					500	600	700	800	
TS800U FTU	Fixed	In × 10	Fixed	In × 10	5000	6000	7000	8000	
					0.8 × In	5000	6000	-	8000
					0.9 × In	5000	6000	-	8000
TS800U FMU	Fixed	In × 10	Fixed	In × 10	5000	6000	-	8000	
					1.0 × In	5000	6000	-	8000
					0.8 × In	Adjustable	In × 5	2500	3000
TS800U ATU	0.8 × In	Adjustable	In × 10	In × 6	3000	3600	-	4800	
				In × 7	3500	4200	-	5600	
				In × 8	4000	4800	-	6400	
				In × 9	4500	5400	-	7200	
				In × 10	5000	6000	-	8000	
				0.9 × In	Adjustable	In × 10	In × 5	2500	3000
	In × 6	3000	3600	-			4800		
	In × 7	3500	4200	-			5600		
	In × 8	4000	4800	-			6400		
	In × 9	4500	5400	-			7200		
	In × 10	5000	6000	-			8000		
	1.0 × In	Adjustable	In × 10	In × 5	2500	3000	-	2000	
In × 6				3000	3600	-	4800		
In × 7				3500	4200	-	5600		
In × 8				4000	4800	-	6400		
In × 9				4500	5400	-	7200		
In × 10				5000	6000	-	8000		

# Molded case switch

**Susol**

The Molded case switch are different from the circuit-breakers in the absence of the conventional protection unit. They keep the overall dimensions, connection systems and accessories unchanged from the

corresponding circuit-breakers. Installation standards require upstream protection. However, thanks to their high-set magnetic release, TD125U ... TS800U MCS are self protected.

Frame size	[AF]
Conventional thermal current, I <sub>th</sub>	[A]
No. of poles	
Rated operational voltage, U <sub>e</sub> AC	[V]
Ampere ratings	
Short-circuit withstand ratings	
Catalog-number of wire connector	3-pole
Basic dimensions, W x H x D	3-pole [mm]
Weight	3-pole [kg]
Reference standard	

## TD series



### TD125U

125
125
3
600
125
Same as MCCB
LSCA1
Same as MCCB
Same as MCCB
UL 489

# Molded case switch

**Susol**

## TS series



TS 250U	TS 400U	TS 800U
250	400	800
250	400	800
3	3	3
600	600	600
250	400	800
Same as MCCB	Same as MCCB	Same as MCCB
LSCA2	LSCA4	LSCA8
Same as MCCB	Same as MCCB	Same as MCCB
Same as MCCB	Same as MCCB	Same as MCCB
UL 489	UL 489	UL 489





## A-3. Accessories

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### Electrical auxiliaries

Undervoltage release, UVT .....	A-3-1
Shunt release, SHT .....	A-3-2
Auxiliary switch (AX), Alarm switch (AL) .....	A-3-3
Possible configuration of electrical auxiliaries .....	A-3-4

### Rotary handles

Extended handles .....	A-3-5
Flange Handle .....	A-3-5

### Locking devices

Removable locking device .....	A-3-6
Fixed locking device .....	A-3-7

### Interlock

Mechanical interlocking device .....	A-3-8
--------------------------------------	-------

## Electrical auxiliaries

The following devices are installed into all TD & TS circuit breakers regardless of frame size. And, the electrical auxiliaries can be easily

installed in the accessory compartment of the circuit breakers which is cassette type.



UVT

### Undervoltage release, UVT

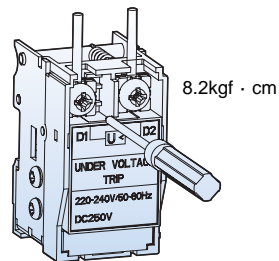
The undervoltage release automatically opens a circuit breaker when voltage drops to a value ranging between 35% to 70% of the line voltage. The operation is instantaneous, and after tripping, the circuit breaker cannot be re-closed again until the voltage returns to 85% of line voltage.

Continuously energized, the undervoltage release must be operating before the circuit breaker can be closed. The undervoltage release can be easily installed in the left accessory compartment of the Susol TD and TS circuit-breakers.

- Range of tripping voltage: 0.35 ~ 0.7Vn
- MCCB making is possible voltage: 0.85Vn (exceed)
- Frequency (only AC): 45Hz ~ 65Hz

### Technical data

	Control voltage (V)	Consumption			Applicable MCCBs
		AC (VA)	DC (W)	mA	
Power consumption	AC/DC 24V	0.64	0.65	27	TD125U, TS250U, TS400U, TS800U
	AC/DC 48V	1.09	1.10	23	
	AC/DC 110~130V	0.73	0.75	5.8	
	AC 200~240V/DC 250V	1.21	1.35	5.4	
	AC 380~440V	1.67	-	3.8	
	AC 440~480V	1.68	-	3.5	
Max.opening time (ms)		50			
Tightening torque of terminal screw		8.2kgf · cm			
Transformer operating voltage (V)					
- Drop (Circuit breaker trips)		0.7~1.35Vn			
- Rise (Circuit breaker can be switched on)		~0.85Vn			



## Electrical auxiliaries



SHT

### Shunt release, SHT

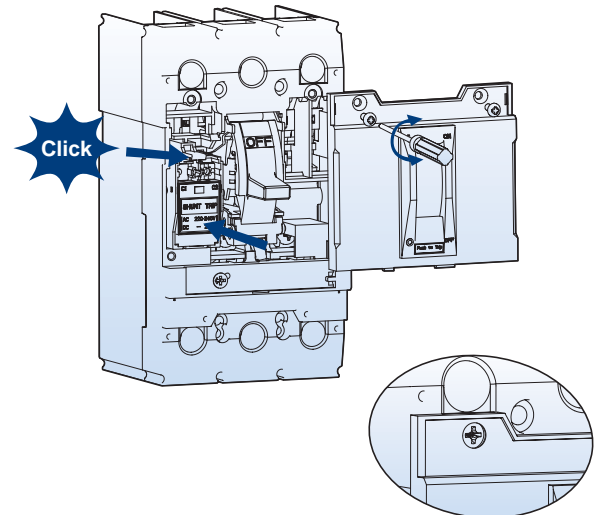
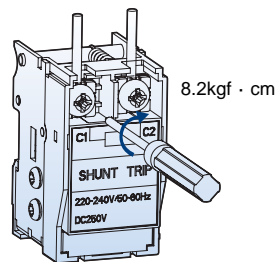
The shunt release opens the mechanism in response to an externally applied voltage signal. The releases include coil clearing contacts that automatically clear the signal circuit when the mechanism has tripped.

The shunt release can be installed in the left accessory compartment of the Susol TD & TS circuit-breakers.

- Range of operational voltage: 0.7 ~ 1.1Vn
- Frequency (only AC): 45Hz ~ 65Hz

### Technical data

	Control voltage (V)	Consumption			Applicable MCCBs
		AC (VA)	DC (W)	mA	
Power consumption	DC 12V	-	0.36	30	TD125U, TS250U, TS400U, TS800U
	AC/DC 24V	0.58	0.58	24	
	AC/DC 48V	1.22	1.23	25	
	AC/DC 110~130V	1.36	1.37	10.5	
	AC 220~240V/DC250V	1.80	1.88	7.5	
	AC 380~500V	1.15	-	2.3	
Max.opening time (ms)		50			
Tightening torque of terminal screw		8.2kgf · cm			



## Electrical auxiliaries

### Auxiliary switch (AX), Alarm switch (AL)



AX

#### Auxiliary switch (AX)

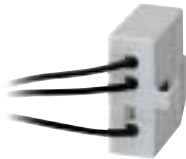
Auxiliary switch is for applications requiring remote "ON" and "OFF" indication. Each switch contains two contacts having a

common connection. One is open and the other closed when the circuit breaker is open, and vice-versa.

#### Alarm switch (AL)

Alarm switches offer provisions for immediate audio or visual indication of a tripped breaker due to overload, short circuit, shunt trip, or undervoltage release conditions. They are particularly useful in automated plants where operators must be signaled about changes in the electrical distribution system.

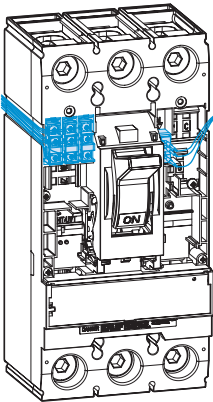
This switch features a closed contact when the circuit breaker is tripped automatically. In other words, this switch does not function when the breaker is operated manually. Its contact is open when the circuit breaker is reset.



AL

#### Contact operation

MCCB	ON	OFF	TRIP
Position of AX			
Position of AL			



#### Technical data

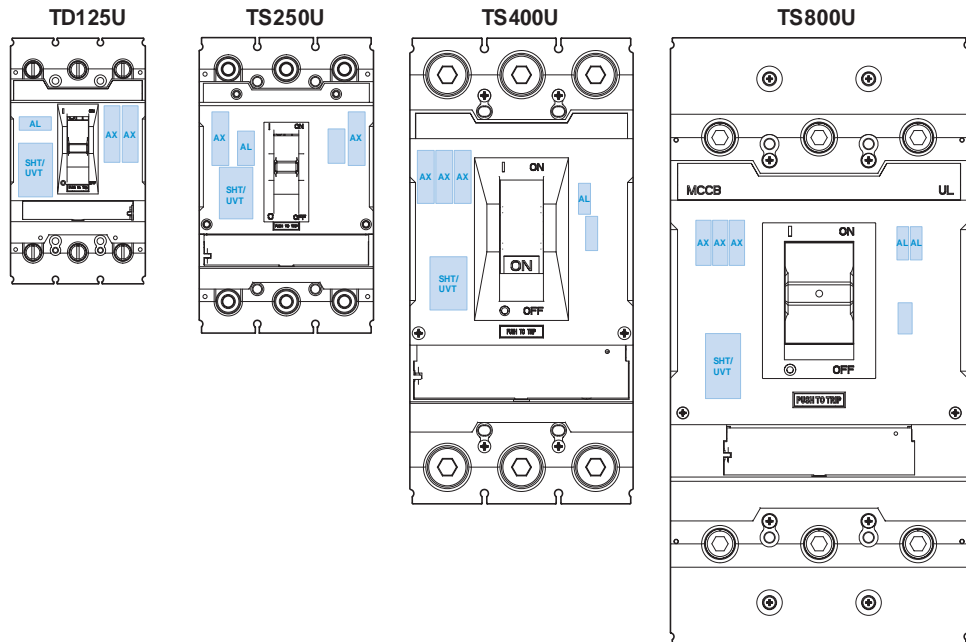
Conventional thermal current I <sub>th</sub>	5A			TD125U, TS250U, TS400U, TS800U
Rated operational current I <sub>e</sub> with rated operational voltage U <sub>e</sub>	Voltage	I <sub>e</sub>		
		Resistance	Inductance	
- Alternating current 50/60Hz AC	125V	5	3	
	250V	3	2	
	500V	-	-	
- Direct current DC	30V	4	3	
	125V	0.4	0.4	
	250V	0.2	0.2	

## Electrical auxiliaries

### Possible configuration of electrical auxiliaries

#### Maximum possibilities

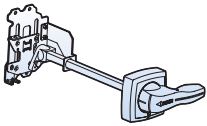
Phase	Accessory	TD125U	TS250U	TS400U	TS800U
R (Left)	AX	-	1	3	3
	AL	1	1	-	-
	SHT or UVT	1	1	1	1
T (Right)	AX	2	1	-	-
	AL	-	-	1	2



## Rotary handles

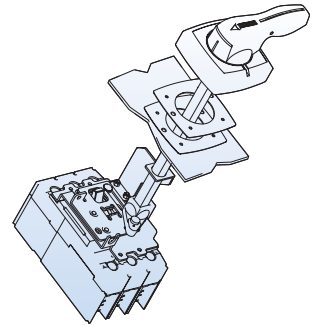
### Extended handles

The rotary handle operating mechanism is available in either the direct version or in the extended version on the compartment door.



Extended rotary handles

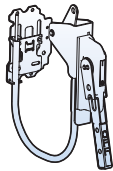
MCCB	Extended Handle
TD125U	EHU1
TS250U	EHU2
TS400U	EHU3
TS800U	EHU4



### Flange Handle

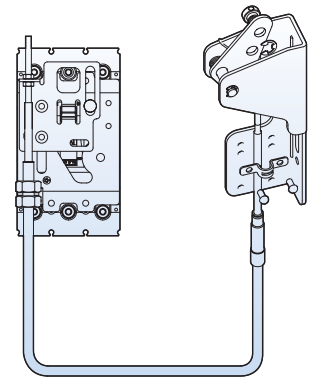
The flange handle is operated by cable and can be applied on the compartment door. This device is designed to easily installed and

operated for its own flexibility And, also can be selected various length (4 types) at each frames.



Flange handle  
(Cable operating handle)

MCCB	Flange Handle
TD125U	FH1
TS250U	FH2
TS400U	FH3
TS800U	FH4



# Accessories

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## Locking devices

### Removable locking device

Removable locking device is available for all TD & TS circuit breakers. The locking device is designed to be easily attached to the circuit-breaker.

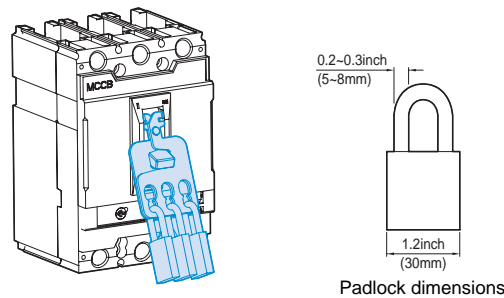
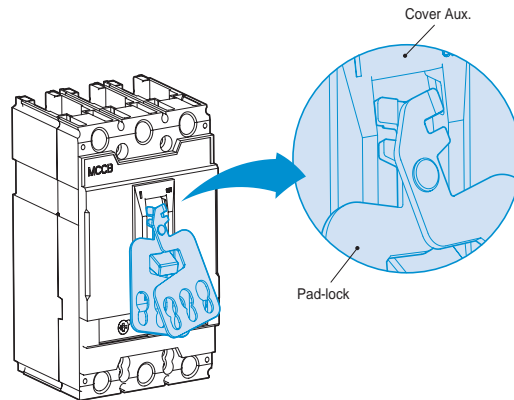
This device allows the handle to be locked in the "OFF" position. Locking in the OFF position guarantee isolation according to UL489 File E223241.

The locking device for the toggle handle can be installed in 2-pole and 3-pole circuit-breakers. Maximum three (3) padlocks with shackle diameters ranging from 0.2~0.3inch(5~8mm) may be used. (Padlocks are not supplied)



### Removable locking device

MCCB	Padlockable device	Function
TD125U	PL1	"OFF" position
TS250U	PL2	
TS400U	PL3	
TS800U	PL4	



## Locking devices

### Fixed locking device

Fixed locking device is available for all TD & TS circuit breakers.

This device allows the handle to be locked in the "ON" and "OFF" position.

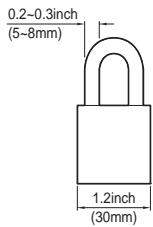
Locking in the OFF position guarantee isolation according to UL489 File E223241.

The locking device for the toggle handle can be installed in 2-pole and 3-pole circuit-breakers. Maximum three (3) padlocks with shackle diameters ranging from 0.2~0.3inch(5~8mm) may be used. (Padlocks are not supplied)



### Fixed locking device

MCCB	Padlockable device	Function
TD125U	PHL1	Lock in Off or On position
TS250U	PHL2	
TS400U	PHL3	
TS800U	PHL4	



Padlock dimensions

### How to use

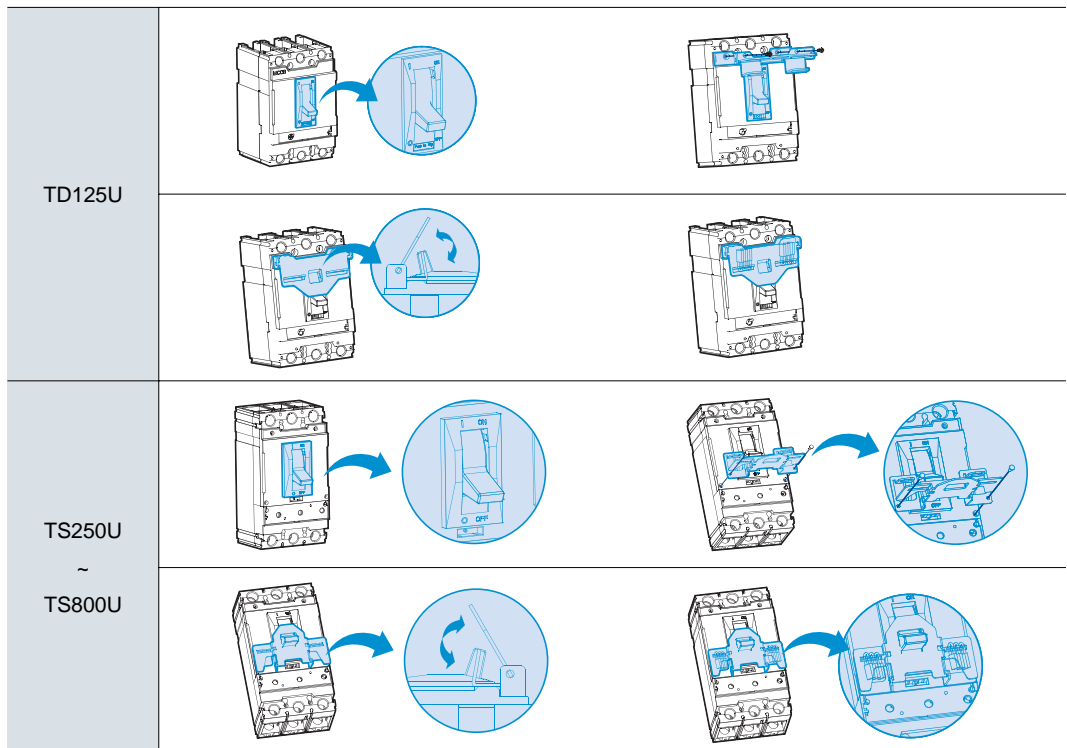
The locking device for the toggle handle is designed to be easily attached to the front of circuit-breaker.

Please set the toggle handle in the position of "On" or "Off".

Install the lock device onto the front of auxiliary cover of circuit breaker.

Folding the wings of lock device as shown in picture 3.

The padlock to be used shall be that which is commercially available with the nominal dimension. (1.2inch (30mm), nominal dimension, 0.2~0.3inch (5~8mm) diameter)





# Accessories

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## Interlock



Mechanical Interlock  
(Padlocks are not supplied)

### Mechanical interlocking device

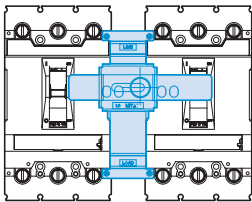
The mechanical interlock (MIT) can be applied on the front of two breakers mounted side by side, in either the 3-pole version and prevents simultaneous closing of the two breakers.

Fixing is carried out directly on the cover of the breakers.

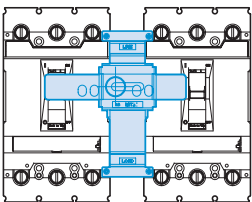
The front interlocking plate allows installation of a padlock in order to fix the position. (possibility of locking in the O-O position as well)

This mechanical interlocking device is very useful and simple for consisting of manual source-changeover system.

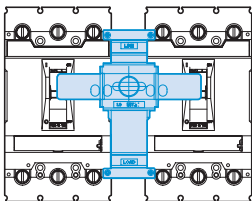
### Operation



Left MCCB: ON/OFF is possible  
Right MCCB: Off lock

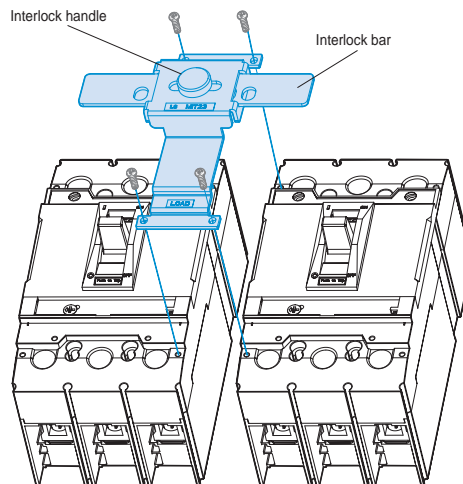


Left MCCB: Off lock  
Right MCCB: ON/OFF is possible



Both MCCBs are of locked

MCCB		Interlock
Frame type	Pole	
TD125U	3-pole	MIT13
TS250U	3-pole	MIT23
TS400U	3-pole	MIT33
TS800U	3-pole	MIT43





## A-4. Technical information

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<b>Temperature derating</b> .....	A-4-1
<b>Power dissipation / Resistance</b> .....	A-4-2
<b>Application</b>	
Primary use of transformer .....	A-4-3
Protection of lighting & heating circuits .....	A-4-5
Use of circuit-breakers for capacitor banks .....	A-4-8
Circuit breakers for 400Hz networks .....	A-4-9
Protection of several kinds of loads .....	A-4-10
<b>Protective coordination</b>	
Discrimination & Cascading .....	A-4-12
Cascading, network 240V .....	A-4-13
Cascading, network 480V .....	A-4-14
Cascading, network 600V .....	A-4-15
Protection discrimination table, Discrimination .....	A-4-16
Protective coordination, SCCR .....	A-4-17
<b>How to calculate short-circuit current value</b>	
Various short-circuit .....	A-4-20
With percent impedance .....	A-4-22
With a simple formula .....	A-4-24
Calculation example .....	A-4-26
Combination of transformer and impedance .....	A-4-30
Various short-circuit .....	A-4-31
Calculation example .....	A-4-32
Calculation graph .....	A-4-33
<b>Installation instruction</b> .....	A-4-35

## Temperature derating

A derating of the rated operational current of the Susol TD and TS molded case circuit breaker is necessary if the ambient temperature is greater than 40°C. Namely, when the ambient temperature is greater than 40°C, overload-protection characteristics are slightly modified.

Electronic trip units are not affected by variations in temperature. But, the maximum permissible current in the circuit breaker depends on the ambient temperature.

### Susol TD & TS series MCCB with thermal-magnetic trip units

MCCB	Rating (A)	Fixed MCCB (c/w Thermal-magnetic trip unit)							
		-12.2°F 10°C	-6.7°F 20°C	-1.1°F 30°C	4.4°F 40°C	10°F 50°C	15.6°F 60°C	21.1°F 70°C	26.7°F 80°C
TD125U	15	15	15	15	15	15	14	13	12
	20	20	20	20	20	19	19	18	16
	30	30	30	30	30	29	28	26	24
	40	40	40	40	40	39	38	35	33
	50	50	50	50	50	48	47	44	41
	60	60	60	60	60	58	56	53	49
	80	80	80	80	80	78	75	71	66
	100	100	100	100	100	97	94	88	82
TS250U	125	125	125	125	125	121	117	110	103
	150	150	150	150	150	145	140	131	121
	160	160	160	160	160	155	150	141	131
	175	175	175	175	175	170	165	156	146
	200	200	200	200	200	194	188	176	164
	225	225	225	225	225	219	213	201	189
TS400U	250	250	250	250	250	242	234	220	205
	300	300	300	300	300	291	281	264	246
	350	350	350	350	350	341	331	314	296
TS800U	400	400	400	400	400	388	375	353	328
	500	500	500	500	500	484	469	441	410
	600	600	600	600	600	580	571	525	487
	700	700	700	700	700	680	661	625	587
	800	800	800	800	800	775	750	705	656

# Technical information

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## Power dissipation / Resistance

### Susol TD & TS series MCCB with thermal-magnetic trip units

	AF	TD125U (2P & 3P)								
	Rating (A)	15	20	30	40	50	60	80	100	125
Fixed MCCB	R (m $\Omega$ )	5.60	5.60	3.80	1.84	1.34	1.10	0.91	0.70	0.61
	Watt single pole	1.43	2.24	3.89	2.94	3.35	4.37	5.82	7.00	9.53
	Watt three poles	4.30	6.72	11.67	8.83	10.05	13.10	17.47	21.00	28.59

	AF	TS250U (2P & 3P)					
	Rating (A)	150	160	175	200	225	250
Fixed MCCB	R (m $\Omega$ )	0.62	0.62	0.52	0.52	0.25	0.25
	Watt single pole	13.95	15.87	15.93	20.80	12.66	15.79
	Watt three poles	41.85	47.62	47.78	62.40	37.97	47.38

	AF	TS400U(2P & 3P)		
	Rating (A)	300	350	400
Fixed MCCB	R (m $\Omega$ )	0.30	0.30	0.30
	Watt single pole	26.82	36.75	47.68
	Watt three poles	80.46	110.25	143.04

	AF	TS800U (2P & 3P)			
	Rating (A)	500	600	700	800
Fixed MCCB	R (m $\Omega$ )	0.49	0.49	0.12	0.12
	Watt single pole	122.50	176.40	58.80	76.80
	Watt three poles	367.50	529.20	176.40	230.40

- Power dissipated per pole (P/pole): Watts (W).
- Resistance per pole (R/pole): Milliohms (m $\Omega$ ) (measured cold).
- Total power dissipation is the value measured at In, 50/60 Hz, for a 3 pole circuit breaker (Power= 3I<sup>2</sup>R)

## Application Primary use of transformer

### Application for transformer protection

Transformer excitation surge current may possibly exceed 10 times rated current, with a danger of nuisance tripping of the MCCB. The excitation surge current will vary depending upon the supply phase angle at the time of switching, and also on the level of core residual magnetism.

So, it's recommended to select proper circuit breakers according to the continuous current carrying capacity of transformer. It requires to consider separately whether transformer is single phase or three phase. The below table indicates the proper molded case circuit breaker suitable for each transformer.

### AC240V

Capacity of 3 phase transformer (kVA)		Below 1500	Below 1500	Below 2000
Capacity of single phase transformer (kVA)		Below 300		-
Breaking capacity (kA) (sym)		50		100
Frame (A)	125	TD125NU	TD125HU	
	250	TS250NU	TS250HU	
	400	TS400NU	TS400HU	
	800	TS800NU	TS800HU	

### AC480V

Capacity of 3 phase transformer (kVA)		Below 2000		Below 3000
Breaking capacity (kA) (sym)		35		65
Frame (A)	125	TD125NU	TD125HU	
	250	TS250NU	TS250HU	
	400	TS400NU	TS400HU	
	800	TS800NU	TS800HU	

## Application Primary use of transformer

### Application for transformer protection (MCCBs for Transformer-Primary Use)

Transformers are used to change in the supply voltage, for both medium and low voltage supplies.

The choice of the protection devices should be considered transient insertion phenomena, during which the current may reach values higher than the rated full load current; the phenomenon decays in a few seconds.

The peak value of the first half cycle may reach values of 15 to 25 times the effective rated current. For a protective device capable of protecting these units this must be taken into account. Manufacturers data and tests have indicated that a protective device feeding a transformer must be capable of carrying the following current values without tripping.

### TD125U, TS250U~800U equipped with Thermal magnetic trip units

Transformer ratings (kVA)			MCCB rated current (A)	Trip unit
1 phase 240V	3 phase 240V 1 phase 415V	3 phase 415V		
3 to 4	5 to 6	8 to 10	15	FTU FMU
4 to 5	6 to 8	10 to 14	20	
5 to 7	9 to 12	14 to 21	30	
7 to 9	13 to 16	21 to 28	40	
9 to 12	16 to 20	28 to 35	50	
12 to 14	20 to 24	35 to 43	60	
14 to 19	24 to 32	43 to 57	80	
19 to 24	32 to 41	57 to 71	100	
24 to 30	41 to 51	71 to 89	125	
30 to 36	51 to 62	89 to 107	150	
36 to 42	62 to 72	107 to 125	175	FTU FMU ATU
42 to 48	72 to 83	125 to 143	200	
48 to 54	83 to 93	143 to 161	225	
54 to 60	93 to 103	161 to 179	250	
60 to 72	103 to 124	179 to 215	300	
72 to 84	124 to 145	215 to 251	350	
84 to 96	145 to 166	251 to 287	400	
96 to 120	166 to 207	287 to 359	500	
120 to 144	207 to 249	359 to 431	600	
144 to 168	249 to 290	431 to 503	700	
168 to 192	290 to 332	503 to 575	800	

## Application Protection of lighting & heating circuits

In the lighting & heating circuits, switching-surge magnitudes and times are normally not sufficient to cause serious tripping problems. But, in some cases, such as incandescent lamps, mercury arc lamps, metal halide and sodium vapour, or other large starting-current equipment, the proper selection should be considered.

Upon supply of a lighting installation, for a brief period an initial current exceeding the rated current (corresponding to the power of the

lamps) circulates on the network. This possible peak has a value of approximately  $15 \div 20$  times the rated current, and is present for a few milliseconds; there may also be an inrush current with a value of approximately  $1.5 \div 3$  times the rated current, lasting up to some minutes. The correct dimensioning of the switching and protection devices must take these problems into account. Generally, it is recommended to make the maximum operating current not to exceed 80% of the related current.

### AC220V

The maximum operating current (A)	The rated current of MCCB (A)	Breaking capacity (kA)		
		sym	50	100
12	15	TD125NU	TD125HU	
16	20			
24	30			
32	40			
40	50			
48	60			
64	80			
80	100			
100	125	TS250NU	TS250HU	
120	150			
140	175			
160	200			
180	225			
200	250			
240	300	TS400NU	TS400HU	
280	350			
320	400			
400	500			
480	600	TS800NU	TS800HU	
560	700			
640	800			



# Technical information

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## Application Protection of lighting & heating circuits

### AC480V

The maximum operating current (A)	The rated current of MCCB (A)	Breaking capacity (kA)					
		sym	35	65			
12	15	TD125NU	TD125HU				
16	20						
24	30						
32	40						
40	50						
48	60						
64	80						
80	100						
100	125	TS250NU	TS250HU				
120	150						
140	175						
160	200						
180	225						
200	250						
240	300						
280	350						
320	400	TS400NU	TS400HU				
400	500						
480	600						
560	700						
640	800						
					TS800NU	TS800HU	

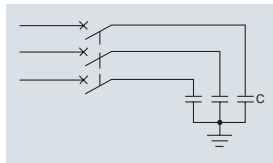
## Application Protection of resistance welding circuits

Short circuit protection for resistance welding devices can be obtained by applying molded case circuit breaker properly. These breakers permit normally high welding currents, but trip

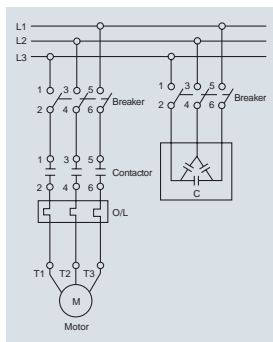
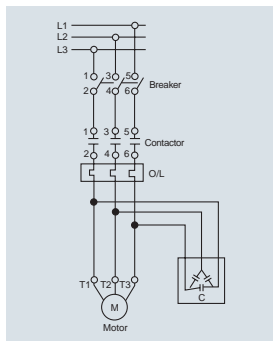
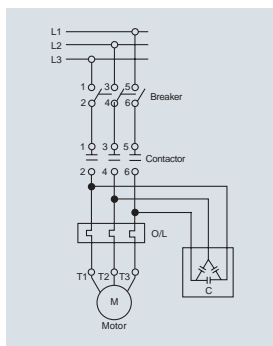
instantaneously if a short circuit develops. It's recommended to select proper circuit breaker according to the characteristics of welding devices as the follow table.

Characteristics of welding device		Applied circuit breaker (MCCB 2P)	
Capacity (kVA)	Maximum input (kVA)	240V (Single phase)	415V (Single phase)
15	35	TD125NU/HU 125A	TD125NU/HU 50A
30	65	TS250NU/HU 150A	TD125NU/HU 125A
55	140	TS250NU/HU 250A	TD125NU/HU 125A

## Application Use of circuit-breakers for capacitor banks



Capacitor circuit



Usual connection diagram

### Application for protection of capacitor circuit

In order to reduce system losses (less than 0.5W/kvar in low voltage) and voltage drops in the power distribution system, reactive power compensation or power factor correction is generally undertaken. As a result, the power fed into the system is used as active power and costs will be saved through a reduction in

the capacitive and inductive power factors. The compensation can be carried out by the fixed capacitors and automatic capacitor banks. However, the disadvantages of installing capacitors are sensitivity to over-voltages and to the presence of nonlinear loads.

Examples of equipment which consume reactive energy are all those receivers which require magnetic fields or arcs in order to operate, such as:

- Asynchronous motors: An asynchronous motor is a large consumer of inductive reactive energy. The amount of reactive power consumed is between 20% and 25% of the rated power of the motor (depending on its speed).
- Power Transformers: Power transformers are normally always connected. This means that reactive energy is always consumed. Also, as a consequence of its inductive nature, the reactive energy increases when the transformer is loaded.
- Discharge lamps, Resistance-type soldering machines, Dielectric type heating ovens, Induction heating ovens, Welding equipments, Arc furnaces

At the instant of closing a switch to energize a capacitor, the current is limited only by the impedance of the network upstream of the capacitor, so that high peak values of current will occur for a brief period, rapidly falling to normal operating values.

According to the relevant standards IEC 60831-1/IEC 70, capacitors must function under normal operating conditions with the current having a RMS value up to 1.3 times the rated current of the capacitor. Additionally, a further tolerance of up to 15% of the real value of the power must be taken into consideration. The maximum current with which the selected circuit-breaker can be constantly loaded, and which it must also be able to switch, is calculated as follows:

$$\begin{aligned} &\text{Maximum expected rated current} \\ &= \text{Rated current of the capacitor bank} \times 1.5 \text{ (RMS value)} \end{aligned}$$

## Application Circuit breakers for 400Hz networks

When circuit breakers are used at high frequencies, the breakers in many cases require to be derated as the increased resistance of the copper sections resulting from the skin effect produced by eddy currents at 400Hz.

- Standard production breakers can be used with alternating currents with frequencies other than 50/60 Hz (the frequencies to which the rated performance of the device refer, with alternating current) as appropriate derating coefficients are applied.

### Thermal magnetic trip

#### Thermal trip

As can be seen from the data shown in below, the tripping threshold of the thermal element ( $I_n$ ) decreases as the frequency increases because of the reduced conductivity of the

materials and the increase of the associated thermal phenomena.

Rated current (A) at 400Hz=  $K1 \times$  rated current (A) at 50/60Hz

#### Instantaneous trip

The magnetic threshold increases with the increase in frequency.

Instantaneous current (A) at 400Hz  
=  $K2 \times$  Instantaneous current (A) at 50/60Hz

### Thermal magnetic trip units

#### TD and TS series performance table at 400Hz

Rated current (A) in 400 Hz	Applied circuit breaker (MCCB)	Trip unit	Multiplier factors (K1, K2)	
			K1 (Thermal trip units)	K2 (Magnetic trip units)
15	TD125NU, TD125HU	FTU FMU	0.8	2
20			0.8	2
30			0.8	2
40			0.8	2
50			0.8	2
60			0.8	2
80			0.8	2
100			0.8	2
125			0.8	2
150			TS250NU, TS250HU	FTU FMU
160	0.8	2		
175	0.8	2		
200	0.8	2		
225	0.8	2		
250	0.8	2		
300	TS400NU, TS400HU	ATU	0.8	2
350			0.8	2
400			0.8	2
500	TS800NU, TS800HU	ATU	0.8	2
600			0.8	2
700			0.8	2
800			0.8	2

Note) K1 x Multiplier factor of rated current ( $I_n$ )  
 K2-Multiplier factor of instantaneous current due to the induced magnetic fields  
 FTU-Fixed Thermal and magnetic trip unit  
 FMU x Adjustable thermal and fixed magnetic trip unit  
 ATU x Adjustable thermal and magnetic trip unit

# Technical information

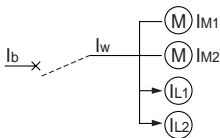
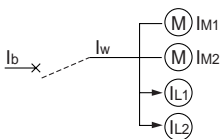
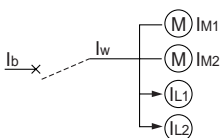
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## Application Protection of several kinds of loads

### Application for protection of several kinds of loads

It requires to select proper circuit breakers according to the characteristics of loads when they are installed to protect several kinds of loads. It's needed to consider the maximum operating current and the capacity of loads in total so as to select the rated current of breakers.

### Selection of circuit breaker protecting the several loads simultaneously

The kind of loads ( $I_M$ : motors, $I_L$ : others)	Permissible current in cable or wire: $I_w$	The rated current of circuit breaker: $I_b$
In case of, $I_M$ $I_L$ 	$I_w = I_M + I_L$	Choose the low value among two formulas: $I_b = 3 I_M + I_L$ and $I_b = 2.5 I_w$  It's permitted to select the above value only if $I_w$ (above 100A) isn't subject to the rated current of circuit breaker.
In case of, $I_M$ $I_L$ , $I_M > 50A$ 	$I_w = 1.25 I_M + I_L$	
In case of, $I_M$ $I_L$ , $I_M > 50A$ 	$I_w = 1.1 I_M + I_L$	

### The rated current of breakers as the main circuit of 3 phase inductive loads (AC 220V)

Capacity of loads In total (below kW)	The maximum operating current (below A)	Capacity of the highest motor (HP/ A)														1kw 1.3405hp		
		1.005 4.8	2.01 8	2.950 11.1	4.96 17.4	7.37 26	10.05 34	14.75 48	20.10 65	24.80 79	29.49 93	40.21 125	49.60 160	60.32 190	73.73 230	100.53 310	120.64 360	
3	15	20	30	30														
4.5	20	40	40	40	50													
6.3	30	40	40	40	50	80												
8.2	40	50	50	50	50	80	100											
12	50	80	80	80	80	80	100											
15.7	75	100	100	100	100	100	100	125	160									
19.5	90	100	100	100	100	100	100	125	160	200								
23.2	100	125	125	125	125	125	125	125	125	160	200	200						
30	125	160	160	160	160	160	160	160	160	160	200	250						
37.5	150	200	200	200	200	200	200	200	200	200	200	250	300					
45	175	200	200	200	200	200	200	200	200	200	200	250	300	400				
52.5	200	250	250	250	250	250	250	250	250	250	250	250	300	400	500			
63.7	250	300	300	300	300	300	300	300	300	300	300	300	300	400	500	500		
75	300	400	400	400	400	400	400	400	400	400	400	400	400	400	500	500		
86.2	350	400	400	400	400	400	400	400	400	400	400	400	400	400	500	500	630	
97.5	400	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	630	700
112.5	450	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	700	700
125	500	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700
150	600	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	800
175	700	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800

# Technical information

Susol

## Application Protection of several kinds of loads

### The rated current of breakers as the main circuit of 3 phase inductive loads (AC 440V)

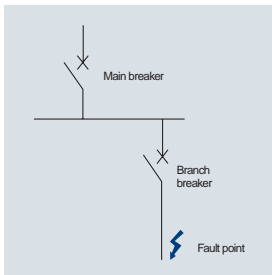
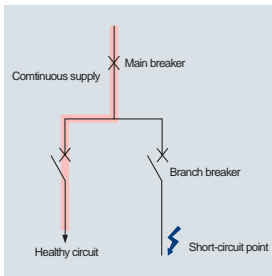
Capacity of loads In total (below kW)	The maximum operating current (below A)	Capacity of the highest motor (HP/ A)																
		1.005 4.8	2.01 8	2.950 11.1	4.96 17.4	7.37 26	10.05 34	14.75 48	20.10 65	24.80 79	29.49 93	40.21 125	49.60 160	60.32 190	73.73 230	100.53 310	120.64 360	147.45 220
3	7.5	20	20	20														
4.5	10	20	20	20	40													
6.3	15	20	20	20	40	40												
8.2	20	40	40	40	40	40	50											
12	25	40	40	40	40	40	50											
15.7	38	50	50	50	50	50	50	80	80									
19.5	45	50	50	50	50	50	50	80	80	100								
23.2	50	80	80	80	80	80	80	80	80	100	125							
30	63	80	80	80	80	80	80	80	80	100	125							
37.5	75	100	100	100	100	100	100	100	100	100	125	160						
45	88	100	100	100	100	100	100	100	100	100	125	160	200					
52.5	100	125	125	125	125	125	125	125	125	125	125	160	200	250				
63.7	125	160	160	160	160	160	160	160	160	160	160	160	200	250	250			
75	150	200	200	200	200	200	200	200	200	200	200	200	200	250	250			
86.2	175	200	200	200	200	200	200	200	200	200	200	200	200	250	300	400		
97.5	200	250	250	250	250	250	250	250	250	250	250	250	250	250	300	400	400	500
112.5	225	250	250	250	250	250	250	250	250	250	250	250	250	250	300	400	400	500
125	250	300	300	300	300	300	300	300	300	300	300	300	300	300	300	400	400	500
150	300	400	400	400	400	400	400	400	400	400	400	400	400	400	400	400	400	500
175	350	400	400	400	400	400	400	400	400	400	400	400	400	400	400	400	500	700
200	400	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	700
250	500	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	800
300	600	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	700	800

- Notes) The above mentioned technical data is defined under the usage conditions as follows ;
1. The circuit breaker is tripped within 10seconds in 600% of the current of the fully operating loads.
  2. The start-up input current is set within 1700% of the current of the fully operating loads.
  3. The capacity of highest motor is also applied when several loads starts up simultaneously.

## Protective coordination Discrimination & Cascading

The primary purpose of a circuit protection system is to prevent damage to series connected equipment and to minimize the area and duration of power loss. The first consideration is whether an air circuit

breaker or molded case circuit breaker is the most suitable. The next is the type of system to be used. The two major types are: Discrimination and cascading.



### Discrimination

#### Total discrimination (total selectivity)

Over-current discrimination where, in the presence of two over-current protective devices in series, the protective device on the

load side effects the protection without causing the other protective device to operate.

#### Partial discrimination (partial selectivity)

Over-current discrimination where, in the presence of two over-current protective devices in series, the protective device on the

load side effects the protection up to a given level of over-current, without causing the other protective device to operate.

#### No discrimination

In case of a fault, main and branch circuit breakers open.

### Cascading

This is an economical approach to the use of circuit breakers, whereby only the main (upstream) breaker has adequate interrupting capacity for the maximum available fault current.

The MCCBs downstream cannot handle this maximum fault current and rely on the opening of the upstream breaker for protection.

The advantage of the cascade back-up

approach is that it facilitates the use of low cost, low fault level breakers downstream, thereby offering savings in both the cost and size of equipment.

As Susol TD & TS circuit breakers have a very considerable current limiting effect, they can be used to provide this 'cascade back-up' protection for downstream circuit breakers.

## Protective coordination Cascading, network 240V

### Complementary technical information

Main: Susol UL TD Branch: Susol UL TD, TS

Branch breaker		Main breaker	TD125NU	TD125HU	TS250NU	TS250HU
		Rated breaking capacity (kArms)	50	100	50	100
Susol TD & TS	TD125NU	50	-	75	-	75
	TD125HU	100	-	-	-	-
	TS250NU	50	-	75	-	75
	TS250HU	100	-	-	-	-
	TS400NU	50	-	75	-	75
	TS400HU	100	-	-	-	-
	TS800NU	50	-	75	-	75
	TS800HU	100	-	-	-	-

Branch breaker		Main breaker	TS400NU	TS400HU	TS800NU	TS800HU
		Rated breaking capacity (kArms)	50	100	50	100
Susol TD & TS	TD125NU	50	-	75	-	75
	TD125HU	100	-	-	--	-
	TS250NU	50	-	75	-	75
	TS250HU	100	-	-	-	-
	TS400NU	50	-	75	-	75
	TS400HU	100	-	-	-	-
	TS800NU	50	-	75	-	75
	TS800HU	100	-	-	-	-



# Technical information

Susol

## Protective coordination Cascading, network 480V

### Complementary technical information

Main: Susol UL TD    Branch: Susol UL TD, TS

Branch breaker		Main breaker	TD125NU	TD125HU	TS250NU	TS250HU
		Rated breaking capacity (kArms)	35	65	35	65
Susol	TD125NU	35	-	50	-	50
	TD125HU	65	-	-	-	-
TD	TS250NU	35	-	50	-	50
	TS250HU	65	-	-	-	-
&	TS400NU	35	-	50	-	50
	TS400HU	65	-	-	-	-
TS	TS800NU	35	-	50	-	50
	TS800HU	65	-	-	-	-

Branch breaker		Main breaker	TS400NU	TS400HU	TS800NU	TS800HU
		Rated breaking capacity (kArms)	35	65	35	65
Susol	TD125NU	35	-	50	-	50
	TD125HU	65	-	-	-	-
TD	TS250NU	35	-	50	-	50
	TS250HU	65	-	-	-	-
&	TS400NU	35	-	50	-	50
	TS400HU	65	-	-	-	-
TS	TS800NU	35	-	50	-	50
	TS800HU	65	-	-	-	-

## Protective coordination Cascading, network 600V

### Complementary technical information

Main: Susol UL TD    Branch: Susol UL TD, TS

Branch breaker		Main breaker	TD125NU	TD125HU	TS250NU	TS250HU
		Rated breaking capacity (kArms)	10	14	10	18
Susol TD & TS	TD125NU	10	-	12	-	14
	TD125HU	14	-	-	-	16
	TS250NU	10	-	12	-	14
	TS250HU	18	-	-	-	-
	TS400NU	14	-	-	-	16
	TS400HU	20	-	-	-	-
	TS800NU	18	-	-	-	-
	TS800HU	25	-	-	-	-

Branch breaker		Main breaker	TS400NU	TS400HU	TS800NU	TS800HU
		Rated breaking capacity (kArms)	14	20	18	25
Susol TD & TS	TD125NU	10	12	15	14	17
	TD125HU	14	-	17	16	19
	TS250NU	10	12	15	14	17
	TS250HU	18	-	19	-	21
	TS400NU	14	-	17	16	19
	TS400HU	20	-	-	-	22
	TS800NU	18	-	19	-	21
	TS800HU	25	-	-	-	-

# Technical information

Susol

## Protective coordination Protection discrimination table, Discrimination

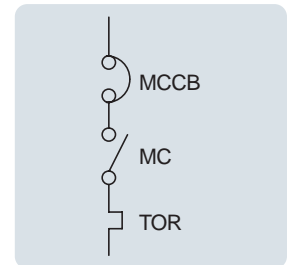
### Complementary technical information

Main: TD125U (Thermal magnetic)

Branch: TD125U (Thermal magnetic)

Branch breaker	Main breaker		TD125NU/HU							TS 250NU/ HU						
	Rating (A)	Trip units- Thermal magnetic	Trip units-Thermal magnetic							Trip units-Thermal magnetic						
			15	20	30	40	50	60	80	100	125	150	160	175	200	225
Susol TD & TS	N	15				0.5kA	0.5kA	0.5kA	0.63kA	0.8kA	2kA	2kA	2kA	T	T	T
		20					0.5kA	0.5kA	0.63kA	0.8kA	2kA	2kA	2kA	T	T	T
		30						0.5kA	0.63kA	0.8kA	2kA	2kA	2kA	T	T	T
		40							0.63kA	0.8kA	2kA	2kA	2kA	T	T	T
		50							0.63kA	0.8kA	2kA	2kA	2kA	T	T	T
		60								0.8kA	2kA	2kA	2kA	T	T	T
		80									1.25kA	2kA	2kA	T	T	T
	H	100										1.6kA	1.6kA	T	T	T
		125											1.25kA	1.25kA	4kA	4kA
		15				0.5kA	0.5kA	0.5kA	0.63kA	0.8kA	2kA	T	T	T	T	T
		20					0.5kA	0.5kA	0.63kA	0.8kA	2kA	T	T	T	T	T
		30						0.5kA	0.63kA	0.8kA	2kA	50kA	50kA	50kA	50kA	50kA
		40							0.63kA	0.8kA	2kA	50kA	50kA	50kA	50kA	50kA
		50							0.63kA	0.8kA	2kA	50kA	50kA	50kA	50kA	50kA
Susol TD & TS	N	60								0.8kA	2kA	50kA	50kA	50kA	50kA	50kA
		80										50kA	50kA	50kA	50kA	50kA
		100										50kA	50kA	50kA	50kA	50kA
		125										1.25kA	1.25kA	1.25kA	4kA	4kA
		150														
		160														
		175														
	H	200														
		225														
		250														
		150														1.25kA
		160														
		175														
		200														
225																
250																

## Protective coordination SCCR



Performance: Ue=240V		
MCCB	NU	HU
TD125U	50kA	100kA

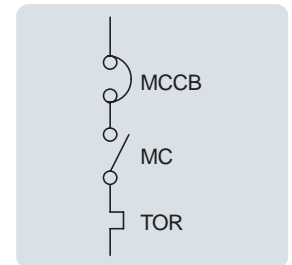
Motor		MCCB		Contactor	Thermal overload relay	
hp (kW)	A	Type	Rating I <sub>r</sub> (A)	Type	Type	Setting range (A)
0.49 (0.37)	1.8	TD125U	15	MC-9	MT-32	1.6-2.5
0.737 (0.55)	2.75	TD125U	15	MC-32	MT-32	2.5-4
1.005 (0.75)	3.5	TD125U	15	MC-32	MT-32	2.5-4
1.474 (1.1)	4.4	TD125U	15	MC-40	MT-63	4-6
2.01 (1.5)	6.1	TD125U	15	MC-40	MT-63	5-8
2.95 (2.2)	8.7	TD125U	15	MC-40	MT-63	9-13
4.02 (3)	11.5	TD125U	15	MC-40	MT-63	9-13
4.959 (3.7)	13.5	TD125U	15	MC-40	MT-63	12-18
5.36 (4)	14.5	TD125U	15	MC-40	MT-63	12-18
7.37 (5.5)	20	TD125U	20	MC-40	MT-63	16-22
10.05 (7.5)	27	TD125U	30	MC-40	MT-63	24-36
12.06 (9)	32	TD125U	40	MC-85	MT-95	28-40
13.41 (10)	35	TD125U	40	MC-85	MT-95	28-40
14.745 (11)	39	TD125U	40	MC-85	MT-95	34-50
20.11 (15)	52	TD125U	60	MC-85	MT-95	45-65

# Technical information

Susol

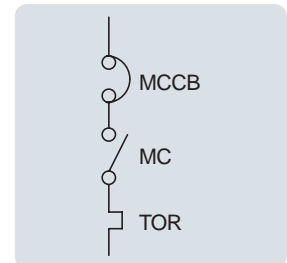
## Protective coordination SCCR

Performance: $U_e=480V$		
MCCB	NU	HU
TD125U	50kA	100kA



Motor		MCCB		Contactor	Thermal overload relay	
hp (kW)	A	Type	Rating $I_r$ (A)	Type	Type	Setting range (A)
0.49 (0.37)	1.03	TD125U	15	MC-9	MT-32	1-1.6
0.737 (0.55)	1.6	TD125U	15	MC-9	MT-32	1-1.6
1.005 (0.75)	2	TD125U	15	MC-9	MT-32	1.6-2.5
1.474 (1.1)	2.6	TD125U	15	MC-32	MT-32	2.5-4
2.01 (1.5)	3.5	TD125U	15	MC-32	MT-32	2.5-4
2.95 (2.2)	5	TD125U	15	MC-40	MT-63	4-6
4.02 (3)	6.6	TD125U	15	MC-40	MT-63	5-8
4.959 (3.7)	7.7	TD125U	15	MC-40	MT-63	6-9
5.36 (4)	8.5	TD125U	15	MC-40	MT-63	7-10
7.37 (5.5)	11.5	TD125U	15	MC-40	MT-63	9-13
10.05 (7.5)	15.5	TD125U	15	MC-40	MT-63	12-18
12.06 (9)	18.5	TD125U	20	MC-40	MT-63	16-22
13.41 (10)	20	TD125U	20	MC-40	MT-63	16-22
14.745 (11)	22	TD125U	30	MC-40	MT-63	16-22
20.11 (15)	30	TD125U	40	MC-85	MT-95	24-36
24.80 (18.5)	37	TD125U	40	MC-85	MT-95	28-40
29.49 (22)	44	TD125U	50	MC-85	MT-95	34-50
33.51 (25)	52	TD125U	80	MC-85	MT-95	45-65

## Protective coordination SCCR



Performance: Ue=600V		
MCCB	NU	HU
TD125U	50kA	100kA

Motor		MCCB		Contactor	Thermal overload relay	
hp (kW)	A	Type	Rating I <sub>r</sub> (A)	Type	Type	Setting range (A)
0.49 (0.37)	0.6	TD125U	15	MC-9	MT-32	0.4-0.63
0.737 (0.55)	0.9	TD125U	15	MC-9	MT-32	0.63-1
1.005 (0.75)	1.1	TD125U	15	MC-9	MT-32	1-1.6
1.474 (1.1)	1.5	TD125U	15	MC-9	MT-32	1-1.6
2.01 (1.5)	2	TD125U	15	MC-32	MT-32	1.6-2.5
2.95 (2.2)	2.8	TD125U	15	MC-32	MT-32	2.5-4
4.02 (3)	3.8	TD125U	15	MC-32	MT-32	2.5-4
4.959 (3.7)	4.4	TD125U	15	MC-40	MT-63	4-6
5.36 (4)	4.9	TD125U	15	MC-40	MT-63	4-6
7.37 (5.5)	6.6	TD125U	15	MC-40	MT-63	5-8
10.05 (7.5)	8.9	TD125U	15	MC-40	MT-63	7-10
12.06 (9)	10.6	TD125U	15	MC-85	MT-95	9-13
14.745 (11)	11.5	TD125U	15	MC-85	MT-95	9-13
20.11 (15)	14	TD125U	15	MC-85	MT-95	12-18
24.80 (18.5)	17.3	TD125U	20	MC-85	MT-95	16-22
29.49 (22)	21.3	TD125U	25	MC-85	MT-95	18-25
33.51 (25)	25.4	TD125U	32	MC-85	MT-95	24-36

## How to calculate short-circuit current value Various short-circuit

The purpose of calculating short circuit values

- Selection of circuit breakers, fuse.
- Adjusting metering devices
- Consideration for mechanical resistance
- Consideration for thermal resistance

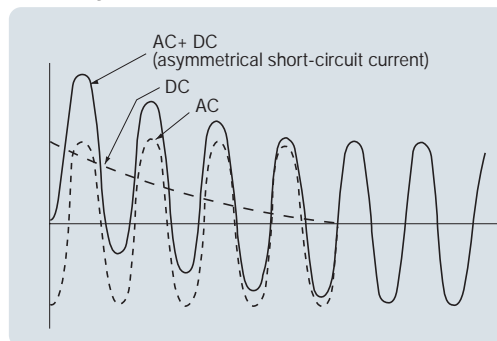
Various value of short-circuit current should be applied to the tests for upper factors.

Symmetrical current for AC and asymmetrical current for DC are used for classifying short circuit current.

Their differences should be essentially considered in the basic step of making network plan.

### Symmetrical short-circuit current real value

Short-circuit current is composed of AC and DC as it shows on <Fig.1>. The short-circuit which indicates the real value of AC is called as symmetrical short-current real value,  $I(rms)_{sym}$ . This current is the essential factor of selecting MCCB, ACB, fuse.



<Fig.1> Composition of short-circuit current

### Maximum asymmetrical short-circuit current real value: $I(rms)_{asym}$

The short-circuit which indicates the real value of DC is called as asymmetrical short-circuit current real value.

And this current value is changeable upon the short-circuit closing phase.

This current value is treated for checking the thermal resistant strength of wrings, CT and etc.

With symmetrical short-circuit current real value and short-circuit power factor, we can achieve the value, from <Fig.5>.

and maximum asymmetrical short-circuit current real value is calculated with this formula.

$$I(rms)_{asym} = I(rms)_{sym}$$

### 3-phases average asymmetrical short-circuit current real value: $I(rms)_{ave}$

Each phase is different in its input current value in 3 phases circuit. So that AC rate for 3 phases is different. This value is the average of asymmetrical short-circuit current of 3 phases. And with symmetrical short-circuit current real value and short-circuit power factor, we can achieve the value, and 3-phases average asymmetrical short circuit current real value is calculated with this formula.

$$I(rms)_{ave} = I(rms)_{sym}$$

### Maximum asymmetrical short-circuit current instantaneous value: $I_{max}$

Each phase has different instantaneous current value. And when asymmetrical short-circuit current shows its maximum instantaneous value, the current value is called as maximum asymmetrical short-circuit current instantaneous value. This current is to test the mechanical strength of serial equipments.

And with symmetrical short-circuit current real value and short-circuit power factor, we can achieve the value, and maximum asymmetrical short-circuit current instantaneous value is calculated with this formula.

$$I_{max} = I(rms)_{sym}$$

### Network impedance for calculating short-circuit current value

Bellows should be considered for the calculation as the impedance components affecting circuit to trouble spot from short-circuit power.

- Primary part impedance of incoming transformer It's calculated from the short-circuit current data which is provided by power supplier. Calculated value can be regarded as reactance.
- Impedance of incoming transformer Its amount is upon the capacity of transformer and primary voltage. Generally this impedance can be regarded as reactance and refer to <Table.4>, <Table.5>.

## How to calculate short-circuit current value Various short-circuit

### c. Reactance of motor

Motor works as generator and supply short circuit current in the condition of an accident circuit such as <Fig.2>.

Generation factor of firm motor should be considered in a low voltage circuit where a circuit breaker operates quickly and in a high voltage circuit for the selection of fuse. Reactance of motor can be regarded in the range of 25% normally.

### d. Distribution impedance

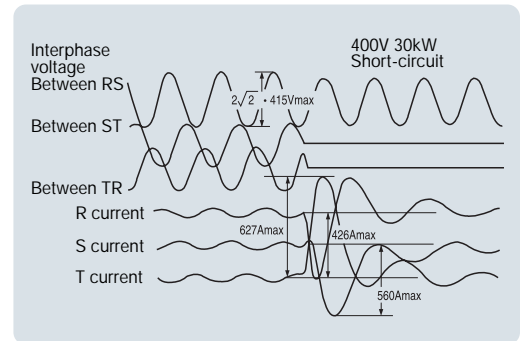
Impedance of cable and busduct do control short-circuit remarkably in low voltage network. Refer to <Table.5>, <Table.6>.

### e. Others

MCCB, ACB CT are equipments for the network of low voltage.

The impedance of these equipment which is calculated from short-circuit current value should be considered.

Generally, the impedance of those equipment is that of rated current (normal condition), if operators apply that impedance value, bigger reactance value may be applied to calculated short-circuit current value.



<Fig.2> Short-circuit of motor



## How to calculate short-circuit current value With percent impedance

Ohm formula ( ), percent impedance formula (%), unit formula (per unit) can be applied to calculate short-circuit current value.

### Ohm formula [ ]

Short-circuit current value is calculated by converting into ohm value [ ]

### Percent impedance formula (%) Each impedance is converted into the impedance of base value and base voltage.

And the required amount for electric demand should be shown as percent unit. And apply that value in ohm formula.

### Unit formula

The base value equals 1.0. and all value of network shows in the way of decimal system. Applying any of upper calculation formulas to achieve short-circuit current value, it shows equal value. To select a certain formula for doing it, operator can select one of those formula which is proper to oneself. Below is percent impedance formula.

### Finding base value

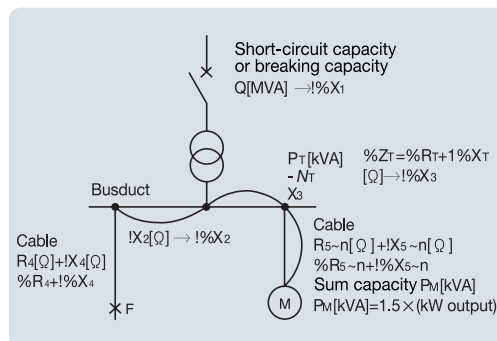
The rated current of transformer shall be the base value.

Base capacity  $P_B = P_T$  [ kVA ]

Base voltage  $V_B = V_T$  [ V ]

Base current  $I_B = I_T = \frac{P_T}{\sqrt{3}V_T} \times 10^3$  [ A ]

Base impedance  $Z_B = \frac{V_B^2}{P_B \times 10^3} = \frac{V_T^2}{P_T \times 10^3}$  [ ]



<Fig.3> Base value

### Converting impedance into base value

a. Primary part impedance of transformer:  $\%X_1$

$$\%X_1 = \frac{P_B}{Q \times 10^3} \times 100 [ \% ]$$

Q: Primary part short-circuit capacity

b. Impedance of transformer:  $\%Z_T$

It generally indicates as percent impedance. If base capacity is equal to transformer capacity,  $\%Z_T$  can be used as it is. When base capacity is not equal to transformer capacity, convert values by this formula.

$$\frac{P_T}{\%Z_T} = \frac{P_B}{\%Z_B}$$

%: value converted by base value

1phase transformer should converted into the value of 3 phase transformer, And the percent impedance is equal to  $\frac{\sqrt{3}}{2} \times$  calculated urgent value.

c. Reactance of motor:  $\%X_m$

Transformer capacity shows the value in kW, so it is converted into unit, kVA.

(kVA value)  $1.5 \times$  (Output of motor, kW)

$\%X_m = 25\%$  Converting it from base capacity

$$\frac{P_M}{\%X_m} = \frac{P_B}{\%X_m}$$

(Converting formula for different capacity)

d. Impedance of busduct, cable

Cable: Area of cross-section & length

Busduct: Rated current

In <Fig.5>, <Fig.6>

$Z_c = ( \text{per each unit length} ) \times ( \text{length} ) [ ]$

Convert this value into % value.

$$\%Z_c = \frac{Z_c}{Z_B}$$

(% converting formula)

2cables in same dimension, it's recommendable to divide the length by 2.

## How to calculate short-circuit current value

### Preparing a impedance map

Prepare impedance map according to the impedance value from (2). Various electricity suppliers like source, motor have same electric potential in impedance map. As you find it on <Fig.4> (a), extend it from the unlimited bus to fault point, draw impedance map.

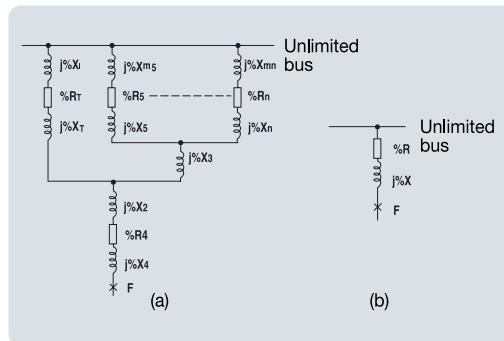
### Calculating impedance

Calculate impedance as <Fig.4 (b)> in impedance map < Fig.4 (a)>

$$\%Z = \%R + j \%X$$

$$\%Z = \sqrt{(\%R)^2 + (\%X)^2}$$

### Calculating symmetrical short-circuit current real value



<Fig.4> Base value

### Calculating various short-circuit current value

$$IF (3\emptyset) = IF (rms)_{sym} (3\emptyset)$$

$$= \frac{P_B \times 10^3}{\sqrt{3} V_B \cdot \%Z} \times 100$$

$$= \frac{I_B}{\%Z} \times 100 [A]$$

Calculate various short-circuit current value with , , values from <Fig.5> like

$$\text{short-circuit power factor } \cos \emptyset = \frac{\%R}{\%Z}$$

3 phases average asymmetrical real value

$$I_F (rms)_{ave} = I_F (rms)_{sym}$$

Maximum average asymmetrical real value

$$I_F (rms)_{asym} = I_F (rms)_{sym}$$

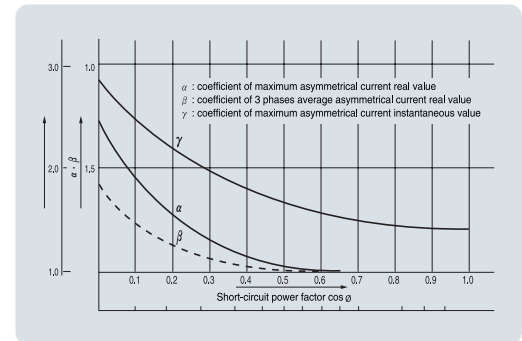
Maximum asymmetrical instantaneous value

$$I_{Fmax} = I_F (rms)_{sym}$$

### In case of 1 phase short-circuit

Current value from (5) multiplied by  $\frac{\sqrt{3}}{2}$

Each short-circuit current value (1 $\emptyset$ ) =  $\frac{\sqrt{3}}{2}$  (3phases short-circuit current)  $\times$  (or )



<Fig.5>

## How to calculate short-circuit current value With a simple formula

For its special cases, calculating exact value should be needed, in the other hand, for the practical use, we recommend simple formula.

### Finding a base value

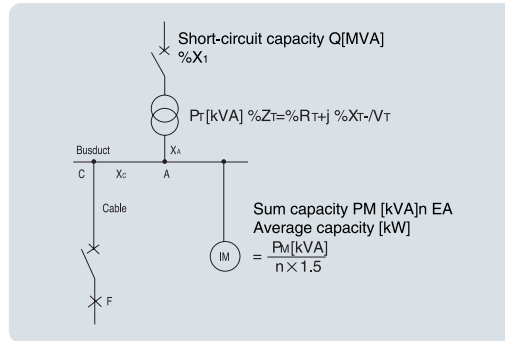
It shall be the rated current of transformer.

$$P_B = P_T \text{ [kVA]}$$

$$V_B = V_T \text{ [V]}$$

$$I_B = I_T \text{ [A]}$$

$$Z_B = \frac{V_T \text{ [V]}}{P_T \times 10^3}$$



<Fig.6> Base value

### Short-circuit current from incoming circuit

Disregard the impedance value of primary part of transformer. Calculate short-circuit current value according to <Fig.7>.

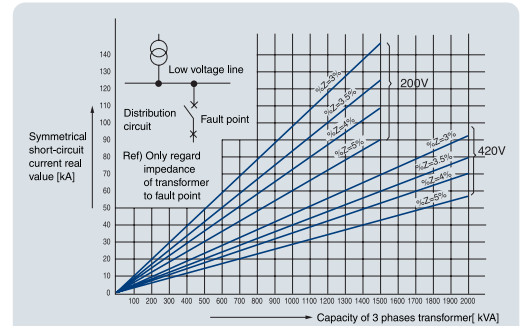
(If the impedance value of primary part of transformer is considered, calculate the current value as below formula)

$$I_A (R) = \frac{I_B}{\sqrt{(\%R_T)^2 + (\%X_{1T} + \%X_{1T})^2}} \times 10Q \text{ [A]}$$

$$\%X_1 = \frac{P_B}{Q \times 10^3} \times 100 \text{ [%]}$$

If the value of %RT is not clear, %ZT = %TT

$$I_A (R) = \frac{I_B}{\%X_{1T} + \%X_{1T}} \times 10Q \text{ [A]}$$



Ref 1) Calculation in the random voltage E Voltage line which is mostly close to E shall be selected to calculate it .

i.e. in case of 220V, (200V line value) ÷ 200/220

Ref 2) Calculation for a certain impedance Zt (%) Impedance line which is mostly close to Zt (%) shall be selected to calculate it.

i.e. 420V, Zt= 4.5%

%Z=4% Line value (or 5% line) × 4 (or 5)/4.5

Ref 3) When the value is out of lines or over 200VA or below 100kA, multiply 10 times to the calculated values.

<Fig.7> Transformer capacity and short-circuit current

### Short-circuit current to motor

$$I_A (M) = 4 \times \text{(Rated current of motor)}$$

### Symmetrical short-circuit current at point A

$$I_A = I_A (R) + I_A (M)$$

### Decreasing coefficient caused by busduct

$$\text{Obtaining the value of } \frac{I_A}{10VT}$$

Calculate decreasing coefficient from <Fig.10>

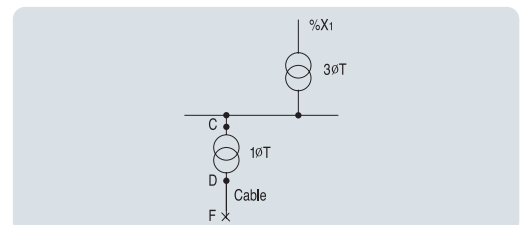
### Decreasing short-circuit current by reactance

When there's 1phase transformer in a certain circuit, calculate it in the base of reactance.

Regarding the reactance as pre-impedance at source part at point of <Fig.8>,

$$X_C = \frac{E_B}{\sqrt{3} I_C}$$

Reactance C~D: X<sub>b</sub>[ ] (impedance of 1 ØT)



## How to calculate short-circuit current value

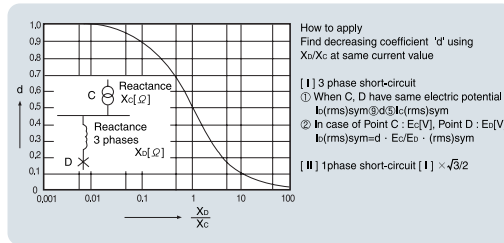
Calculating the value of  $X_D/X_C$  and decreasing coefficient  $d$  from the reactance of <Fig.9>.

Current at point D  $I_D = d \cdot I_C$

Impedance of 1 phase transformer  $X_D = X(1\phi) \cdot \frac{1}{2}$

a. Short-circuit current at  $E_C$  voltage base  
 $I_D(\text{rms})_{\text{sym}} \cdot 3\phi = d \cdot I_C(\text{rms})_{\text{sym}} \cdot 3\phi$

b. Short-circuit current at  $E_D$  voltage base  
 $I_D(\text{rms})_{\text{sym}} \cdot 3\phi = d \cdot I_C(\text{rms})_{\text{sym}} \cdot 3\phi \times E_C/E_D$



<Fig.9> Decreasing coefficient of short-circuit current by reactance: d

### Coefficient d for cables

Calculating the value of  $\frac{I_D}{10V_T}$

Decreasing coefficient  $b$  value is calculated from <Fig.13>. For insulator drawn wrings, we can find the value directly from <Fig.13>.

### Calculating symmetrical short-circuit current real value

$$I_F(\text{rms})_{\text{sym}} = b \times I_D[D]$$

### Various short-circuit current

In case of having short-circuit current power factor, find  $\cos\phi$ ,  $\sin\phi$  from <Fig.5>. If not find 3 values from <Table.1>

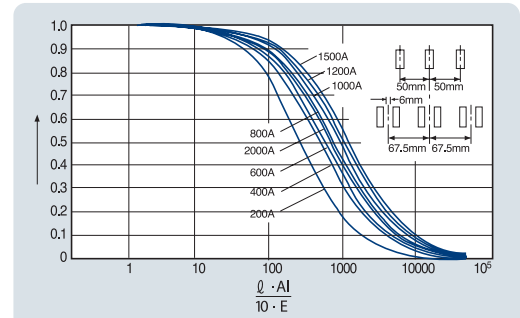
- 3 phases short-circuit asymmetrical current average value  
 $I_F(\text{rms})_{\text{ave}} = I_F(\text{rms})_{\text{sym}}$
- Maximum asymmetrical real value  
 $I_F(\text{rms})_{\text{ave}} = I_F(\text{rms})_{\text{sym}}$
- Maximum asymmetrical instantaneous value  
 $I_F(\text{rms})_{\text{ave}} = I_F(\text{rms})_{\text{sym}}$

<Table.2>  $\cos\phi$ ,  $\sin\phi$  values when short circuit power factor value is not definite.

Symmetrical short-circuit real value (A)	Variables		
	Maximum asymmetrical real value	3 phases short-circuit asymmetrical current average value	Maximum asymmetrical instantaneous value
2500	1.0	1.0	1.48
2501 5000	1.03	1.02	1.64
5001 1000	1.13	1.07	1.94
1001 15000	1.18	1.09	2.05
15001 25000	1.25	1.13	2.17
25000	1.33	1.17	2.29

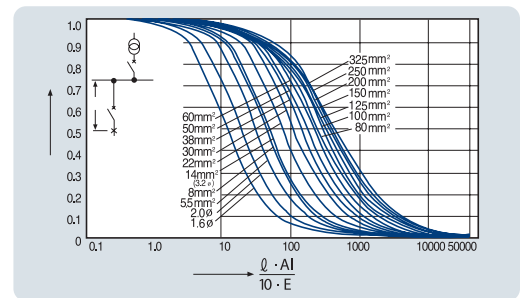
### 1 phase short-circuit

$$\left(\text{Each current}\right) = \frac{\sqrt{3}}{2} \times 3 \text{ phases short-circuit current} \times (\text{or})$$

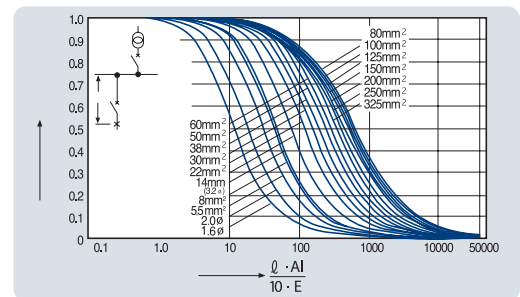


Busduct Ratings (A)	Material	General busduct			
		Size [mm] [ /m]	Resistance R [ /m]	Reactance X [ /m]	Impedance Z [ /m]
200	Cu	3 x 25	$2.41 \times 10^{-4}$	$1.312 \times 10^{-4}$	$2.74 \times 10^{-4}$
400		6 x 40	$0.751 \times 10^{-4}$	$1.02 \times 10^{-4}$	$1.267 \times 10^{-4}$
600		6 x 50	$0.607 \times 10^{-4}$	$0.91 \times 10^{-4}$	$1.094 \times 10^{-4}$
800		6 x 75	$0.412 \times 10^{-4}$	$0.72 \times 10^{-4}$	$0.830 \times 10^{-4}$
1000		6 x 100	$0.315 \times 10^{-4}$	$0.60 \times 10^{-4}$	$0.678 \times 10^{-4}$
1200		6 x 125	$0.261 \times 10^{-4}$	$0.516 \times 10^{-4}$	$0.578 \times 10^{-4}$
1500		6 x 150	$0.221 \times 10^{-4}$	$0.449 \times 10^{-4}$	$0.500 \times 10^{-4}$
2000		6 x 125 x 2	$0.129 \times 10^{-4}$	$0.79 \times 10^{-4}$	$0.800 \times 10^{-4}$

<Fig.10> Decreasing coefficient of general busduct (Cu)



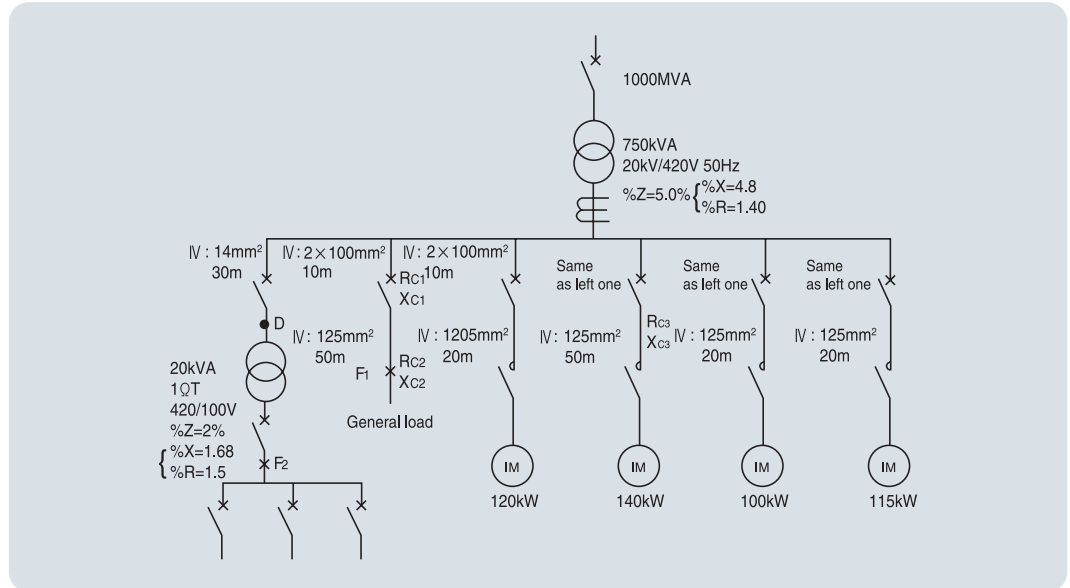
<Fig.11> Decreasing coefficient b in cable (600V IV)



<Fig.12> Decreasing coefficient b in cable (600V IV)

## How to calculate short-circuit current value Calculation example

Calculation1) Short-circuit current value will be achieved by simple formula and percent impedance formula for <Fig.13>



<Fig.13>

### Percent impedance formula

(1) Base value

$$P_B = 750\text{kVA} \quad V_B = 420\text{V}$$

$$I_B = 1031\text{A} \quad Z_B = 0.237$$

(2) Each impedance

a. Reactance at primary part of transformer

$$\%X_1 = \frac{750}{1000 \times 10^3} \times 100 = 0.075 [ \% ]$$

b. Impedance of transformer

$$\%R_T = 1.4\%$$

$$\%X_T = 4.8\%$$

c. 1ØTr impedance

$$\%R_{T1} = \frac{1.15 \times 750}{20} \times \frac{1}{2} = 21.6 [ \% ]$$

$$\%X_{T1} = \frac{1.68 \times 750}{20} \times \frac{1}{2} = 31.5 [ \% ]$$

d. Reactance of transformer

$$\%X_{m1} = \frac{750}{120 \times 1.5} \times 25 = 104 [ \% ]$$

$$\%X_{m2} = \frac{750}{140 \times 1.5} \times 25 = 89 [ \% ]$$

$$\%X_{m3} = \frac{750}{100 \times 1.5} \times 25 = 125 [ \% ]$$

$$\%X_{m4} = \frac{750}{115 \times 1.5} \times 25 = 108.7 [ \% ]$$

e. Impedance of cable

Converting impedance of whole metal tube

[2 x 100mm² 10m]

$$\%R_{c1} = \frac{0.00018 \times 10}{0.237} \times \frac{1}{2} \times 100 = 0.38 [ \% ]$$

$$\%X_{c1} = \frac{0.00013 \times 10}{0.237} \times \frac{1}{2} \times 100 = 0.27 [ \% ]$$

[125mm² 20m]

$$\%R_{c2} = \frac{0.00014 \times 20}{0.237} \times 100 = 1.18 [ \% ]$$

$$\%X_{c2} = \frac{0.00013 \times 20}{0.237} \times 100 = 1.09 [ \% ]$$

[250mm² 50m]

$$\%R_{c3} = \frac{0.00007 \times 50}{0.237} \times 100 = 1.47 [ \% ]$$

$$\%X_{c3} = \frac{0.00013 \times 50}{0.237} \times 100 = 2.74 [ \% ]$$

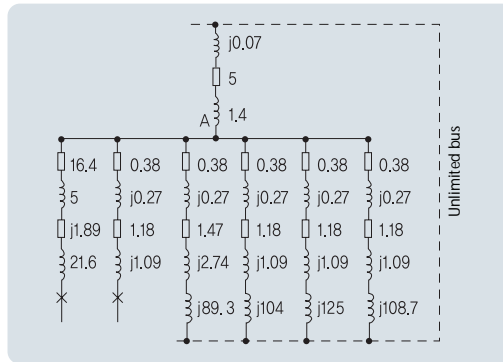
[14mm² 30m]

$$\%R_{c4} = \frac{0.00013 \times 30}{0.237} \times 100 = 16.45 [ \% ]$$

$$\%X_{c4} = \frac{0.00015 \times 30}{0.237} \times 100 = 1.88 [ \% ]$$

## How to calculate short-circuit current value

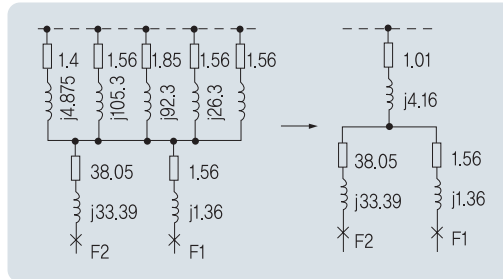
- (3) Preparing a impedance map  
Connect short-circuit supplier to the unlimited bus.



<Fig.14>

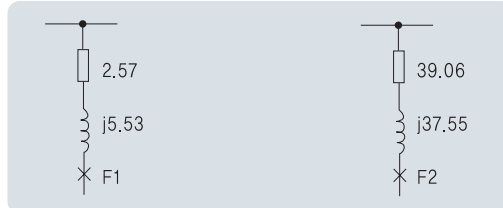
### Calculating impedance

Calculate it in serial/parallel type formula



<Fig.15>

- a. Fault point F<sub>1</sub>                      b. Fault point F<sub>2</sub>



$$\%Z_1 = \sqrt{(2.57)^2 + (5.53)^2} = 6.1[\%] \quad \%Z_2 = \sqrt{(39.06)^2 + (37.55)^2} = 54.2[\%]$$

- (5) Calculation of asymmetrical short-circuit current

- a. Fault point F<sub>1</sub>

$$I_{F1}(\text{rms})_{\text{sym}} = \frac{1031}{6.1} \times 100 = 16900 \text{ [ A ]}$$

$$\cos \theta_1 = \frac{2.57}{6.1} = 0.422$$

- b. Fault point F<sub>2</sub> (1 phase circuit)

$$I_{F2}(\text{rms})_{\text{sym}} = \frac{1031}{54.2} \times 100 = 1904 \text{ [ A ]} \dots (\text{at } 100\text{V})$$

$$= \frac{1031}{54.2} \times 100 \times \frac{420}{100} = 7989 \text{ [ A ]} \dots (\text{at } 420\text{V})$$

I<sub>F2</sub> (rms)<sub>sym</sub> is short-circuit current.

Therefore, convert it into 1 phase short-circuit current.

$$I_{F2}(\text{rms})_{1 \text{ sym}} = 7989 \times \frac{\sqrt{3}}{2} = 6919 \text{ [ A ]}$$

$$\cos \theta_2 = \frac{39.06}{54.2} = 0.72$$

- (6) Various short-circuit current  
Calculate , , from <Fig.5>.

- a. Fault point F<sub>1</sub>

$$\cos \theta_1 = 0.422$$

$$= 1.05 \quad = 1.3 \quad = 1.74$$

$$I_{F1}(\text{rms})_{\text{ave}} = 1.03 \times 16900 = 17407 \text{ [ A ]}$$

$$I_{F1}(\text{rms})_{\text{asym}} = 1.05 \times 16900 = 17745 \text{ [ A ]}$$

$$I_{F1 \text{ max}} = 1.74 \times 16900 = 29406 \text{ [ A ]}$$

- b. Fault point F<sub>2</sub>

$$\cos \theta_2 = 0.72$$

$$= 1.0 \quad = 1.48$$

$$I_{F2 \text{ 1 } \emptyset}(\text{rms})_{\text{asym}} = 1.0 \times 6919 \text{ [ A ]}$$

$$I_{F2 \text{ 1 } \emptyset \text{ max}} = 1.48 \times 6919 = 10240 \text{ [ A ]}$$

### Simple calculation formula

- (1) Base value

$$P_B = 750 \text{ kVA} \quad V_B = 420 \text{ V}$$

$$I_B = 1031 \text{ A} \quad Z_B = 0.237$$

- (2) Short-circuit current of incoming circuit  
Disregard the impedance of primary part of transformer

$$I_n \text{ <Fig.7>} I_{A(R)} = 20500 \text{ A}$$

- (3) Short-circuit current of motor

$$\text{Sum of motor capacity} = (120 + 140 + 100 + 115) \times 1.5 = 713 \text{ [ kVA ]}$$

$$I_{A(M)} = \frac{713}{\sqrt{3} \times 420} \times 4 = 3920 \text{ [ A ]}$$

- (4) Symmetrical short-circuit current at point A

$$I_A = 20500 + 3920 = 24420 \text{ [ A ]}$$

## How to calculate short-circuit current value Calculation example

(5) Decreasing short-circuit current for cable

a. At point F<sub>1</sub>

- 2 × 100mm<sup>2</sup> 10m
- 2 × 100mm<sup>2</sup> 10m = 100mm<sup>2</sup> 5m

$$\frac{I_a}{10E} = \frac{20 \times 24420}{10 \times 420} = 29.1$$

Coefficient b = 0.935

Short-circuit current value at point C

$$I_c (\text{rms})_{\text{sym}} = 0.935 \times 24420 = 22850 \text{ [ A ]}$$

- 125mm<sup>2</sup> 20m

$$\frac{I_c}{10E} = \frac{20 \times 22850}{10 \times 420} = 108.9$$

$$I_{F1} (\text{rms})_{\text{sym}} = 0.785 \times 244850 = 17940 \text{ [ A ]}$$

b. At point F<sub>1</sub>

- 14mm<sup>2</sup> 30m

$$\frac{I_c}{10E} = \frac{30 \times 24420}{10 \times 420} = 174.4$$

Coefficient b = 0.249

$$I_b (\text{rms})_{3\phi \text{ sym}} = 0.24 \times 24420 = 6080 \text{ [ A ]}$$

- Decreasing by the reactance (1ØTr)<sub>dp</sub>  
Convert the value of '%X of 1ØTr' to base capacity

$$X_D = 750 \times 2/20 = 75\%$$

Impedance of primary part at 1ØTr

$$X_A = \frac{I_b}{I_D} \times 100 = \frac{1031}{6080} \times 100[\%]$$

Convert X<sub>D</sub> to equivalent 3 phases, and

$$\frac{X_D/2}{X_A} = \frac{750 \times 2 \times 6080}{20 \times 2 \times 1031 \times 100} = 2.21$$

Coefficient d of <Fig.9> d = 0.32

$$\begin{aligned} I_{F2} (\text{rms})_{3\phi \text{ sym}} &= 0.32 \times 6080 = 1945 \text{ [ A ]} (400V) \\ &= 0.32 \times 6080 \times 420/100 \\ &= 817 \text{ [A]} (100V) \end{aligned}$$

$$I_{F2} (\text{rms})_{1\phi \text{ sym}} = 817 \times \frac{\sqrt{3}}{2} = 7076 \text{ [ A ]}$$

(6) Various short-circuit current

Find , , from <Table.1>

a. At point F<sub>1</sub>

$$= 1.25 \quad = 1.13 \quad = 2.17$$

$$IF1 (\text{rms})_{\text{ave}} = 1.13 \times 17940 = 20272 \text{ [ A ]}$$

$$IF1 (\text{rms})_{\text{asym}} = 1.25 \times 17940 = 22425 \text{ [ A ]}$$

$$IF1_{\text{max}} = 2.17 \times 17940 = 38930 \text{ [ A ]}$$

b. At point F<sub>2</sub>

$$= 1.13 \quad = 1.94$$

$$IF21\phi (\text{rms})_{\text{asym}} = 1.13 \times 7076 = 7945 \text{ [ A ]}$$

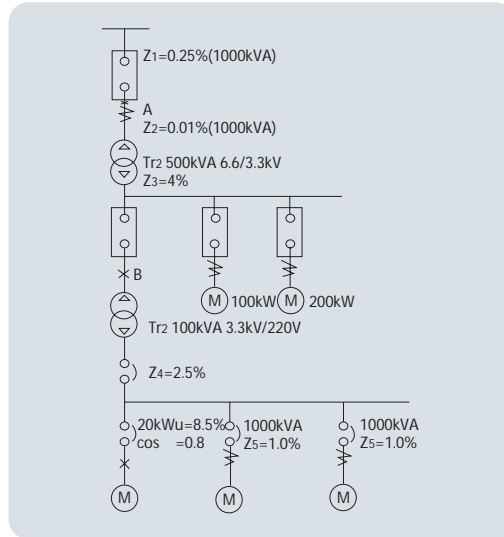
$$IF21\phi_{\text{max}} = 1.94 \times 7076 = 13727 \text{ [ A ]}$$

<Table.2> Comparison of short-circuit

Fault point		F <sub>1</sub>	F <sub>2</sub>
Symmetrical short-circuit current real value	Percent impedance calculation value	16900A	6919A
	Simple formula calculation value	17940A	7076A
3 phases average asymmetrical current real value	Percent impedance calculation value	17407A	-
	Simple formula calculation value	20272A	-
Maximum asymmetrical current real value	Percent impedance calculation value	17745A	6919A
	Simple formula calculation value	22425A	7995A
		126%	115%

## How to calculate short-circuit current value

Short-circuit current value will be achieved by simple formula for <Fig.16>



<Fig.16>

(1) Calculate rated current at each point

Rated current  $I_{nA}$  at point A

$$I_{nA} = \frac{500 \text{ kVA} \times 1000}{\sqrt{3} \times 6.6 \text{ kV} \times 1000} = 43.7 \text{ A}$$

Rated current  $I_{nB}$  at point B

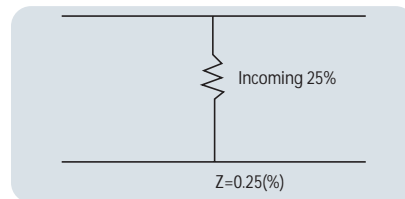
$$I_{nB} = \frac{100 \text{ kVA} \times 1000}{\sqrt{3} \times 3.3 \text{ kV} \times 1000} = 17.5 \text{ A}$$

$$I_{nC} = \frac{20 \text{ kW} \times 1000}{\sqrt{3} \times 220 \text{ V} \times 0.85 \times 0.8} = 77.2 \text{ A}$$

(2) Put 1000k VA for base capacity and calculate short-circuit current at each point.

Short-circuit current  $I_{SA}$  at point A

a) Impedance Map



b) Short-circuit  $I_{SA}$

$$I_{SA} = \frac{1000 \text{ kVA} \times 1000 \times 100}{\sqrt{3} \times 6.6 \text{ kV} \times 1000 \times 0.25\%} = 34990 \text{ A}$$

Breaking capacity of breaker [MVA]

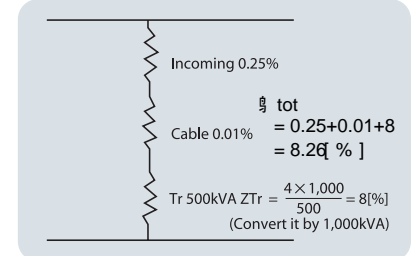
$$\text{MVA} = 3 \text{ short-circuit current [kA] line to line voltage [kV]}$$

Short-circuit current at point B:  $I_{SB}$

a) Impedance Map

Serial sum of impedance

$$Z_{tot} = 0.25 + 0.01 + 8 = 8.26\% \text{ ]}$$



b) Short-circuit current  $I_{SB}$

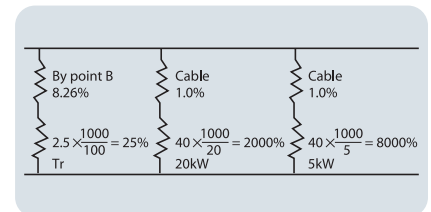
$$I_{SB} = \frac{1000 \text{ kVA} \times 1000 \times 100}{\sqrt{3} \times 3.3 \text{ kV} \times 1000 \times 8.26} = 2118 \text{ A}$$

Breaking capacity of breaker [MVA]

$$\text{MVA} = \sqrt{3} \text{ short-circuit current [kA] line to line voltage [kV]}$$

Short-circuit current at point C:  $I_{SC}$

a) Impedance Map



Parallel sum of impedance

$$Z = \frac{1}{\frac{1}{33.26} + \frac{1}{2001} + \frac{1}{8001}} = 32.58\% \text{ ]}$$

b) Short-circuit current  $I_{SC}$

$$I_{SC} = \frac{1000 \text{ kVA} \times 1000 \times 100}{\sqrt{3} \times 220 \text{ V} \times 32.58\%} = 8055 \text{ A}$$

### Calculation formula

$$\text{Rated current } I_n = \frac{\text{Transformer capacity}}{\sqrt{3} \times \text{Rated voltage}}$$

$$\text{Short-circuit current } I_s = \frac{\text{Transformer capacity} \times 100}{\sqrt{3} \times \text{Rated voltage} \times \%Z}$$



# Technical information

Susol

## How to calculate short-circuit current value Combination of transformer and impedance

<Table. 3> Combination of transformer and impedance

Transformer Impedance	3 phases transformer											
	6.3kV/210V Oil Tr.			6.3kV/210V Mold Tr.			20kV/420V Mold Tr.			20kV/420V Oil Tr.		
Transformer capacity (VA)	ZT[%]	RT[%]	XT[%]	ZT[%]	RT[%]	XT[%]	ZT[%]	RT[%]	XT[%]	ZT[%]	RT[%]	XT[%]
20	2.19	1.94	1.03									
30	2.45	1.92	1.53	4.7	2.27	4.12						
50	2.47	1.59	1.89	4.7	1.94	4.28						
75	2.35	1.67	1.66	4.4	1.56	4.11						
100	2.54	1.65	1.96	4.6	1.5	4.24						
150	2.64	1.64	2.07	4.2	1.29	4.0						
200	2.8	1.59	2.31	4.5	1.17	4.35						
300	3.26	1.46	2.92	4.5	1.2	4.33						
500	3.61	1.33	3.36	4.7	0.08	4.69	5.0	1.56	4.76	6.0	1.0	5.92
750	4.2	1.55	3.9	6.0	0.8	5.95	5.0	1.40	4.80	6.0	0.9	5.93
1000	5.0	1.35	4.82	7.0	0.7	6.96	5.0	1.26	4.84	6.0	0.8	5.95
1500	5.1	1.22	4.95	7.0	0.6	6.97	5.5	1.2	5.37	7.0	0.75	6.96
2000	5.0	1.2	4.85	7.5	0.65	7.47	5.5	1.1	5.39	7.0	0.7	6.96

<Table. 4> Example of transformer impedance

Transformer Impedance	1 phase transformer					
	6.3kV/210V Oil Tr.			6.3kV/210V Mold Tr.		
Transformer capacity (VA)	ZT[%]	RT[%]	XT[%]	ZT[%]	RT[%]	XT[%]
10				14.9	14.9	0.268
20				14.0	14.0	0.503
30				14.8	14.8	0.523
50				13.6	13.6	0.494
75				11.0	11.0	0.558
100				8.87	8.85	0.562
200				7.70	7.68	0.571
300				5.75	5.69	0.619
500				5.08	4.97	1.05
750				5.05	4.92	1.16
1000				4.03	3.93	0.904
2000				4.55	4.50	0.637
3000				4.29	4.22	0.768
5000				3.26	3.18	0.725
7500				2.72	2.81	0.775
10000	2.5	2.07	1.40	2.33	2.18	0.823
15000	2.37	1.84	1.49	2.04	1.82	0.937
20000	2.57	1.76	1.87	1.90	1.60	1.02
30000	2.18	1.58	1.50			
50000	2.05	1.47	1.42			
75000	2.27	1.46	1.74			
100000	2.48	1.49	1.98			
150000	3.39	1.31	3.13			
200000	3.15	1.31	2.87			
300000	2.23	1.28	2.96			
500000	4.19	1.09	4.03			

<Table. 5> Example of cable impedance  
(600 vinyl cable)

Cable dimension	Impedance of cable 1m ( )			
	Internal insulation wiring or cable of steel tube and duct	Internal vinyl tube wiring of steel tube and duct	Insulator wiring in building	Resistance ( ) / cable 1meter
Ø 1.6mm				0.0089
Ø 2mm				0.0056
Ø 3.2mm	0.00020	0.00012	0.00031	0.0022
5.5mm <sup>2</sup>				0.0033
8mm <sup>2</sup>				0.0023
14mm <sup>2</sup>				0.0013
22mm <sup>2</sup>	0.00015	0.00010	0.00026	0.00082
30mm <sup>2</sup>				0.00062
38mm <sup>2</sup>				0.00048
50mm <sup>2</sup>				0.00037
60mm <sup>2</sup>				0.00030
80mm <sup>2</sup>				0.00023
100mm <sup>2</sup>				0.00018
125mm <sup>2</sup>	0.00013	0.00009	0.00022	0.00014
150mm <sup>2</sup>				0.00012
200mm <sup>2</sup>				0.00009
250mm <sup>2</sup>				0.00007
325mm <sup>2</sup>				0.00005

<Remark1> At 60Hz, the reactance multiply 2 times itself, so 1/2 reactance of primary part can achieve IB.

<Remark2> When the cable is parallelly 2 or 3ea, reactance and resistance can be calculated in the condition of 1/3 and 1/3 length cable.

## How to calculate short-circuit current value Various short-circuit

<Table.6> Impedance sample of bus and busduct (50Hz)

[ × 10<sup>-4</sup> /m]

Ampere rating (A)	50Hz			60Hz		
	R	X	Z	R	X	Z
600	1.257	0.323	1.297	1.385	0.387	1.438
800	0.848	0.235	0.879	0.851	0.282	0.896
1000	0.641	0.185	0.667	0.645	0.222	0.682
1200	0.518	0.152	0.540	0.523	0.183	0.554
1350	0.436	0.129	0.454	0.443	0.155	0.469
1500	0.378	0.113	0.394	0.386	0.135	0.409
1600	0.360	0.107	0.375	0.367	0.128	0.389
2000	0.286	0.084	0.298	0.293	0.101	0.310
2500	0.218	0.065	0.228	0.221	0.078	0.235
3000	0.180	0.054	0.188	0.184	0.064	0.195
3500	0.143	0.042	0.149	0.146	0.051	0.155
4000	0.126	0.038	0.131	0.129	0.045	0.136
4500	0.120	0.036	0.125	0.122	0.043	0.130
5000	0.095	0.028	0.099	0.098	0.034	0.103

<Table.6> Impedance sample of Bus and busduct (50Hz)

[ × 10<sup>-4</sup> /m]

Ampere rating (A)	50Hz			60Hz		
	R	X	Z	R	X	Z
600	0.974	0.380	1.045	0.977	0.456	1.078
800	0.784	0.323	0.848	0.789	0.387	0.879
1000	0.530	0.235	0.580	0.536	0.282	0.606
1200	0.405	0.185	0.445	0.412	0.222	0.468
1350	0.331	0.152	0.364	0.338	0.183	0.384
1500	0.331	0.152	0.364	0.338	0.183	0.384
1600	0.282	0.129	0.311	0.289	0.155	0.328
2000	0.235	0.107	0.259	0.241	0.128	0.273
2500	0.166	0.076	0.182	0.169	0.091	0.192
3000	0.141	0.065	0.155	0.144	0.078	0.164
3500	0.122	0.056	0.135	0.127	0.068	0.143
4000	0.110	0.051	0.121	0.113	0.061	0.126
4500	0.094	0.043	0.104	0.096	0.052	0.109
5000	0.082	0.038	0.091	0.084	0.045	0.096
5500	0.078	0.035	0.086	0.080	0.043	0.091
6500	0.068	0.028	0.074	0.071	0.031	0.077

## How to calculate short-circuit current value Calculation example

Using a certain graph, you can find and calculate the short-circuit current value which is at one position of network. No matter the condition of network is different, you can do the calculation through adjusting variables.

### Graph note

P coordinates – Transformer capacity (kVA)

$I_{s1}$  coordinates – Short-circuit current value (kA)

$I_{s2}$  coordinates – Short-circuit current value affected cable condition (kA)

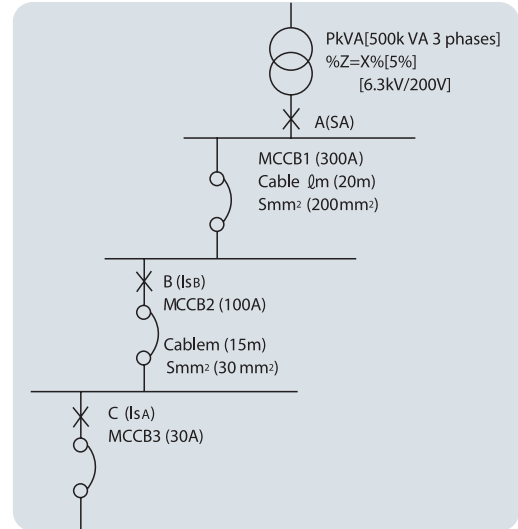
Line - % impedance of transformer (%)

Line - Length of cable (m)

Line - Square mm of cable ( $\text{mm}^2$ )

Line -  $I_{s2}$  (kA)

Remark) line shows the length of hard vinyl cable (600V IV)



### How to calculate short-circuit current value

#### (1) 3 phases transformer

Short-circuit current value at (A) where it is just below transformer. At P coordinates, find the coordinates value (g) of the cross point (f) which is from transformer capacity (e) and A line. Disregard primary part impedance of transformer.

Find the short-circuit current value at Point B, C which are considered cable impedance.

- At short-circuit current g (kA) of  $I_{s1}$  coordinates, find the value (h) of B line
- Move (h) to parallel direction of  $I_{s1}$ , and find the cross point (i) to C line.
- Move (i) to parallel direction of  $I_{s2}$ , and find the cross point value (j) to D line (g), finally find (k) of  $I_{s2}$

#### (2) 1 phase transformer

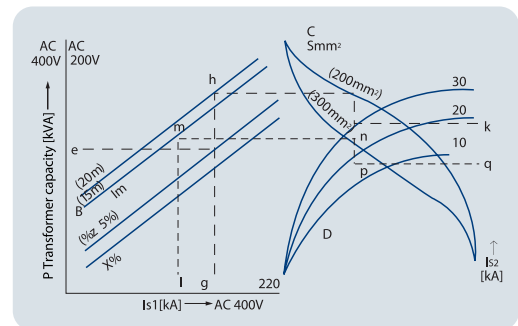
Short-circuit current value where it is just below transformer. Find the value as same as that of 3 phase transformer and multiply it 3 times. (g'kA)

Find the short-circuit current value where it is considered cable impedance.

- Multiply 2/3 times to g' of  $I_{s1}$  coordinates
- Find the  $I_{s2}$  value as same as that of 3 phase transformer and multiply it 3/2 times.

### Remark

1. It's not considered the transformer contribution. Multiply 4 times the rated current of transformer in cases.
2. The real short-circuit current value is littler lower that its calculated value by the way we suggest because we take the rated voltage as AC200V, 400V. So the current value should be calculated in the consideration of stability
3. The calculated value is symmetrical real value.



## How to calculate short-circuit current value Calculation graph

### (1) Short-circuit current value at point A ( $I_{SA}$ )

- At P coordinates, find (f) which is the point which is to match transformer capacity 500kVA and A line. Then move (f) to  $I_{S1}$

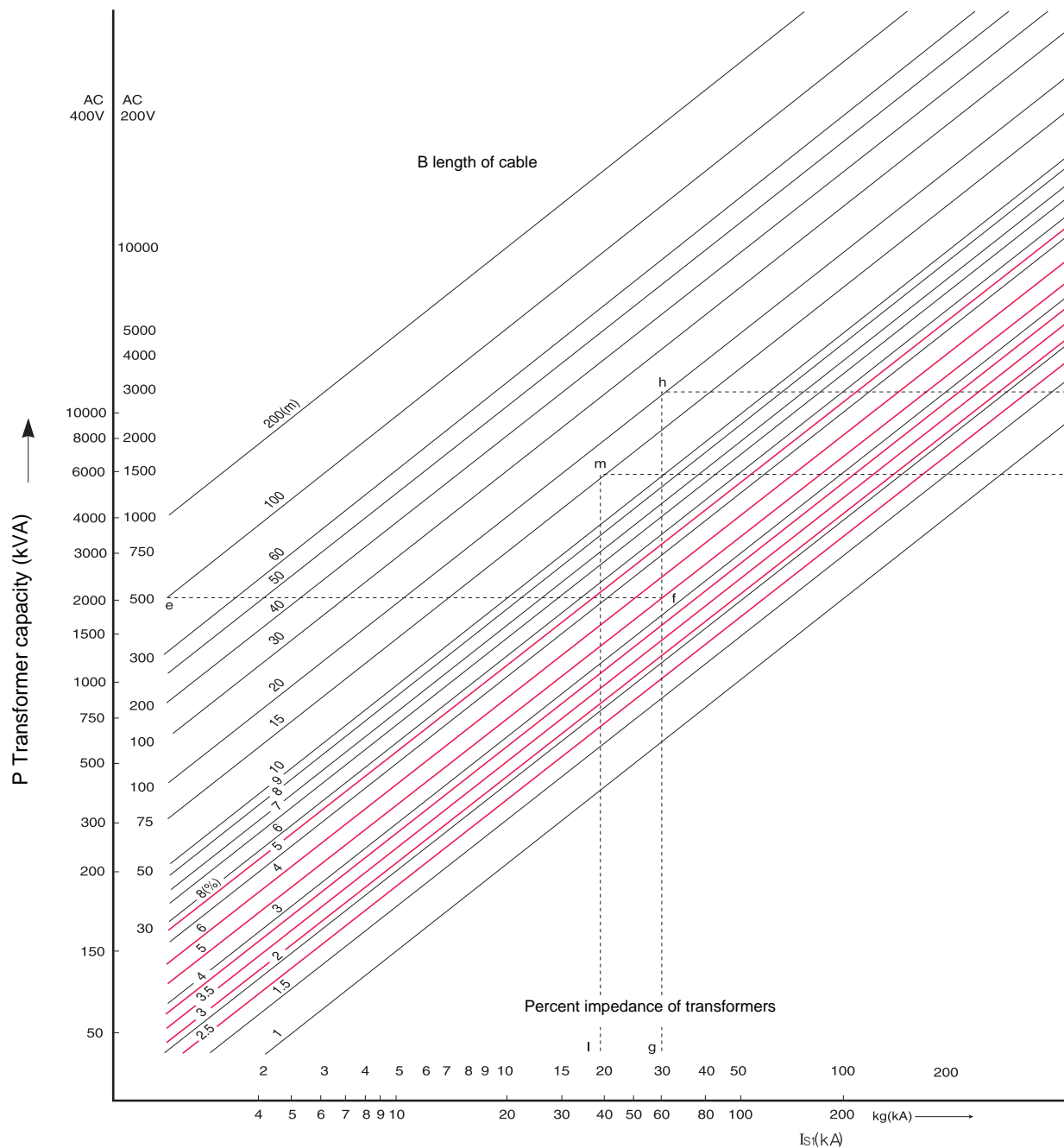
direction and finally find (g).

- $I_{SA} = 29\text{kVA}$  (g)

### (2) Short-circuit current value at point B ( $I_{SB}$ )

- Find value h of B line (20mm) at g (= 29kA) of  $I_{S1}$  coordinates
- Move h parallelly to the direction of  $I_{S1}$ , and find value l at the cross point with C line (200mm)

- Move l parallelly to the direction of  $I_{S2}$ , and find value j at the cross point with D line (g= 29kA)
- $I_{SB} = 19\text{kA}$  (k)

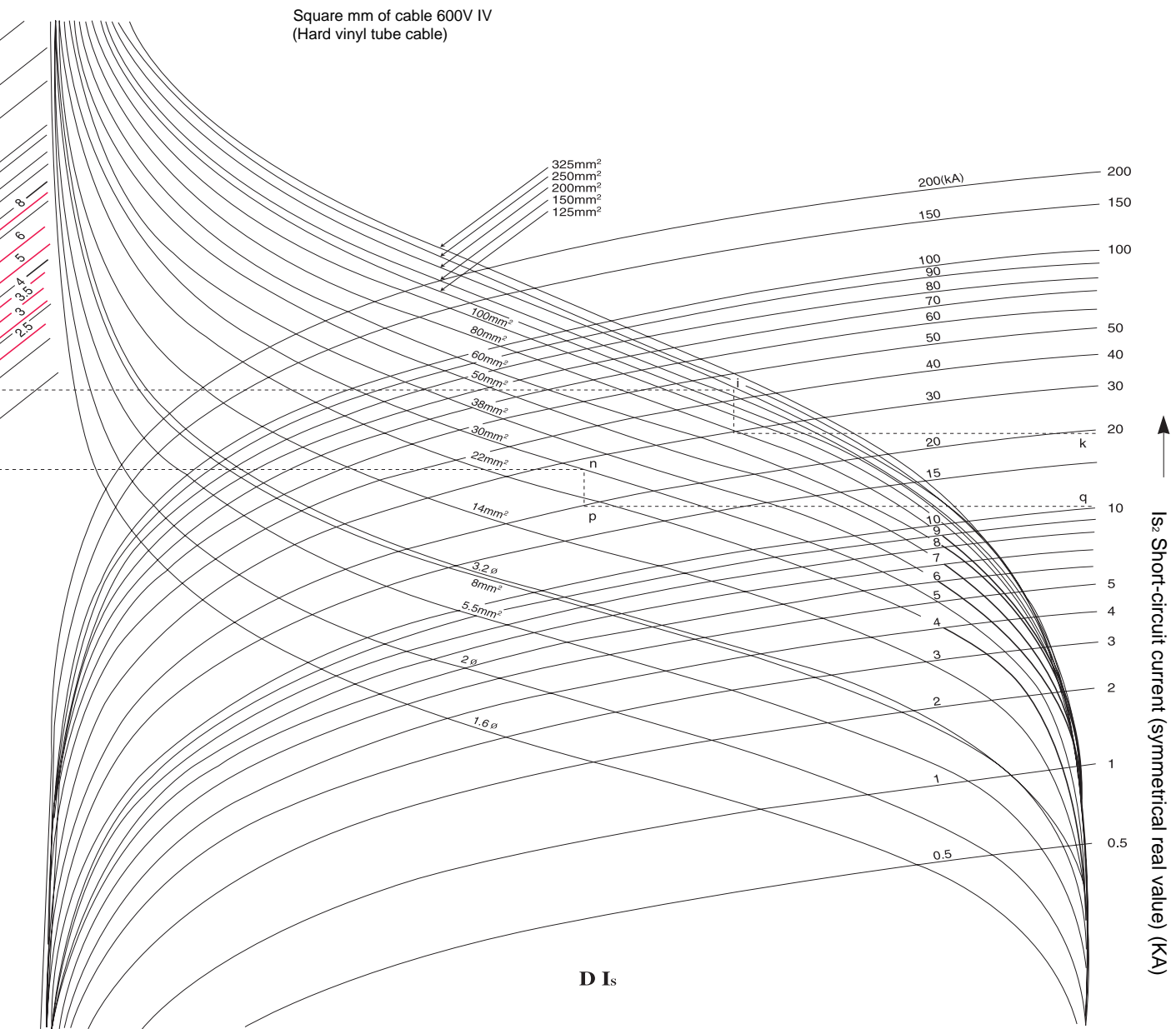


# Technical information

Susol

### (3) Short-circuit current value at point C ( $I_{sc}$ )

- Find  $I_{s1}$  coordinates value (19kA) of short-circuit current value  $k$  (= 19kA) at Point B. and find cross point  $m$  between 19kA and B line.
- Move  $m$  parallelly to the direction of  $I_{s1}$  coordinates, and find the cross point  $n$  at C line (30mm).
- Move  $n$  parallelly to the direction of  $I_{s2}$  and find the cross point  $p$  of  $I_{s2}$  with D line.
- $I_{sc} = 10kA$  (g)



# Installation Instruction

Susol

## Frames 15A to 125A front mounting type circuit breakers and molded case switches.

### **DANGER**

#### Hazard of electric shock, burn or explosion

- 1) This equipment must be installed and serviced only by qualified electrical personnel.
- 2) Turn off and lock out all power supplying this equipment before working on or inside equipment.
- 3) Replace all devices, doors, and covers before turning on power to this equipment.
- 4) Always verify that no voltage is present before working on or inside equipment, and always follow generally accepted safety procedures.

**Failure to follow these instructions will result in death or severe injury.**

LS Industrial Systems is not liable for the misapplication or mis-installation of its products.

The user is cautioned to observe all recommendations, warnings and cautions relating to the safety of personal and equipment as well as general and local health and safety laws, codes and procedures.

### 1. Circuit breaker installation

Make sure that the equipment is suitable for the installation by comparing nameplate ratings with system requirements. Inspect the equipment for completeness and check for any damage.

### **DANGER**

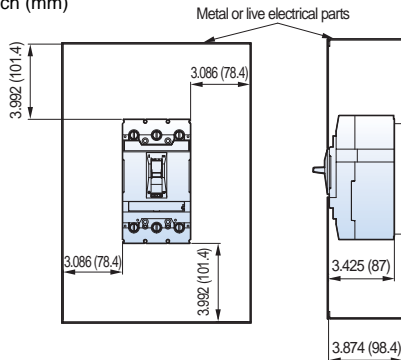
#### Hazard of electric shock, burn or explosion

- 1) Before mounting the circuit breaker in an electrical system, make sure there is no voltage present where work is to be performed.
- 2) Mount no closer to enclosure metal or live parts than is indicated in drawing.
- 3) All enclosure closing hardware must be installed.

**Failure to follow these instructions will result in death or severe injury.**

Dimensions for electrical and mechanical clearance to metal or live electrical parts. (See Fig. 1)

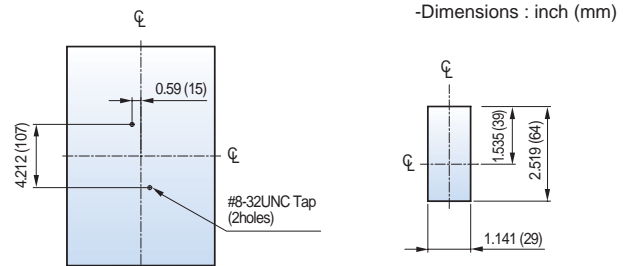
-Dimensions : inch (mm)



<Fig. 1> Clearances for Circuit Breaker

### To mount the circuit breaker perform the following steps:

- 1) For individual surface mounting, drill and tap mounting bolts holes according to the drilling plan shown in Fig. 2. For dead front cover applications, cut out cover to correct escutcheon dimensions refer to Fig. 3.
- 2) If circuit breaker includes factory- or field-installed internal accessories, make sure that accessory wiring can be reached when the circuit breaker is mounted.
- 3) Position circuit breaker on mounting surface.
- 4) Install circuit breaker mounting screws. Tighten hardware securely, but do not exceed 17 pound-inches(2N.m.)



<Fig. 2> Circuit breaker mounting bolt drilling plan

<Fig. 3> Circuit breaker escutcheon dimensions

### 2. Manual operation

Manual Operation of the circuit breaker is controlled by the circuit breaker handle and the PUSH TO TRIP button. The circuit breaker has three positions, two of which are shown on the cover with raised lettering to indicate ON and OFF. The third position indicates a TRIP position and is between the ON and OFF positions. (See Fig. 4)

#### Circuit Breaker Reset

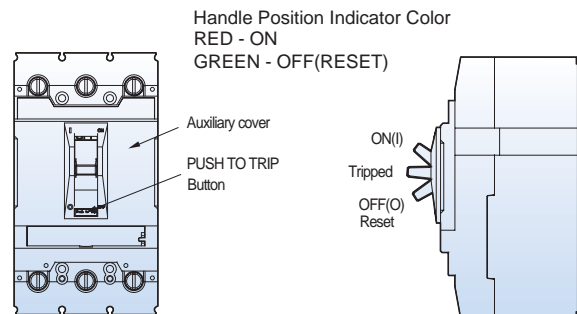
After an automatic or accessory initiated trip, or a manual PUSH TO TRIP operation, the circuit breaker is reset by moving the circuit breaker handle to the reset position.

**NOTE)** In the event of a thermal trip, the circuit breaker cannot be reset until the thermal element in the trip unit cools.

#### PUSH TO TRIP button

The PUSH TO TRIP button checks the tripping function and is used to manually exercise the operating mechanism.

**NOTE)** Press PUSH TO TRIP button once a year to exercise circuit breaker.



<Fig. 4> Circuit Breaker Manual Controls

# Installation Instruction

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### 3. Wire installation-all circuit breakers

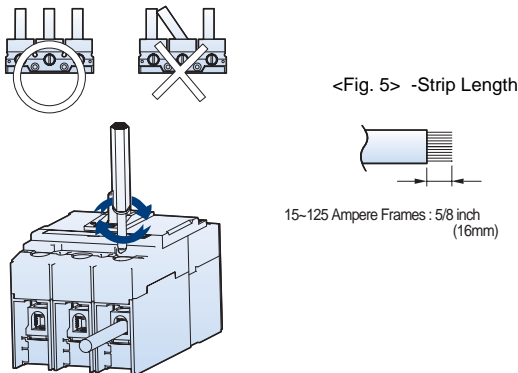
See circuit breaker nameplate label or optional lug instructions for wire size and torque.

## CAUTION

#### Hazard of false torque indication

- 1) Each terminal connectors or conductors should be connected as shown in the Fig. 5.
- 2) Do not allow conductor strands to interfere with threads of wire binding screw.
- 3) When installing two cables into a lug body make sure cables do not back out during tightening of the wire binding screw.

**Failure to follow these instructions will result in equipment damage.**



### 4. Circuit breaker removal

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Remove circuit breaker in reverse order of installation.

### 5. Accessories install(if required)

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Loosen four screws from the auxiliary cover and open it.
- 3) Install field-installable accessories according to instructions supplied with them.
- 4) Close the auxiliary cover and secure with screws.
- 5) If circuit breaker has factory-installed accessories, refer to label on circuit breaker for electrical specifications and lead colors.

### 6. Other safety instructions

Check area where circuit breaker is installed for any safety hazards including personal safety and fire hazards. Exposure to certain types of chemicals can cause deterioration of electrical connections.

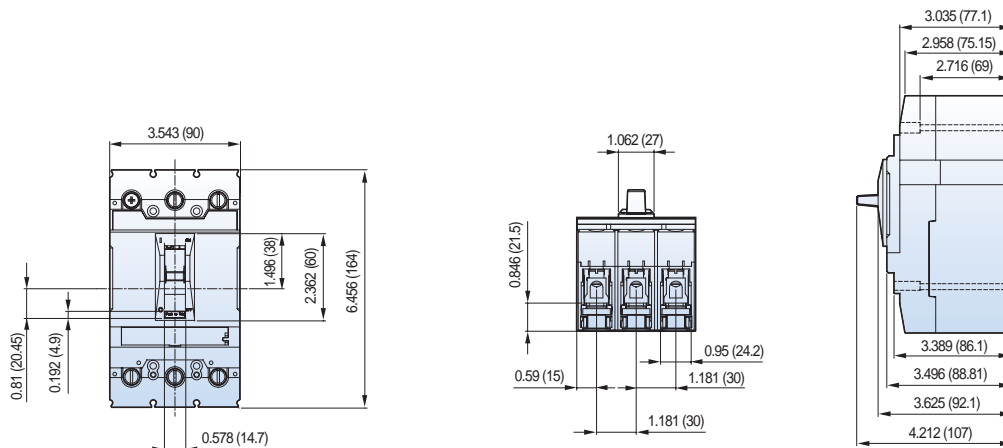
## CAUTION

#### Hazard of equipment damage

- 1) No circuit breaker should be reclosed until the cause of trip is known and the situation rectified.
- 2) Be careful not to be damaged by accidents during transportation or installation.
- 3) Check periodically terminals and connectors for looseness or signs of overheating.

**Failure to follow these instructions will result in equipment damage.**

If any questions arise, contact LS Industrial systems Co.,Ltd or refer to the catalogue for further information or instructions.



<Fig. 6> Dimensions

# Installation Instruction

Susol

## Frames 150A to 250A front mounting type circuit breakers and molded case switches.

### DANGER

#### Hazard of electric shock, burn or explosion

- 1) This equipment must be installed and serviced only by qualified electrical personnel.
- 2) Turn off and lock out all power supplying this equipment before working on or inside equipment.
- 3) Replace all devices, doors, and covers before turning on power to this equipment.
- 4) Always verify that no voltage is present before working on or inside equipment, and always follow generally accepted safety procedures.

**Failure to follow these instructions will result in death or severe injury.**

LS Industrial Systems is not liable for the misapplication or mis-installation of its products.

The user is cautioned to observe all recommendations, warnings and cautions relating to the safety of personal and equipment as well as general and local health and safety laws, codes and procedures.

### 1. Circuit breaker installation

Make sure that the equipment is suitable for the installation by comparing nameplate ratings with system requirements. Inspect the equipment for completeness and check for any damage.

### DANGER

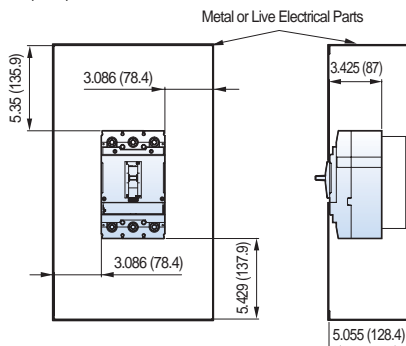
#### Hazard of electric shock, burn or explosion

- 1) Before mounting the circuit breaker in an electrical system, make sure there is no voltage present where work is to be performed.
- 2) Mount no closer to enclosure metal or live parts than is indicated in drawing.
- 3) All enclosure closing hardware must be installed.

**Failure to follow these instructions will result in death or severe injury.**

Dimensions for electrical and mechanical clearance to metal or live electrical parts. (See Fig. 1)

-Dimensions : inch (mm)

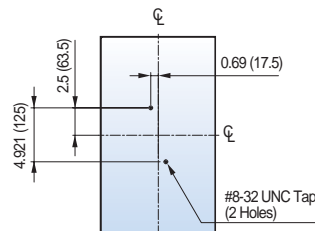


<Fig. 1> Clearances for Circuit Breaker

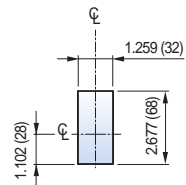
To mount the circuit breaker perform the following steps:

- 1) For individual surface mounting, drill and tap mounting bolts according to the drilling plan shown in Fig. 2. For dead-front cover applications, cut out cover to correct escutcheon dimensions refer to Fig. 3.
- 2) If circuit breaker includes factory- or field-installed internal accessories, make sure that accessory wiring can be reached when the circuit breaker is mounted.
- 3) Position circuit breaker on mounting surface.
- 4) Install circuit breaker mounting screws and washers. Tighten hardware securely, but do not exceed 33 pound-inches(3.8N.m.)

-Dimensions : inch (mm)



<Fig. 2> Circuit breaker mounting bolt drilling plan



<Fig. 3> Circuit breaker escutcheon dimensions

### 2. Manual operation

Manual Operation of the circuit breaker is controlled by the circuit breaker handle and the PUSH TO TRIP button. The circuit breaker has three positions, two of which are shown on the cover with raised lettering to indicate ON and OFF. The third position indicates a TRIP position and is between the ON and OFF positions. (See Fig. 4)

#### Circuit Breaker Reset

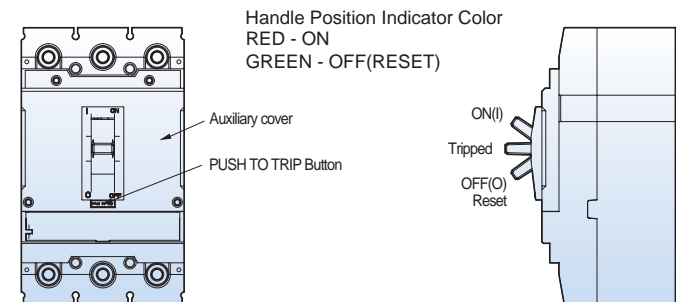
After an automatic or accessory initiated trip, or a manual PUSH TO TRIP operation, the circuit breaker is reset by moving the circuit breaker handle to the reset position.

**NOTE)** In the event of a thermal trip, the circuit breaker cannot be reset until the thermal element in the trip unit cools.

#### PUSH TO TRIP button

The PUSH TO TRIP button checks the tripping function and is used to manually exercise the operating mechanism.

**NOTE)** Press PUSH TO TRIP button once a year to exercise circuit breaker.



<Fig. 4> Circuit Breaker Manual Controls



# Installation Instruction

Susol

### 3. Wire installation-all circuit breakers

See circuit breaker nameplate label or optional lug instructions for wire size and torque.

## CAUTION

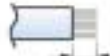
#### Hazard of false torque indication

- 1) Each terminal connectors or conductors should be connected as shown in the Fig. 5.
- 2) Do not allow conductor strands to interfere with threads of wire binding screw.
- 3) When installing two cables into a lug body make sure cables do not back out during tightening of the wire binding screw.

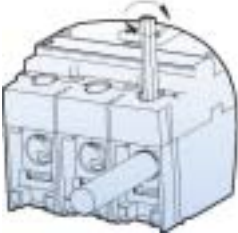
**Failure to follow these instructions will result in equipment damage.**



<Fig. 5> -Strip Length



150-250 Ampere Frames : 0.63inch (16mm)



### 4. Circuit breaker removal

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Remove circuit breaker in reverse order of installation.

### 5. Accessories install(if required)

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Loosen four screws from the auxiliary cover and open it.
- 3) Install field-installable accessories according to instructions supplied with them.
- 4) Close the auxiliary cover and secure with screws.
- 5) If circuit breaker has factory-installed accessories, refer to label on circuit breaker for electrical specifications and lead colors.

### 6. Other safety instructions

Check area where circuit breaker is installed for any safety hazards including personal safety and fire hazards. Exposure to certain types of chemicals can cause deterioration of electrical connections.

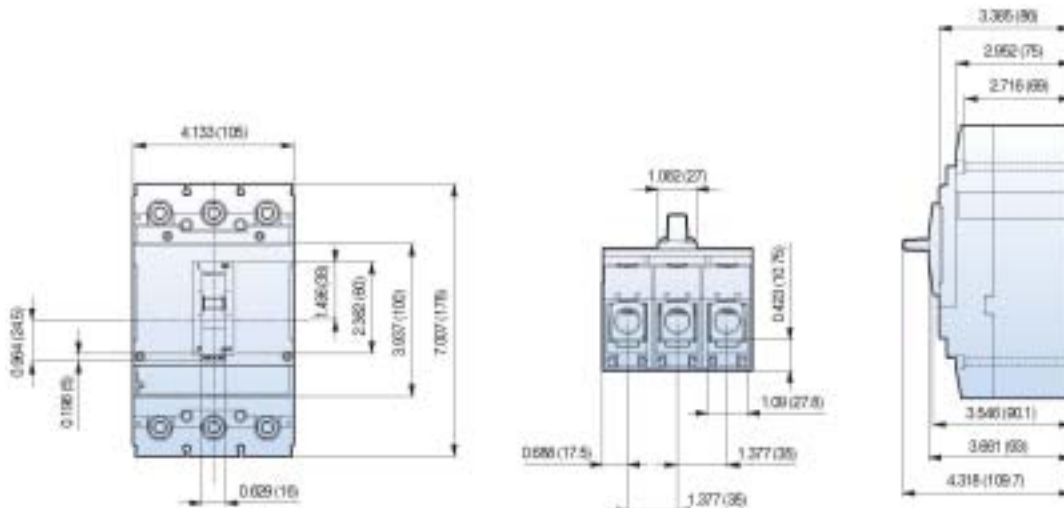
## CAUTION

#### Hazard of equipment damage

- 1) No circuit breaker should be reclosed until the cause of trip is known and the situation rectified.
- 2) Be careful not to be damaged by accidents during transportation or installation.
- 3) Check periodically terminals and connectors for looseness or signs of overheating.

**Failure to follow these instructions will result in equipment damage.**

If any questions arise, contact LS Industrial systems Co.,Ltd or refer to the catalogue for further information or instructions.



<Fig. 6> Dimensions

# Installation Instruction

Susol

## Frames 300A to 400A front mounting type circuit breakers and molded case switches.

### DANGER

#### Hazard of electric shock, burn or explosion

- 1) This equipment must be installed and serviced only by qualified electrical personnel.
- 2) Turn off and lock out all power supplying this equipment before working on or inside equipment.
- 3) Replace all devices, doors, and covers before turning on power to this equipment.
- 4) Always verify that no voltage is present before working on or inside equipment, and always follow generally accepted safety procedures.

**Failure to follow these instructions will result in death or severe injury.**

LS Industrial Systems is not liable for the misapplication or mis-installation of its products.

The user is cautioned to observe all recommendations, warnings and cautions relating to the safety of personal and equipment as well as general and local health and safety laws, codes and procedures.

### 1. Circuit breaker installation

Make sure that the equipment is suitable for the installation by comparing nameplate ratings with system requirements. Inspect the equipment for completeness and check for any damage.

### DANGER

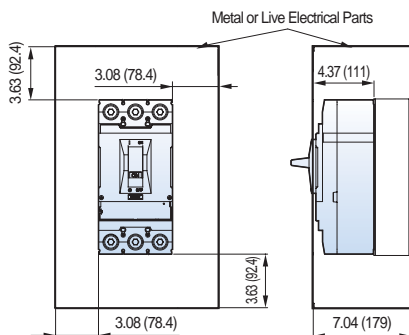
#### Hazard of electric shock, burn or explosion

- 1) Before mounting the circuit breaker in an electrical system, make sure there is no voltage present where work is to be performed.
- 2) Mount no closer to enclosure metal or live parts than is indicated in drawing.
- 3) All enclosure closing hardware must be installed.

**Failure to follow these instructions will result in death or severe injury.**

Dimensions for electrical and mechanical clearance to metal or live electrical parts. (See Fig. 1)

-Dimensions : inch (mm)

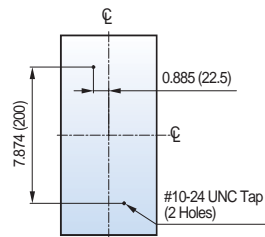


<Fig. 1> Clearances for Circuit Breaker

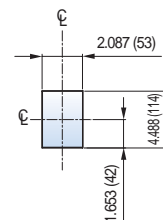
To mount the circuit breaker perform the following steps:

- 1) For individual surface mounting, drill and tap mounting bolts according to the drilling plan shown in Fig. 2. For dead-front cover applications, cut out cover to correct escutcheon dimensions refer to Fig. 3 .
- 2) If circuit breaker includes factory- or field-installed internal accessories, make sure that accessory wiring can be reached when the circuit breaker is mounted.
- 3) Position circuit breaker on mounting surface.
- 4) Install circuit breaker mounting screws and washers. Tighten hardware securely, but do not exceed 33 pound-inches(3.8N.m.)

-Dimensions : inch (mm)



<Fig. 2> Circuit breaker mounting bolt drilling plan



<Fig. 3> Circuit breaker escutcheon dimensions

### 2. Manual operation

Manual Operation of the circuit breaker is controlled by the circuit breaker handle and the PUSH TO TRIP button. The circuit breaker has three positions, two of which are shown on the cover with raised lettering to indicate ON and OFF. The third position indicates a TRIP position and is between the ON and OFF positions. (See Fig. 4)

#### Circuit Breaker Reset

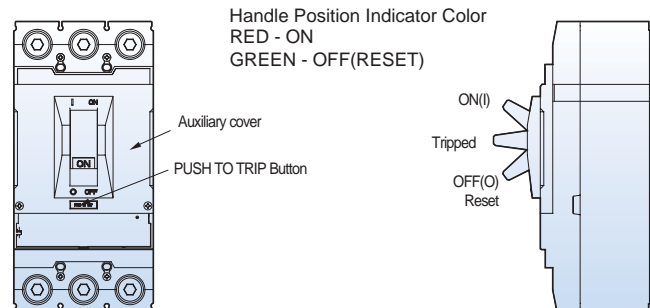
After an automatic or accessory initiated trip, or a manual PUSH TO TRIP operation, the circuit breaker is reset by moving the circuit breaker handle to the reset position.

**NOTE)** In the event of a thermal trip, the circuit breaker cannot be reset until the thermal element in the trip unit cools.

#### PUSH TO TRIP button

The PUSH TO TRIP button checks the tripping function and is used to manually exercise the operating mechanism.

**NOTE)** Press PUSH TO TRIP button once a year to exercise circuit breaker.



<Fig. 4> Circuit Breaker Manual Controls

# Installation Instruction

Susol

## 3. Wire installation-all circuit breakers

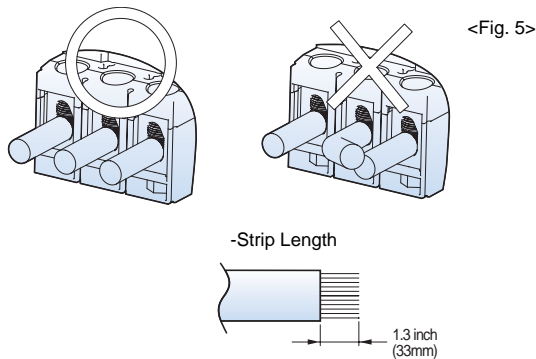
See circuit breaker nameplate label or optional lug instructions for wire size and torque.

### CAUTION

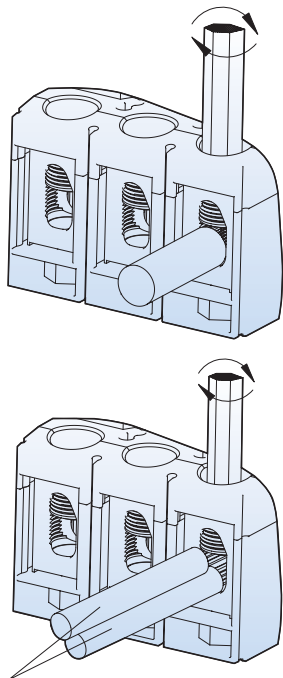
#### Hazard of false torque indication

- 1) Each terminal connectors or conductors should be connected as shown in the Fig. 5.
- 2) Do not allow conductor strands to interfere with threads of wire binding screw.
- 3) When installing two cables into a lug body make sure cables do not back out during tightening of the wire binding screw.

**Failure to follow these instructions will result in equipment damage.**



1) Install wire.



Make sure cables do not back out during tightening of the wire binding screws.

## 4. Circuit breaker removal

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Remove circuit breaker in reverse order of installation.

## 5. Accessories install(if required)

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Loosen four screws from the auxiliary cover and open it.
- 3) Install field-installable accessories according to instructions supplied with them.
- 4) Close the auxiliary cover and secure with screws.
- 5) If circuit breaker has factory-installed accessories, refer to label on circuit breaker for electrical specifications and lead colors.

## 6. Other safety instructions

Check area where circuit breaker is installed for any safety hazards including personal safety and fire hazards. Exposure to certain types of chemicals can cause deterioration of electrical connections.

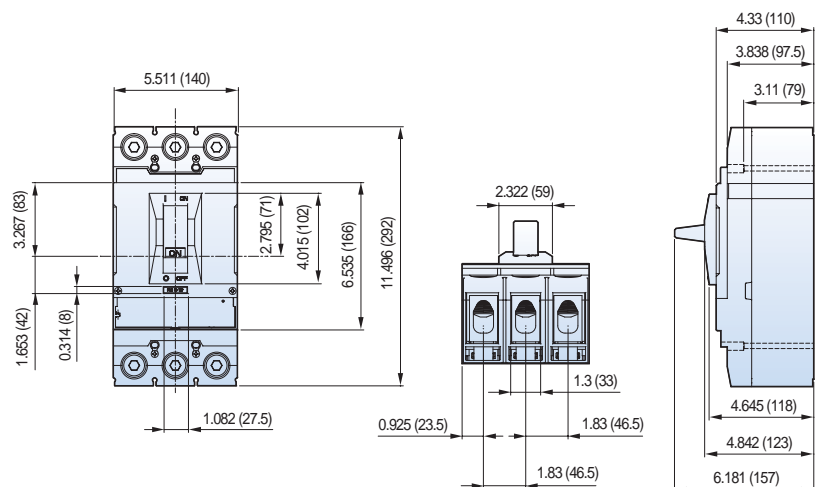
### CAUTION

#### Hazard of equipment damage

- 1) No circuit breaker should be reclosed until the cause of trip is known and the situation rectified.
- 2) Be careful not to be damaged by accidents during transportation or installation.
- 3) Check periodically terminals and connectors for looseness or signs of overheating.

**Failure to follow these instructions will result in equipment damage.**

If any questions arise, contact LS Industrial systems Co.,Ltd or refer to the catalogue for further information or instructions.



<Fig. 6> Dimensions

# Installation Instruction

Susol

## Frames 500A to 800A front mounting type circuit breakers and molded case switches.

### DANGER

#### Hazard of electric shock, burn or explosion

- 1) This equipment must be installed and serviced only by qualified electrical personnel.
- 2) Turn off and lock out all power supplying this equipment before working on or inside equipment.
- 3) Replace all devices, doors, and covers before turning on power to this equipment.
- 4) Always verify that no voltage is present before working on or inside equipment, and always follow generally accepted safety procedures.

**Failure to follow these instructions will result in death or severe injury.**

LS Industrial Systems is not liable for the misapplication or mis-installation of its products.

The user is cautioned to observe all recommendations, warnings and cautions relating to the safety of personal and equipment as well as general and local health and safety laws, codes and procedures.

### 1. Circuit breaker installation

Make sure that the equipment is suitable for the installation by comparing nameplate ratings with system requirements. Inspect the equipment for completeness and check for any damage.

### DANGER

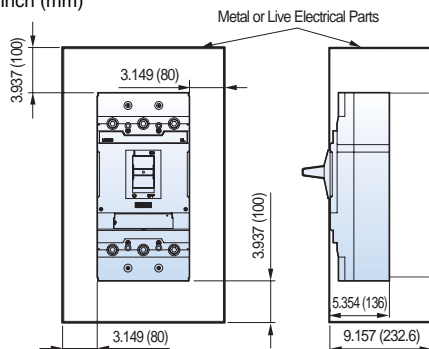
#### Hazard of electric shock, burn or explosion

- 1) Before mounting the circuit breaker in an electrical system, make sure there is no voltage present where work is to be performed.
- 2) Mount no closer to enclosure metal or live parts than is indicated in drawing.
- 3) All enclosure closing hardware must be installed.

**Failure to follow these instructions will result in death or severe injury.**

Dimensions for electrical and mechanical clearance to metal or live electrical parts. (See Fig. 1)

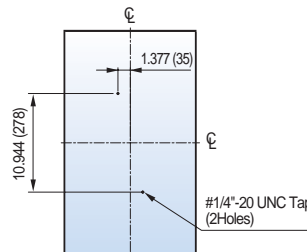
-Dimensions : inch (mm)



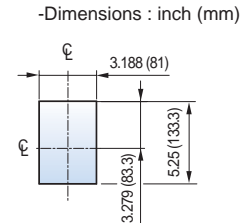
<Fig. 1> Clearances for Circuit Breaker

To mount the circuit breaker perform the following steps:

- 1) For individual surface mounting, drill and tap mounting bolts according to the drilling plan shown in Fig. 2. For dead-front cover applications, cut out cover to correct escutcheon dimensions refer to Fig. 3 .
- 2) If circuit breaker includes factory-or field-installed internal accessories, make sure that accessory wiring can be reached when the circuit breaker is mounted.
- 3) Remove the line and load lug covers by loosening the two lug cover screws that attach them to the cover.
- 4) Position circuit breaker on mounting surface.
- 5) Install circuit breaker mounting screws and washers. Tighten hardware securely, but do not exceed 33 pound-inches(3.8N.m.)



<Fig. 2> Circuit breaker mounting bolt drilling plan



<Fig. 3> Circuit breaker escutcheon dimensions

### 2. Manual operation

Manual Operation of the circuit breaker is controlled by the circuit breaker handle and the PUSH TO TRIP button. The circuit breaker has three positions, two of which are shown on the cover with raised lettering to indicate ON and OFF. The third position indicates a TRIP position and is between the ON and OFF positions. (See Fig. 4)

#### Circuit Breaker Reset

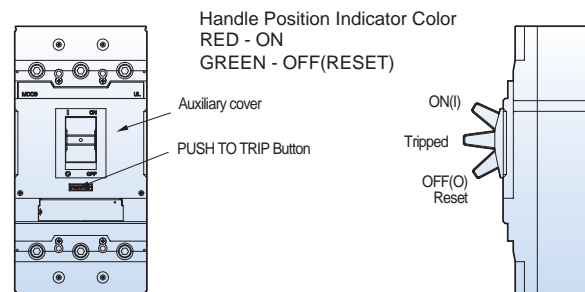
After an automatic or accessory initiated trip, or a manual PUSH TO TRIP operation, the circuit breaker is reset by moving the circuit breaker handle to the reset position.

*NOTE) In the event of a thermal trip, the circuit breaker cannot be reset until the thermal element in the trip unit cools.*

#### PUSH TO TRIP button

The PUSH TO TRIP button checks the tripping function and is used to manually exercise the operating mechanism.

*NOTE) Press PUSH TO TRIP button once a year to exercise circuit breaker.*



<Fig. 4> Circuit Breaker Manual Controls

# Installation Instruction

Susol

### 3. Wire installation-all circuit breakers

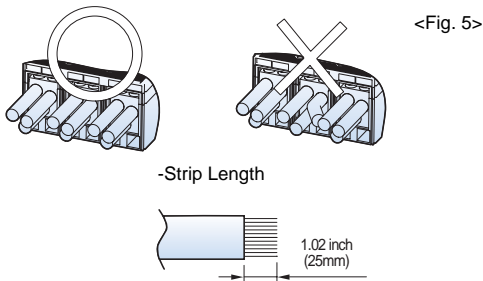
See circuit breaker nameplate label or optional lug instructions for wire size and torque.

## CAUTION

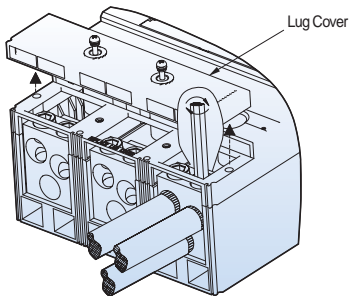
#### Hazard of false torque indication

- 1) Each terminal connectors or conductors should be connected as shown in the Fig. 5.
- 2) Do not allow conductor strands to interfere with threads of wire binding screw.
- 3) When installing two cables into a lug body make sure cables do not back out during tightening of the wire binding screw.

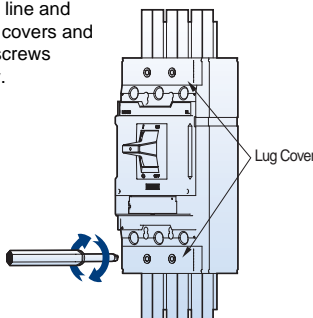
**Failure to follow these instructions will result in equipment damage.**



1) Install wire.



2) Replace line and load lug covers and tighten screws securely.



### 4. Circuit breaker removal

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Remove circuit breaker in reverse order of installation.

### 5. Accessories install(if required)

- 1) Turn off all power supplying this equipment before working on or inside equipment.
- 2) Loosen four screws from the auxiliary cover and open it.
- 3) Install field-installable accessories according to instructions supplied with them.
- 4) Close the auxiliary cover and secure with screws.
- 5) If circuit breaker has factory-installed accessories, refer to label on circuit breaker for electrical specifications and lead colors.

### 6. Other safety instructions

Check area where circuit breaker is installed for any safety hazards including personal safety and fire hazards. Exposure to certain types of chemicals can cause deterioration of electrical connections.

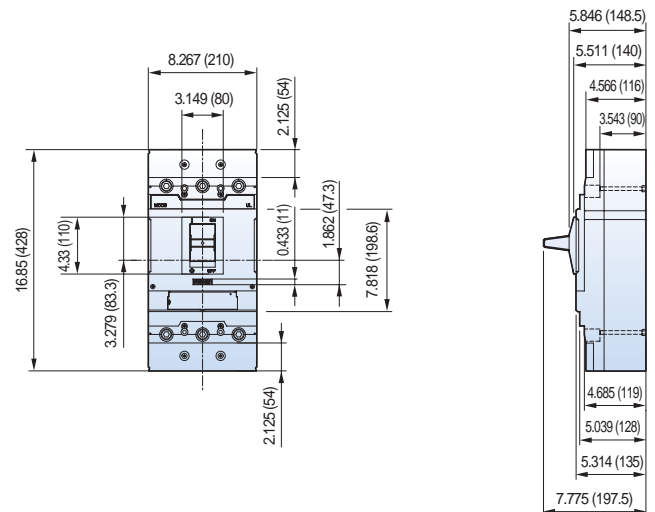
## CAUTION

#### Hazard of equipment damage

- 1) No circuit breaker should be reclosed until the cause of trip is known and the situation rectified.
- 2) Be careful not to be damaged by accidents during transportation or installation.
- 3) Check periodically terminals and connectors for looseness or signs of overheating.

**Failure to follow these instructions will result in equipment damage.**

If any questions arise, contact LS Industrial systems Co.,Ltd or refer to the catalogue for further information or instructions.



<Fig. 6> Dimensions



# A-5. Mounting & Connection

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<b>Fixed mounting</b> .....	A-5-1
<b>Connecting terminal &amp; conductor</b> .....	A-5-1
<b>Safety clearance</b> .....	A-5-2







# Mounting & Connection

Susol

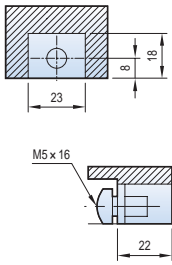
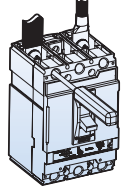
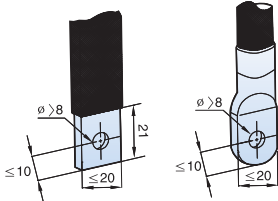
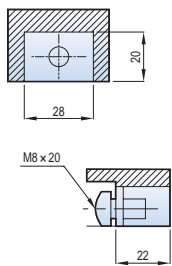
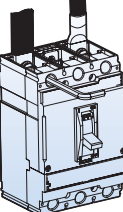
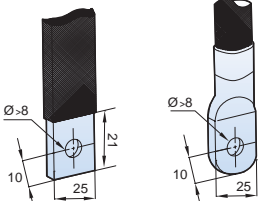
## Fixed mounting

Susol TD and TS circuit-breakers can be directly connected to the mounting plate. If busbars or terminals are used to connect the

circuit breaker on the back of the mounting plate, the appropriate safety clearances must be observed.

	TD125U	TS250U	TS400U	TS800U
Screw for mounting				
	2/3Pole: 4EA (NO.8-32 UNC-2A, L100)		2/3Pole: 4EA (NO.10-24 UNC-2A, L120)	2/3Pole: 4EA (1/4"-20 UNC2A, L140)
Screw for connection of terminals,				
	2Pole:4EA(M5×L16) 3Pole:6EA(M5×L16)	2Pole:4EA(M8×L20) 3Pole:6EA(M8×L20)		
	Torque: Max 78kgf · cm	Torque: Max 197kgf · cm		

## Connecting terminal & conductor

		Terminal (mm)	Conductor (mm)
TD125U	 <p>M5 x 16</p>	 Max 78kgf · cm	
TS250U	 <p>M8 x 20</p>	 Max 147kgf · cm	

Note) TS400U, TS800U Only for lug



# Mounting & Connection

Susol

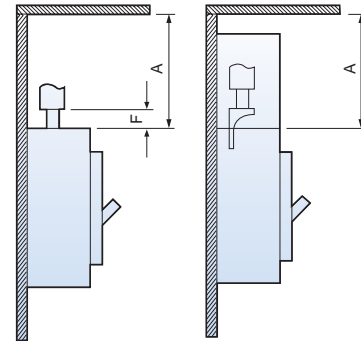
## Safety clearance

When installing a circuit breaker, safety clearances must be kept between the breaker and panels, bars and other protection devices installed nearby. These safety clearances are depend on the ultimate breaking capacity and are defined by tests carried out in accordance with standard UL489.

When a short circuit interruption occur, high temperatures pressures are present in and above the arc chambers of the circuit-breaker. In order to allow the pressure to be distributed and to prevent fire and arcing or short-circuit currents, safety clearances are required.

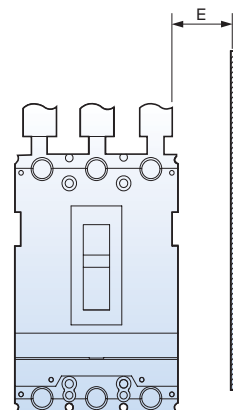
A: Insulation distance to ceiling for installation in metallic cubicle

	A(inch)	
	415V	240V
TD125NU	3.99	
TD125NH		
TS250UN	5.35	
TS250UH		
TS400UN	3.63	
TS400UH		
TS800UN	3.94	
TS800UH		



E: Distance from a side of breaker to side plate

	E(inch)	
	415V	240V
TD125NU	3.08	
TD125NH		
TS250UN	3.08	
TS250UH		
TS400UN	3.08	
TS400UH		
TS800UN	3.14	
TS800UH		





# A-6. Characteristics curves

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## Circuit breakers with thermal-magnetic trip units

TD125U .....	A-6-1
TS250U .....	A-6-2
TS400U .....	A-6-4
TS800U .....	A-6-6

## Specific let-through energy curves

480V .....	A-6-9
600V .....	A-6-10

## Current-limiting curves

240V .....	A-6-11
480V .....	A-6-12

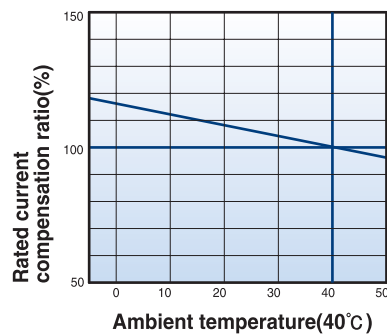
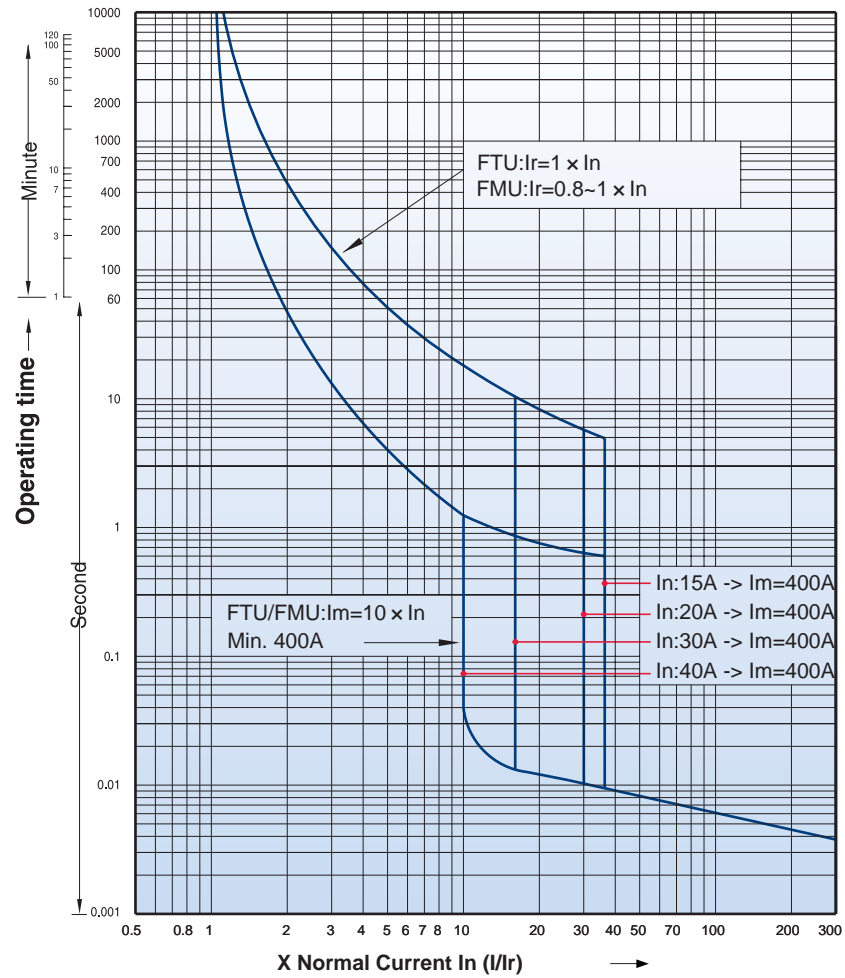
---

# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TD125U**  
**FTU**  
**FMU**  
**15-125A**

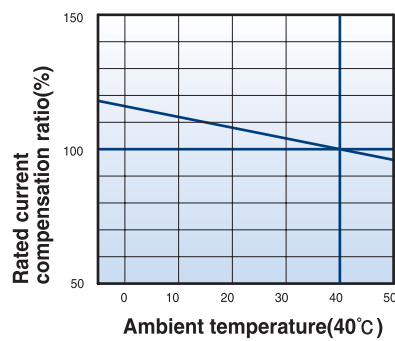
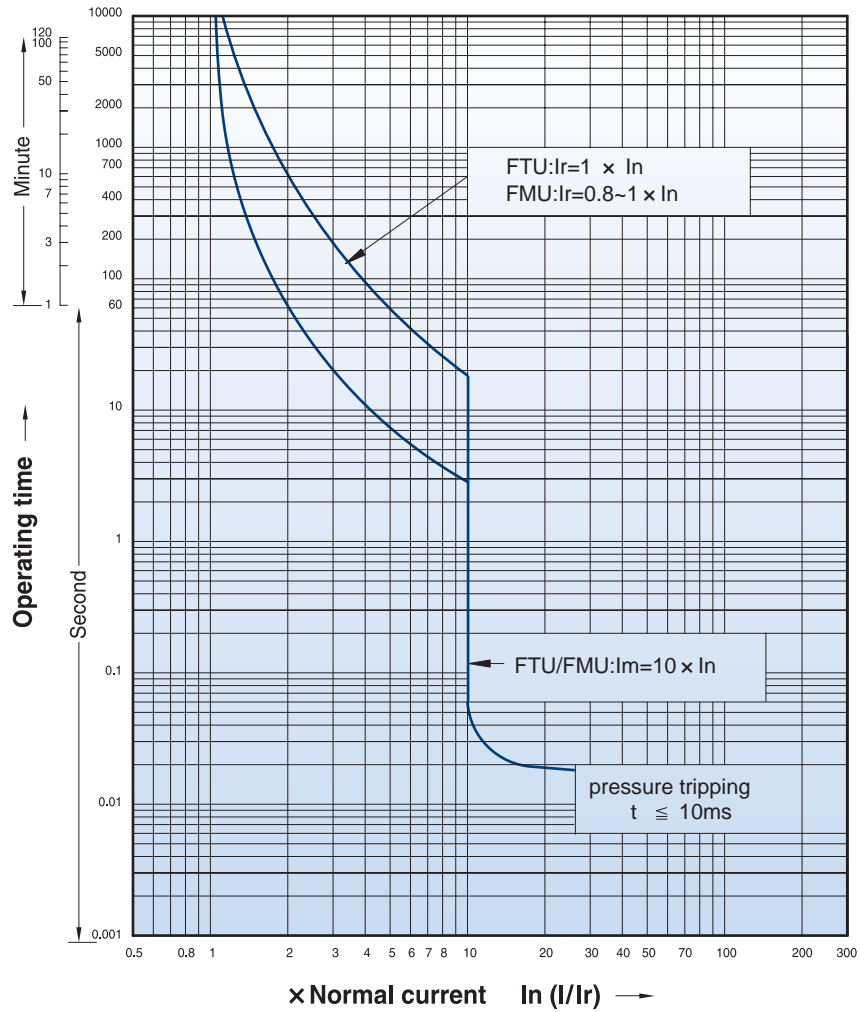


# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TS250U**  
**FTU**  
**FMU**  
**150~250A**

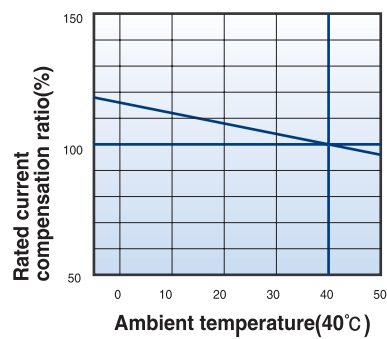
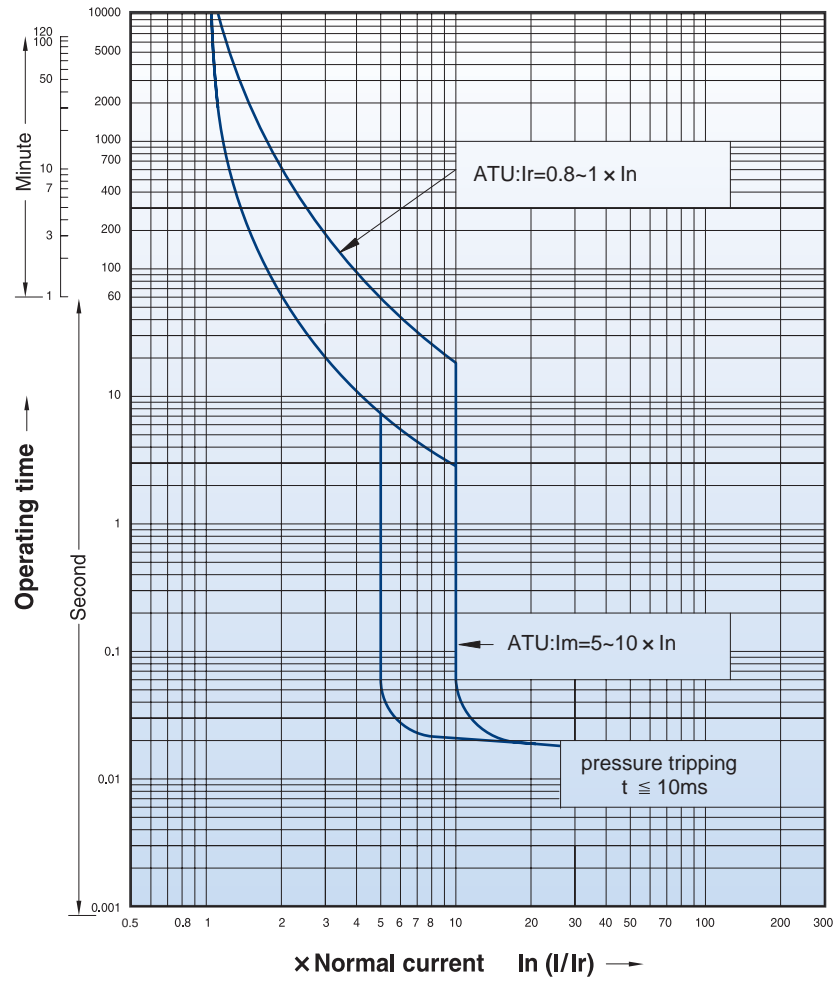


# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TS250U**  
**ATU**  
**160~250A**

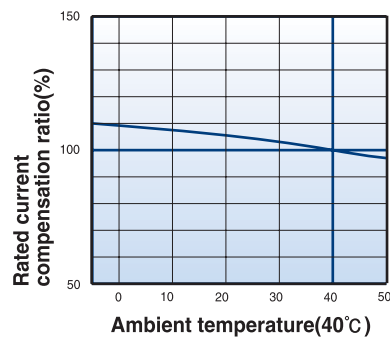
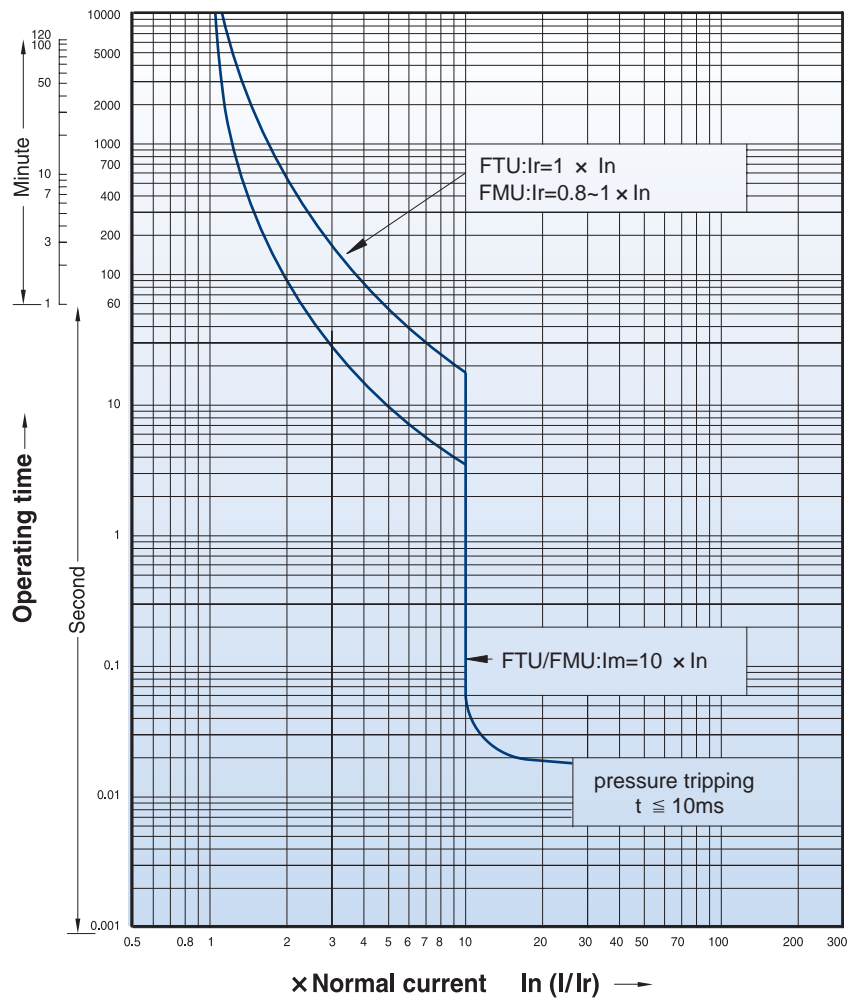


# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TS400U**  
**FTU**  
**FMU**  
**300~400A**

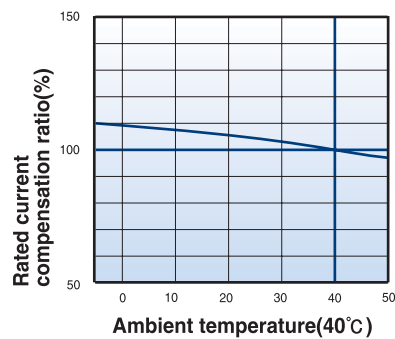
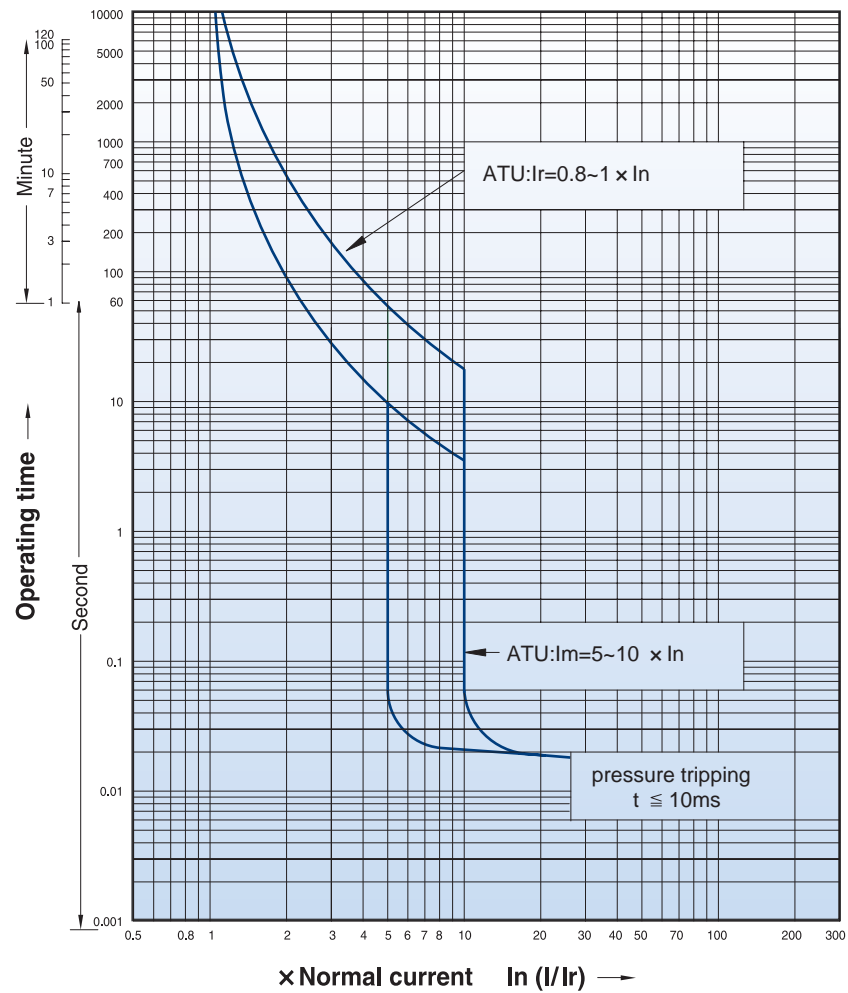


# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TS400U**  
**ATU**  
**300~400A**



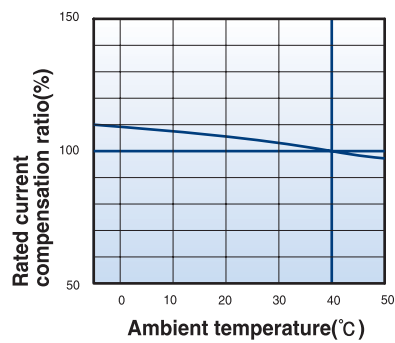
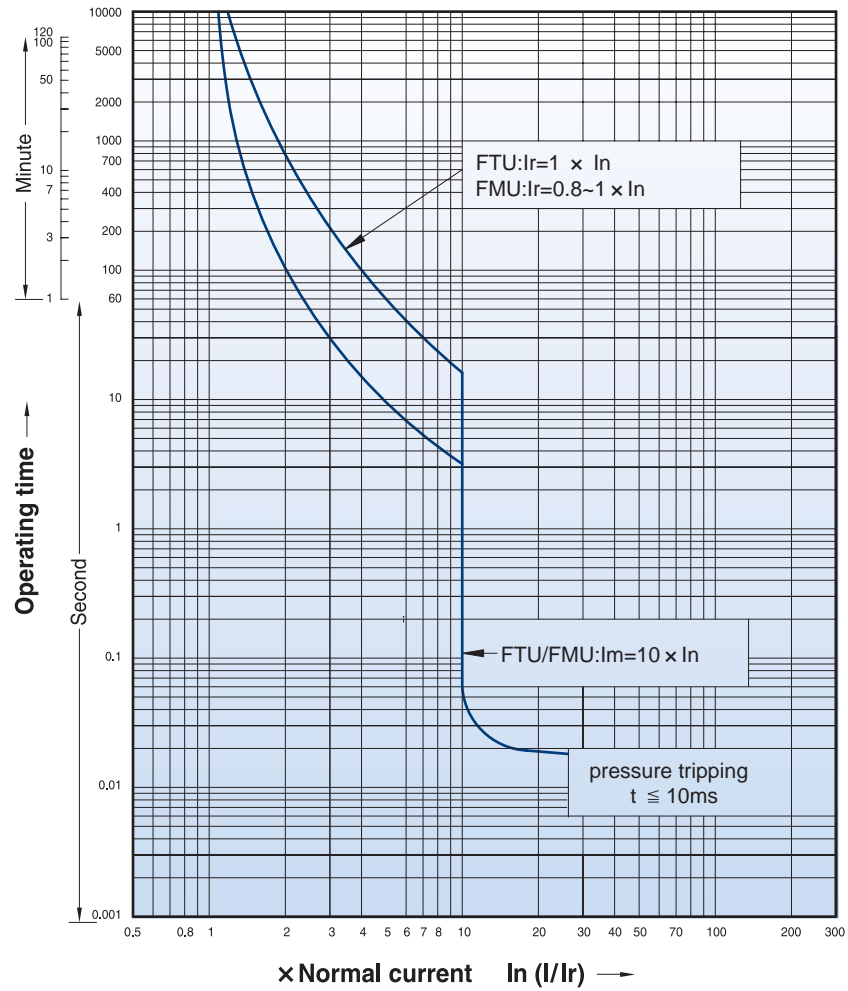


# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TS800U**  
**FTU**  
**FMU**  
**500-800A**

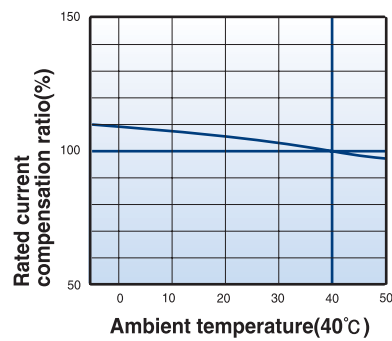
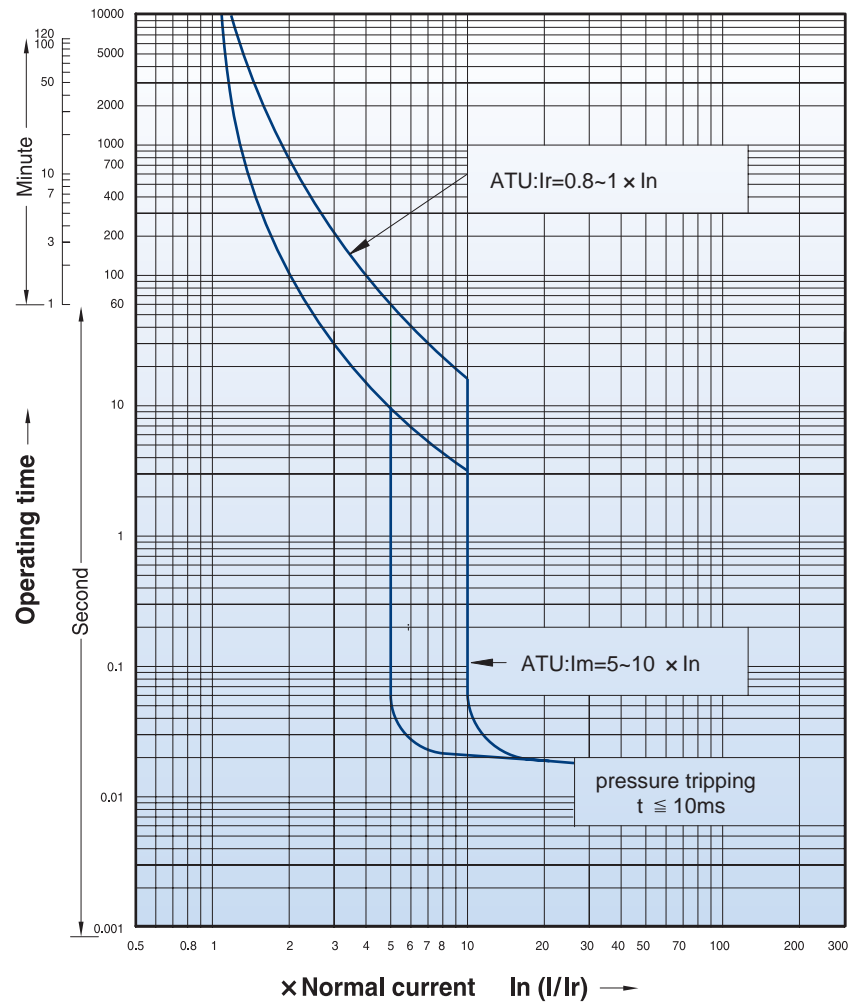


# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TS800U**  
**ATU**  
**500~800A**



# Characteristics curves

Susol

## Circuit breakers with thermal-magnetic trip units

**TD125U**

**MCS**

**125A**

**TS250U**

**MCS**

**250A**

**TS400U**

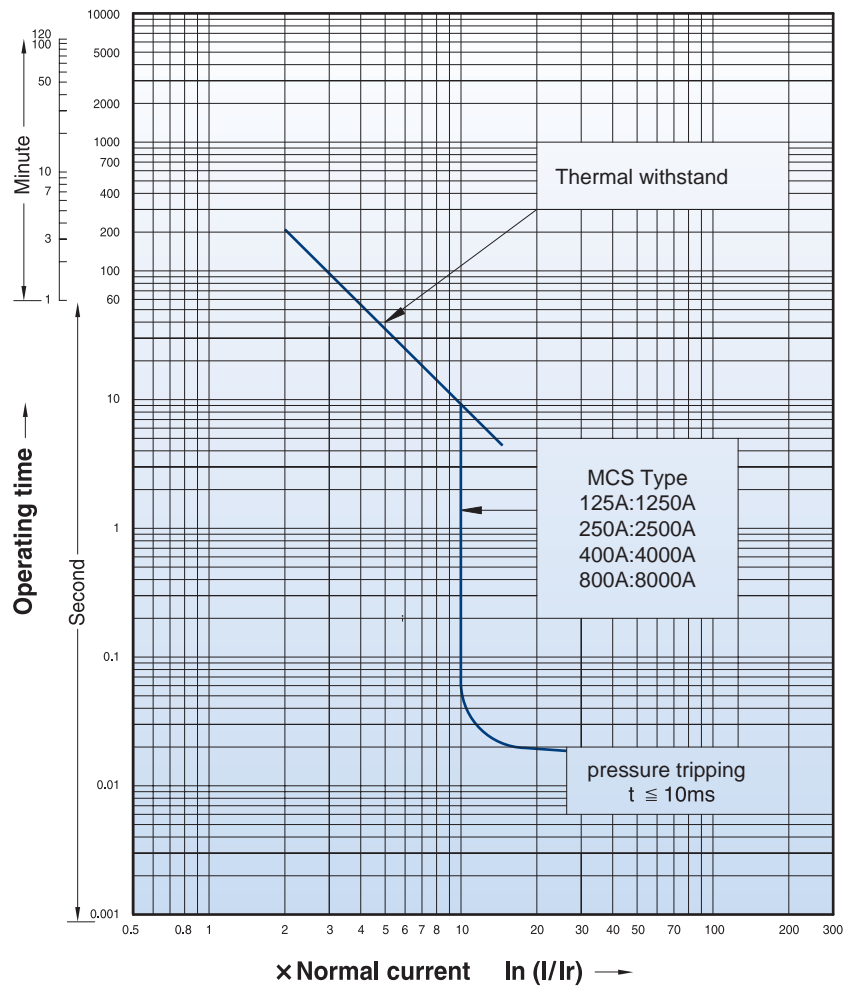
**MCS**

**400A**

**TS800U**

**MCS**

**800A**



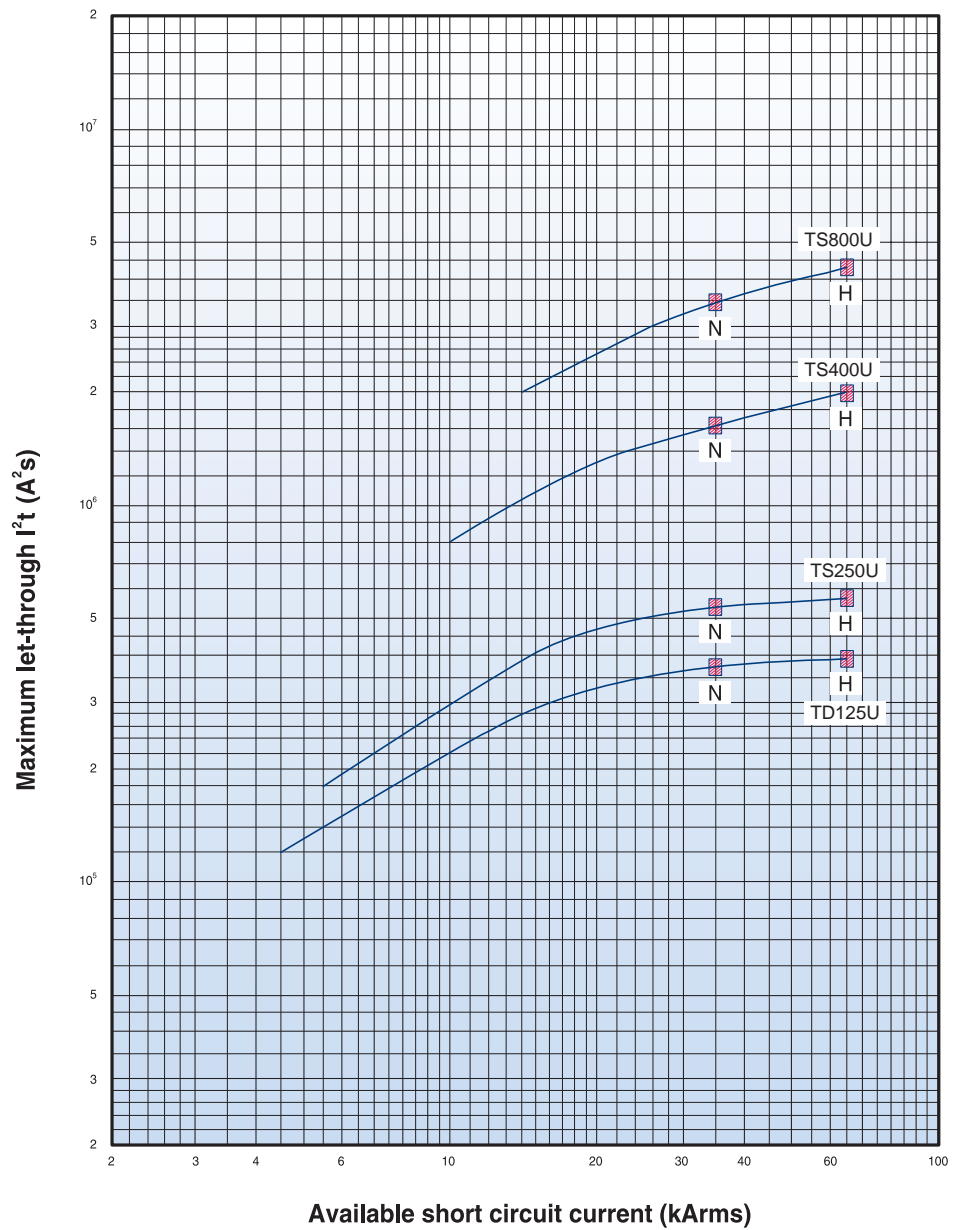
# Characteristics curves

Susol

## Specific let-through energy curves

480V

Thermal stress



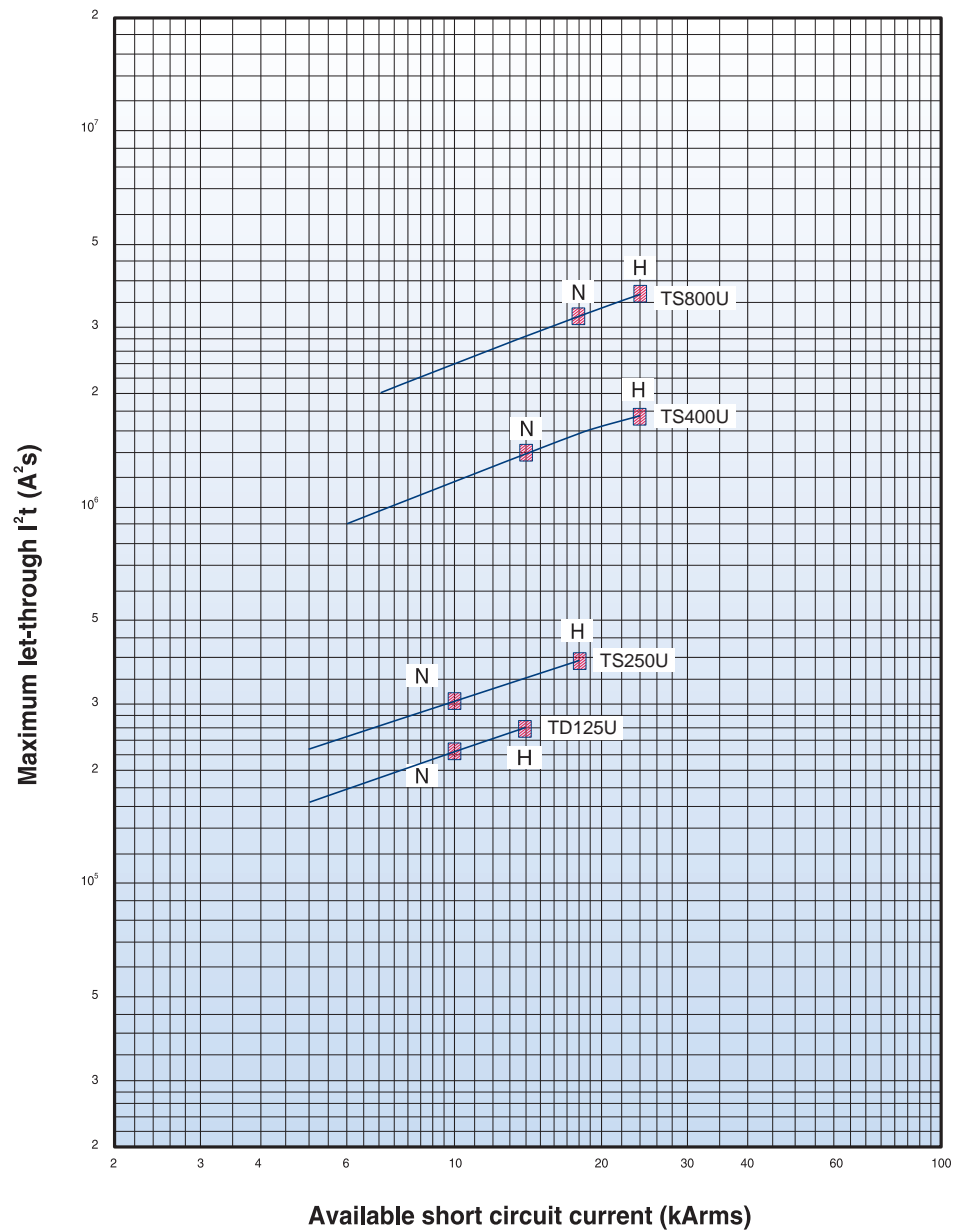
# Characteristics curves

Susol

## Specific let-through energy curves

600V

Thermal stress



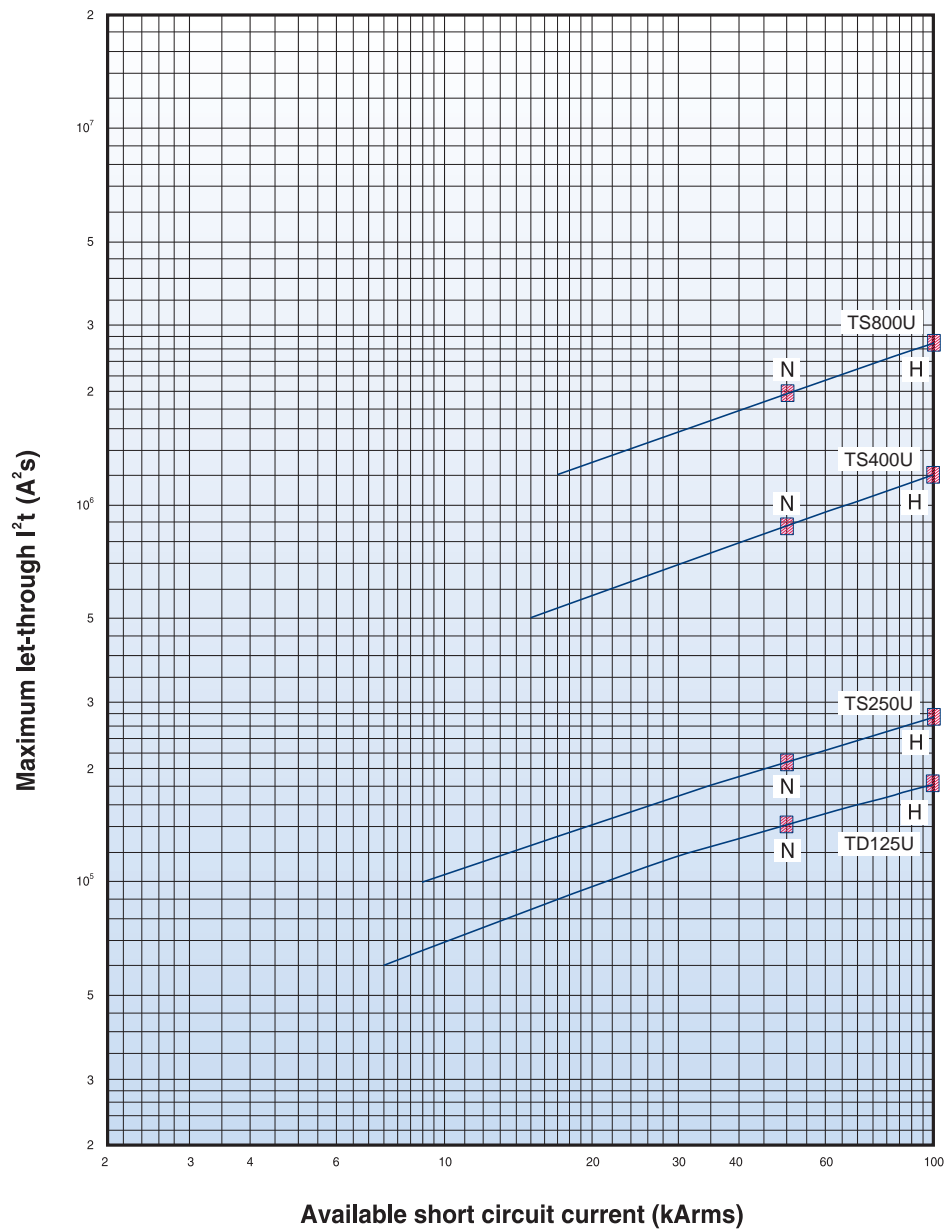
# Characteristics curves

Susol

## Current-limiting curves

240V

Peak current

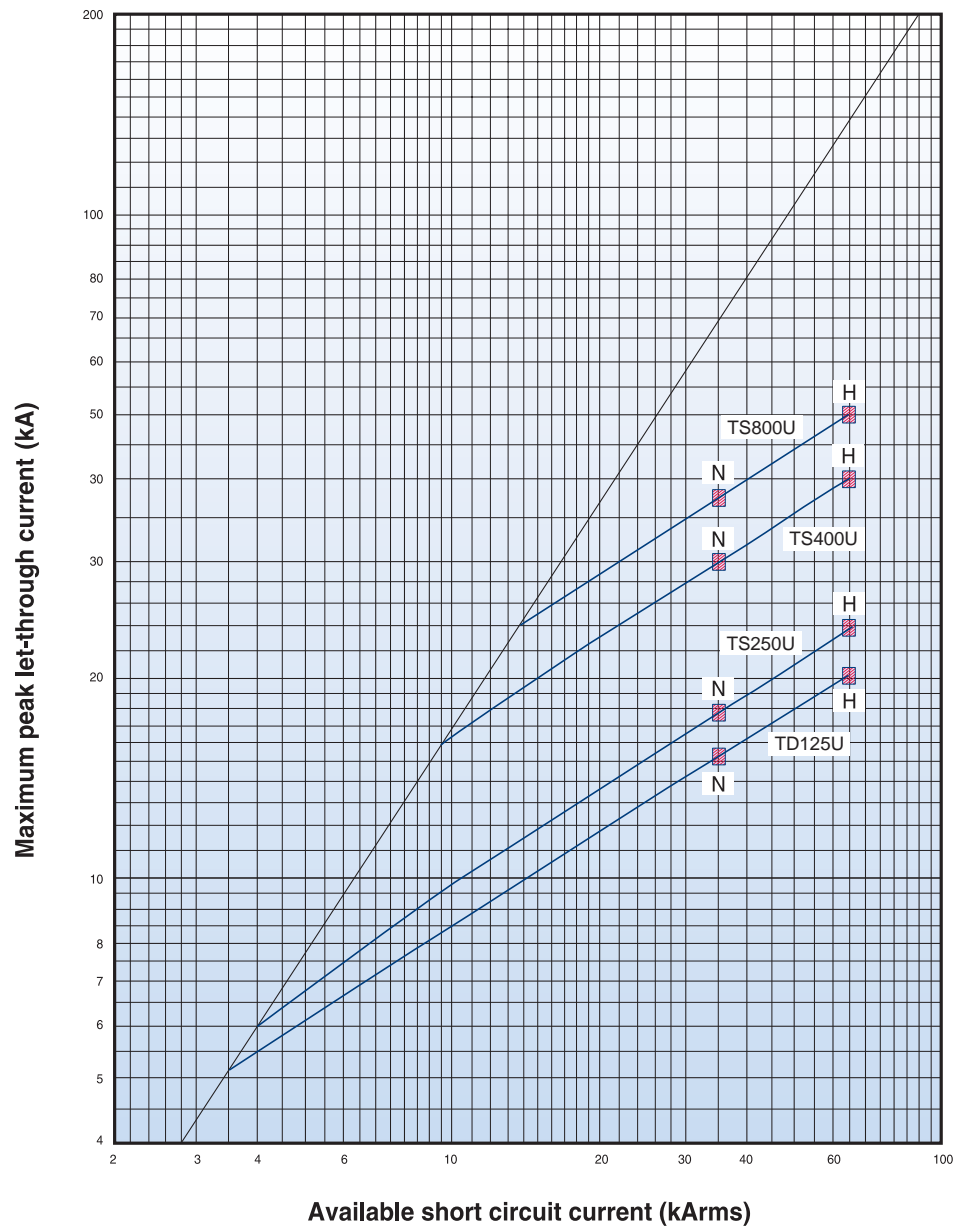


# Characteristics curves

Susol

## Current-limiting curves

**480V**  
Peak current







## A-7. Dimensions

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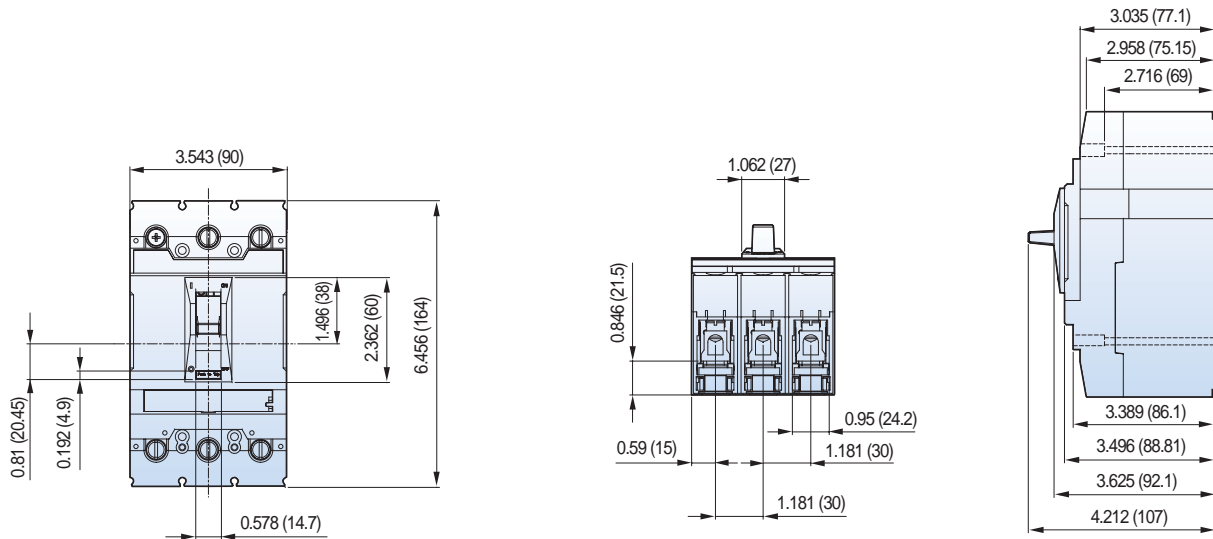
<b>TD125U</b> .....	A-7-1
<b>TS250U</b> .....	A-7-2
<b>TS400U</b> .....	A-7-3
<b>TS800U</b> .....	A-7-4
<b>Extended rotary handle</b> .....	A-7-5
<b>Flange handle</b> .....	A-7-9
<b>Mechanical interlocking device</b> .....	A-7-13
MIT13, MIT23, MIT33, MIT43	
<b>Mechanical interlocking device</b> .....	A-7-14
Mounting dimension for MIT	

# Overall dimensions

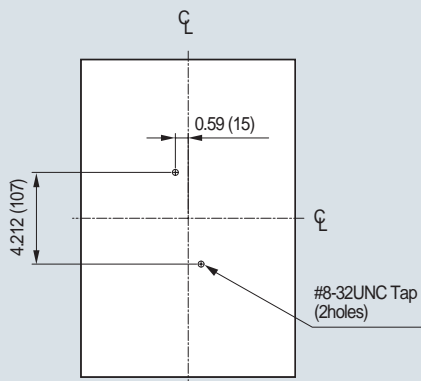
Susol

TD125U

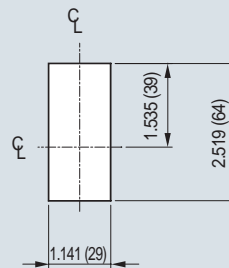
Dimensions : inch (mm)



**Circuit breaker mounting bolt drilling plan**



**Circuit breaker escutcheon dimensions**

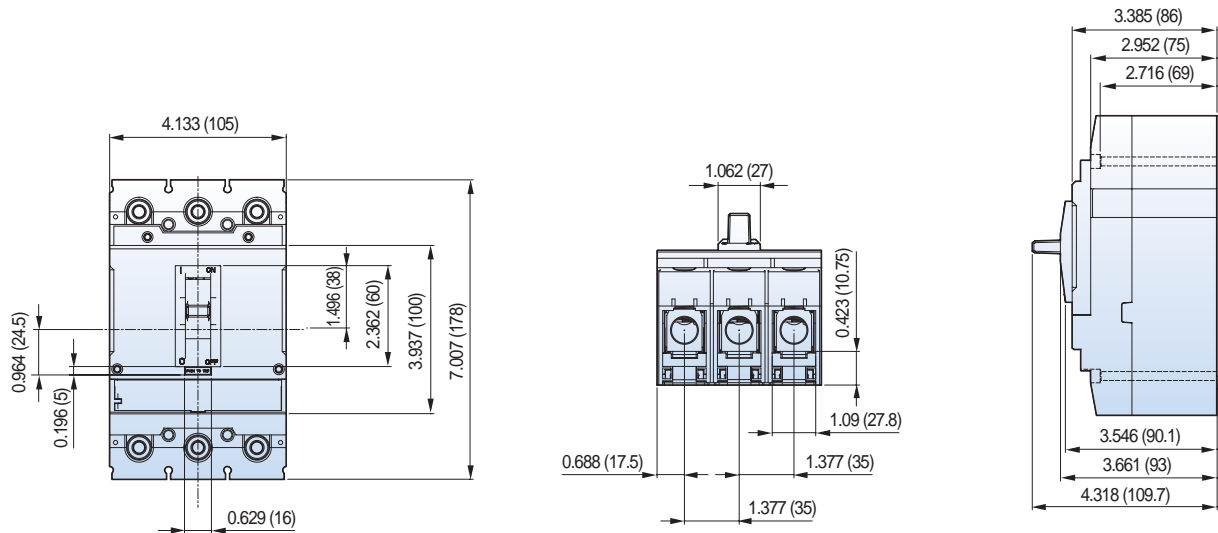


# Overall dimensions

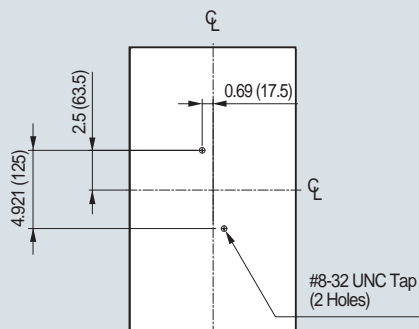
Susol

TS250U

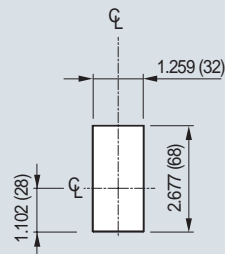
Dimensions : inch (mm)



**Circuit breaker mounting bolt drilling plan**



**Circuit breaker escutcheon dimensions**

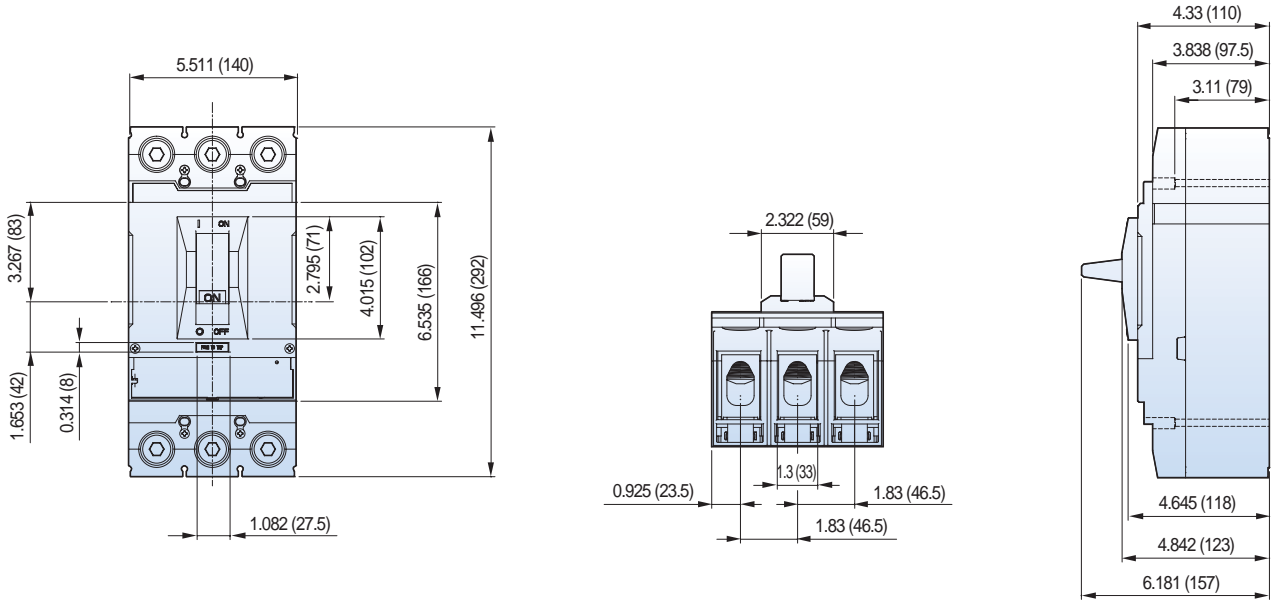


# Overall dimensions

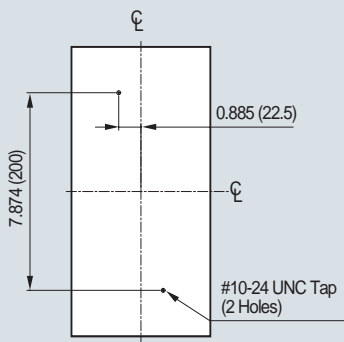
Susol

TS400U

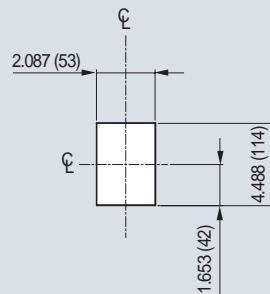
Dimensions : inch (mm)



## Circuit breaker mounting bolt drilling plan



## Circuit breaker escutcheon dimensions

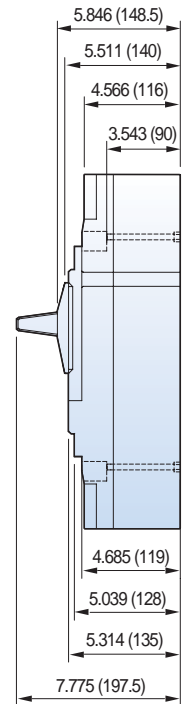
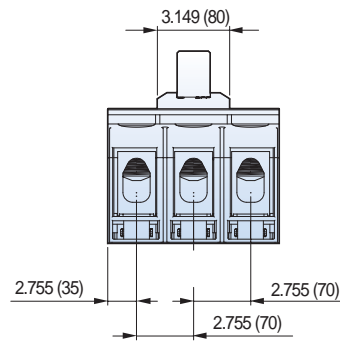
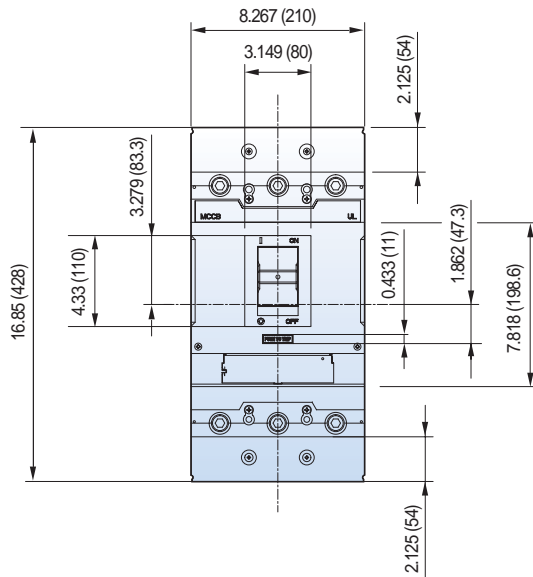


# Overall dimensions

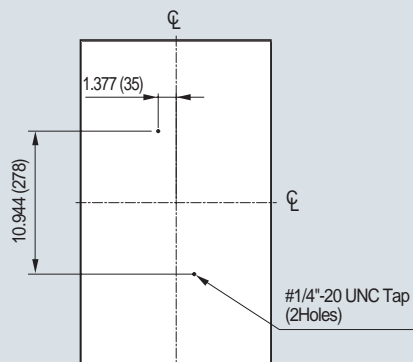
Susol

TS800U

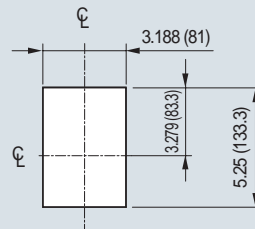
Dimensions : inch (mm)



## Circuit breaker mounting bolt drilling plan



## Circuit breaker escutcheon dimensions



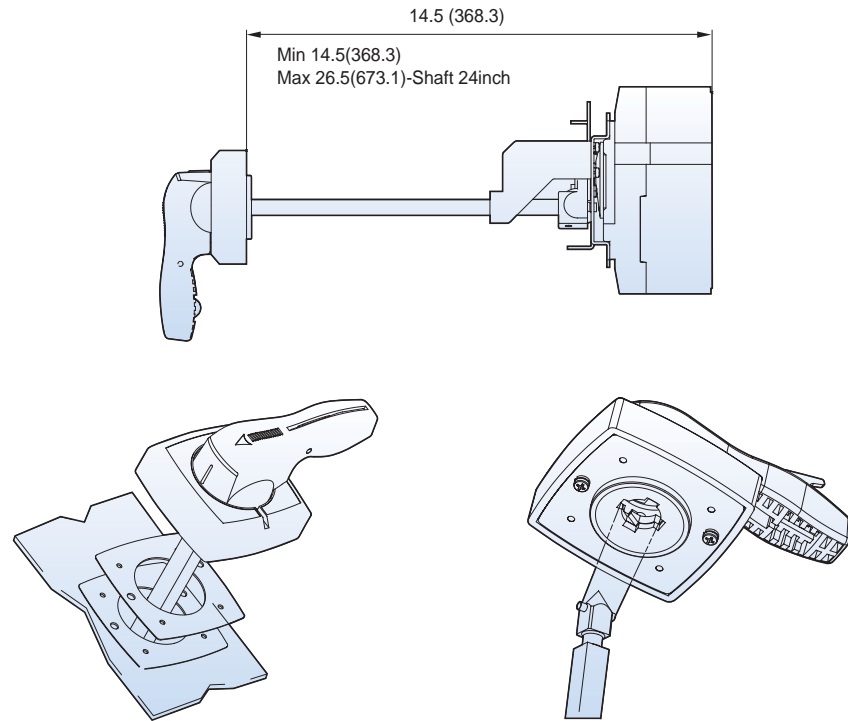
# Overall dimensions

Susol

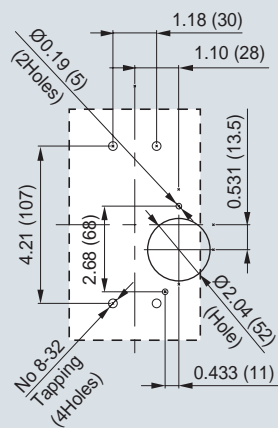
## Extended rotary handle

TD125U

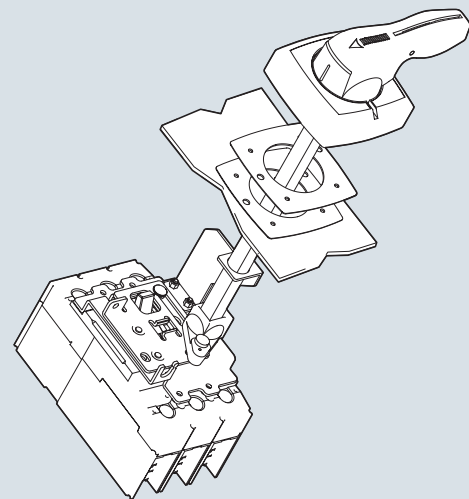
Dimensions : inch (mm)



### Panel drilling



### Way of installation



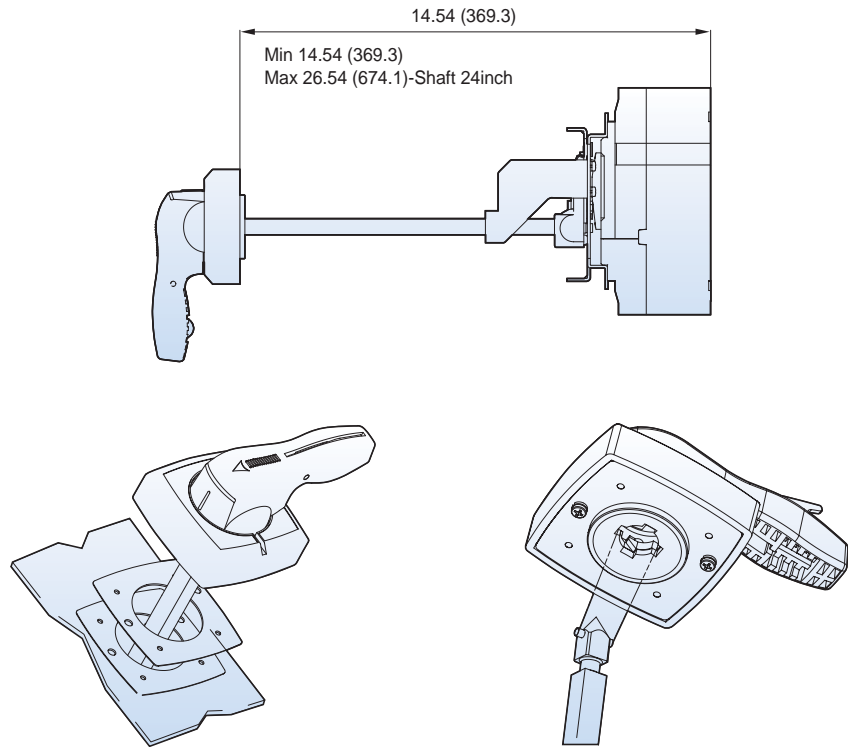
# Overall dimensions

Susol

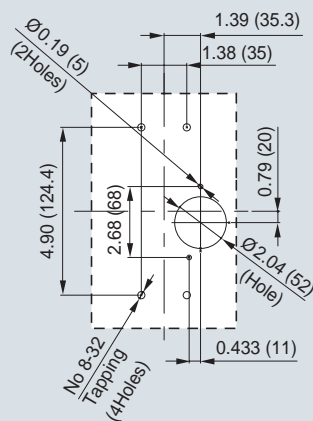
## Extended rotary handle

TS250U

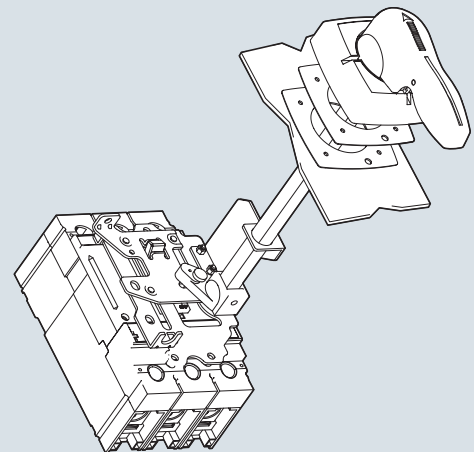
Dimensions : inch (mm)



### Panel drilling



### Way of installation



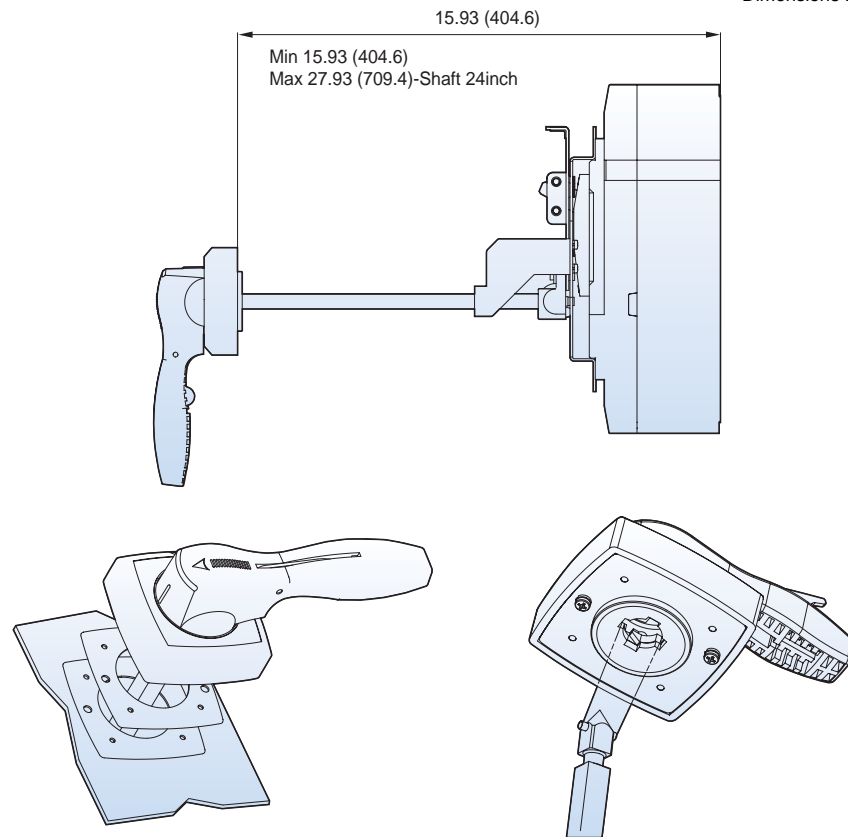
# Overall dimensions

Susol

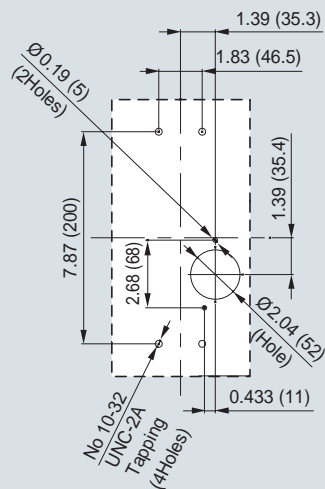
## Extended rotary handle

TS400U

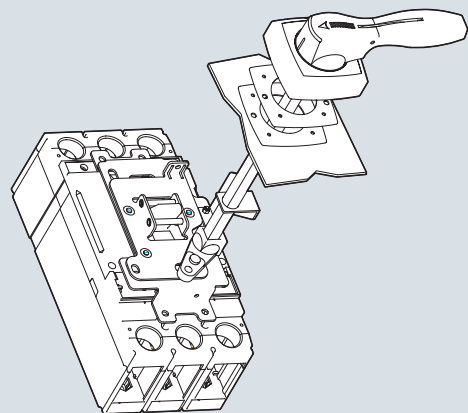
Dimensions : inch (mm)



### Panel drilling



### Way of installation



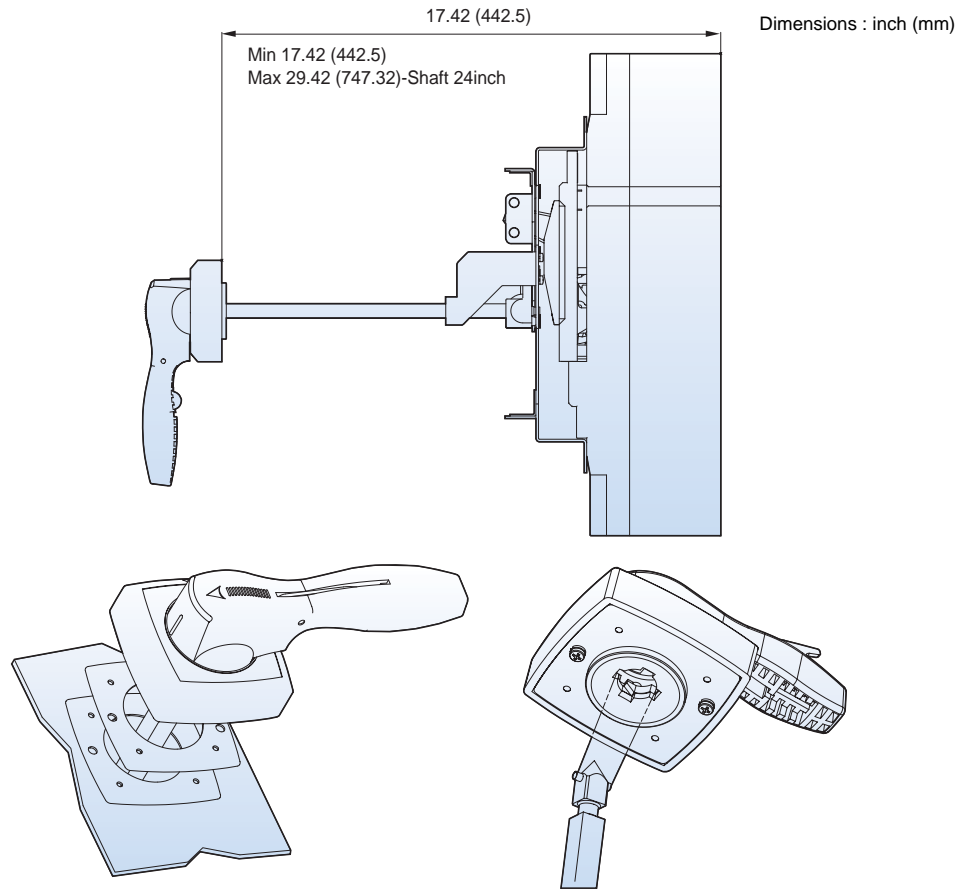


# Overall dimensions

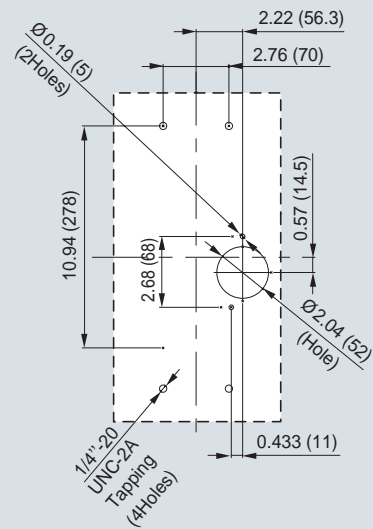
Susol

## Extended rotary handle

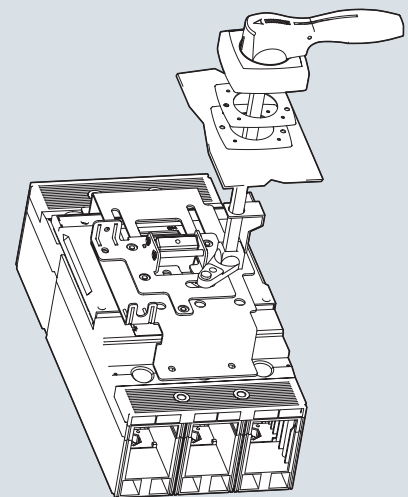
TS800U



### Panel drilling



### Way of installation



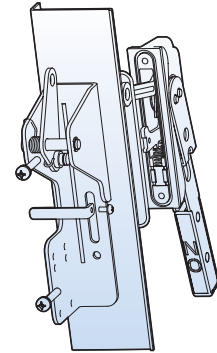
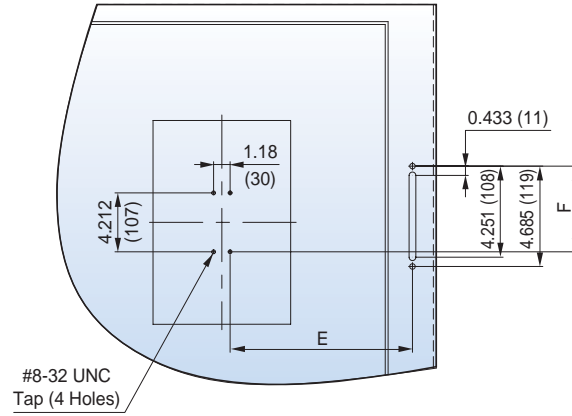
# Overall dimensions

Susol

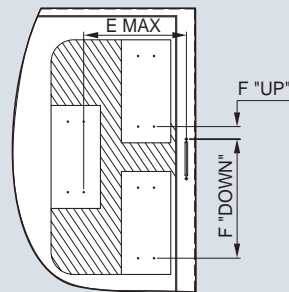
## Flange handle

TD125U

Dimensions : inch (mm)



### Panel drilling



### Way of installation

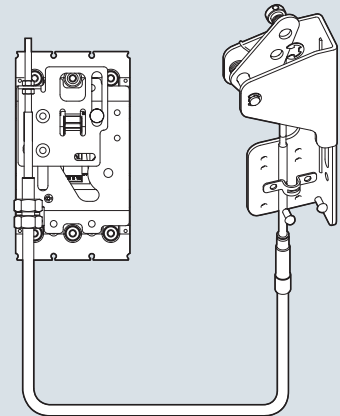


Table 1			Table 2				
Maximum "E" Dimension			Maximum "F" Dimension				
Enclosure Depth	FH1-60	FH1-72	Enclosure Depth	60 cable		72 cable	
				Up	Down	Up	Down
10	25	30	10	17	31	20	34
12	24	29	12	17	31	19	33
16	23	28	16	17	28	19	30
18	22	27	18	17	28	19	30
20	21	26	20	16	26	18	28
24	20	25	24	14	26	16	28
30	19	24	30	11	24	13	26
36	18	23	36	6	21	8	22

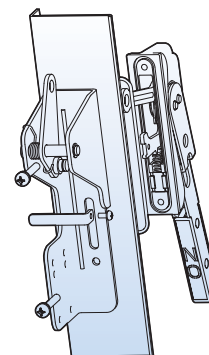
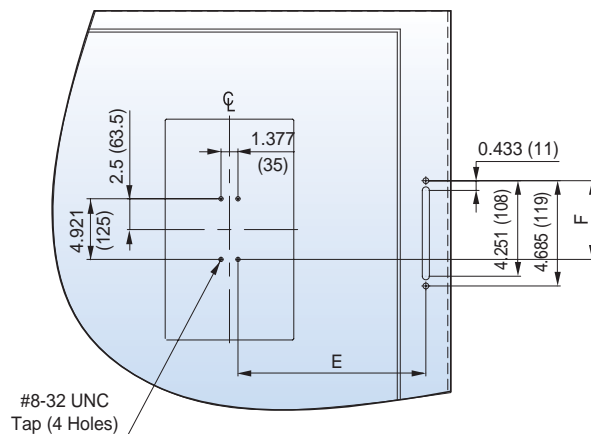
# Overall dimensions

Susol

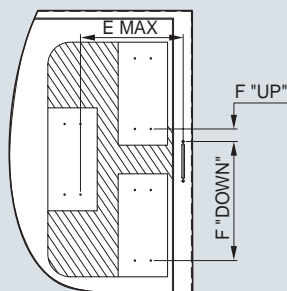
## Flange handle

TS250U

Dimensions : inch (mm)



### Panel drilling



### Way of installation

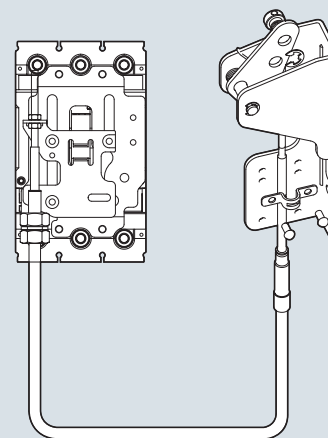


Table 1			Table 2				
Maximum "E" Dimension			Maximum "F" Dimension				
Enclosure Depth	FH2-60	FH2-72	Enclosure Depth	60 cable		72 cable	
				Up	Down	Up	Down
10	25	30	10	17	31	20	34
12	24	29	12	17	31	19	33
16	23	28	16	17	28	19	30
18	22	27	18	17	28	19	30
20	21	26	20	16	26	18	28
24	20	25	24	14	26	16	28
30	19	24	30	11	24	13	26
36	18	23	36	6	21	8	22

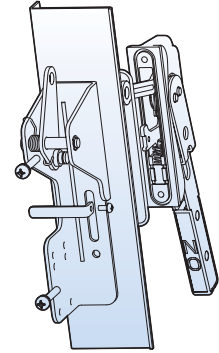
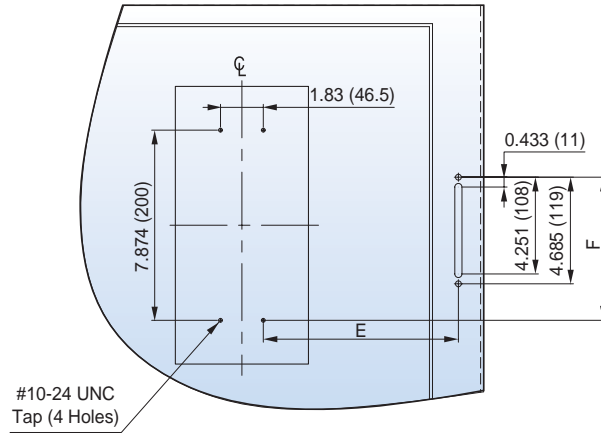
# Overall dimensions

Susol

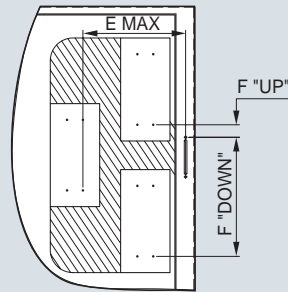
## Flange handle

TS400U

Dimensions : inch (mm)



### Panel drilling



### Way of installation

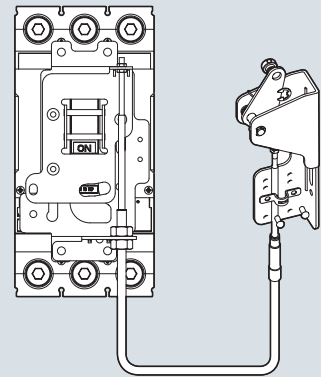


Table 1			Table 2				
Maximum "E" Dimension			Maximum "F" Dimension				
Enclosure Depth	Maximum "E" Dimension		Enclosure Depth	Maximum "F" Dimension			
	FH2-60	FH2-72		60 cable		72 cable	
			Up	Down	Up	Down	
10	25	30	10	17	31	20	34
12	24	29	12	17	31	19	33
16	23	28	16	17	28	19	30
18	22	27	18	17	28	19	30
20	21	26	20	16	26	18	28
24	20	25	24	14	26	16	28
30	19	24	30	11	24	13	26
36	18	23	36	6	21	8	22

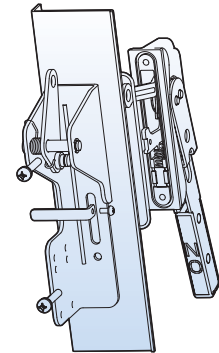
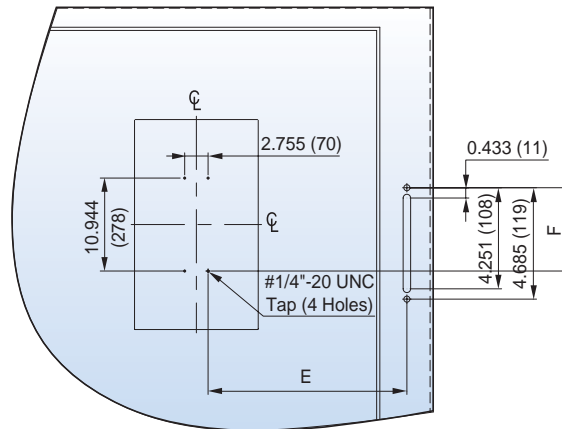
# Overall dimensions

Susol

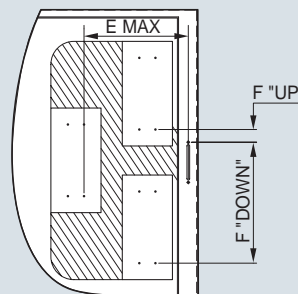
## Flange handle

TS800U

Dimensions : inch (mm)



### Panel drilling



### Way of installation

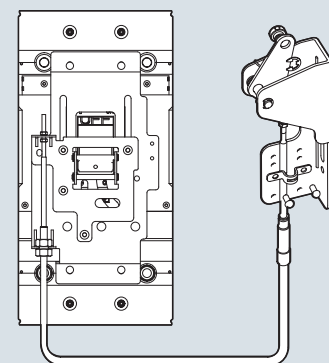


Table 1			Table 2				
Maximum "E" Dimension			Maximum "F" Dimension				
Enclosure Depth	FH2-60	FH2-72	Enclosure Depth	60 cable		72 cable	
				Up	Down	Up	Down
10	25	30	10	17	31	20	34
12	24	29	12	17	31	19	33
16	23	28	16	17	28	19	30
18	22	27	18	17	28	19	30
20	21	26	20	16	26	18	28
24	20	25	24	14	26	16	28
30	19	24	30	11	24	13	26
36	18	23	36	6	21	8	22

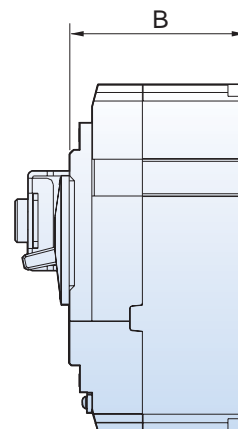
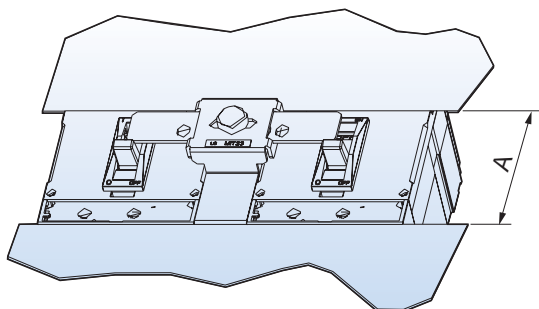
# Overall dimensions

Susol

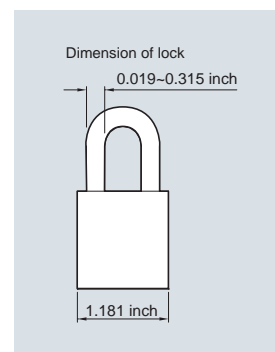
## Mechanical interlocking device

MIT13, MIT23, MIT33, MIT43

Dimensions : inch (mm)



	A (inch)	B (inch)
TD125U	3.267	3.385
TS250U	4.015	3.385
TS400U	6.614	4.330
TS800U	7.913	5.314



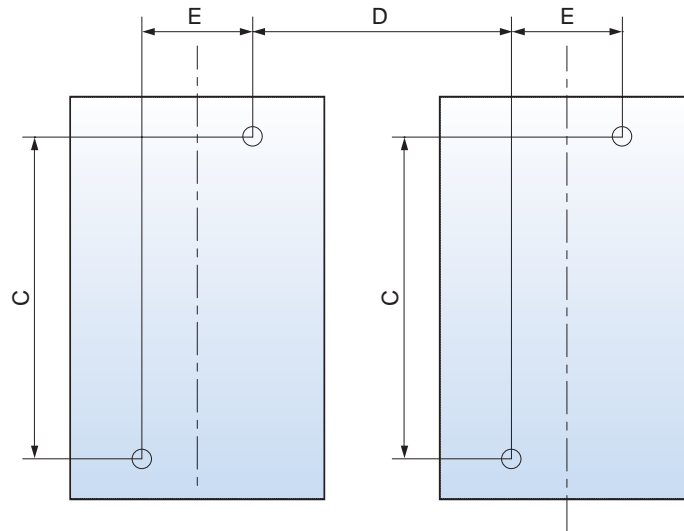
# Overall dimensions

Susol

## Mechanical interlocking device


### Mounting dimension for MIT

Dimensions : inch (mm)



2, 3Pole MCCBs	C(inch)	D(inch)	E(inch)
TD125U	4.212	3.543	1.181
TS250U	4.921	4.133	1.377
TS400U	7.874	5.490	1.830
TS800U	10.944	8.267	2.755

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#### **HEAD OFFICE**

Yonsei Jaedan Severance Bldg. 84-11, 5ga, Namdaemun-ro,  
Jung-gu, Seoul 100-753, Korea  
Tel. (82-2)2034-4870 Fax. (82-2)2034-4713 <http://www.lsis.biz>

#### **Cheong-Ju Plant**

Cheong-Ju Plant #1, Song Jung Dong, Hung Duk Ku,  
Cheong Ju, 361-720, Korea  
Tel. (82-43)261-6001 Fax. (82-43)261-6410

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